

# POWER TOOLS

SEARS, ROEBUCK AND CO.

Satisfaction Guaranteed or Your Money Back



# Get the most for your money... The Amazing Accra Arm.. the CRAFTSMAN





Now! America's Most Advanced Tool . . precision built

double shaft uses standard accessories Motor tilt-lock eliminates danger of blade slipping out of set tilt Positive position pins and exclusive

 Big laminated table, maximum work surface . warp resistant
 All controls in front for quick, easy, safe operation . color-coded for fast locking combination provide quick setup, for greater work support motion reference

This New Accra Arm Radial Saw is precision built . . designed for pro-fessional shop or home use . . specially constructed to insure cutting accuracy!

· Power plus! Motor develops 2 HP . .

Specifications: 181/2x22x5-inch heavy Specifications: 18½x2Zx5-inch heavy-gauge steel base . welded construction; 40x20½x1-inch, 3-pc. laminated wood table; 3-inch steel column, fully en-closed; radial arm (fully enclosed) . . . can be rotated 360° and locked in any position with positive indexes at 0° and 45° left and right; carriage rides smooth-ly on 82 ball bearings (34 in constant contact). No lubrication peeded, Voke contact). No lubrication needed. Yoke swivels through 360°.. arm lock, arm index and elevation controls at front of saw; aluminum guard; "Safety-Key" switch; 10-inch Kromedge blade; Single-phase 3450 RPM capacitor motor de-

velops 2 HP (115-230-volt, 60-cycle AC), overload protector. 1/2-230-volt, ou-cycle AC), overload protector. 1/2-in. diam. shaft. Cabinet not included.

99 A M2900—CRAFTSMAN Accra Arm 10-in. Radiol Saw. Shpg. wt. 184 lbs...\$239.00

· Table-leveling device has 3-point

B New! CRAFTSMAN 3-drawer Cabinet. For saw above. Heavy gauge, all steel; reinforced corners and ends. Drawers run on strong compound slide rails . . will not sag or jam. With 1 shelf. Power-bronze finish. 99 A M1065-Shpg, wt. 106 lbs... \$39.95

Exclusive Mechanical Safety Brake. Stops blade quickly . eliminates hazard of blade "coasting after motor has been turned off. A twist..blade stops almost instantly.
9 A 2950—Shpg. wt. 14 oz...... \$9.95



This saw carriage was moved back and forth over 20,000 times while surrounded by damp, resin-filled sawdust

(blown into the mechanism) . .

there was no clogging and

a minimum of wear. Only

CRRFTSMAN gives you a saw

that can stand this torture test.

# Radial Saw Book, Saber Saw Attachment, Key Chuck, Ring Guard

D CRAFTSMAN Radial Saw Book, 192 pages with over 200 operations and illustrations. Includes all operations of the Accra arm, important information on various materials, woodworking techniques; working with plastics, aluminum and other non-ferrous metals, iron, steel and brick. 16 pages of projects (includes plans, materials needed and assembly instructions) on building workbench, furniture, aluminum storm sash, etc. Loose leaf type book with cover encased in tough, vinyl plastic. 9 A 2955-Shpg. wt. 1 lb......\$3.95

E Saber Saw Attachment, No belt or pulley required—attaches directly on to motor shaft. Maximum depth of cut 2 inches. Power-bronze finish. 9 A 2952-Shpg. wt. 2 lbs.....\$12.95

The exclusive Ball Race Glide

insured the success of the grael-

ing test described at left. Two

carriages contain 82 large precision ball bearings (34 in con-

stant contact) to provide smooth-

er, more accurate cuts.

Precision-geared Key Chuck, Use shanked cutting, routing, drilling tools for dozens of operations. Capacity 5/64 to 1/2 in. 1/2-in. x 20 thread. 9 A 2980-Shpg. wt. 1 lb. 3 oz. .... \$7.98

G Floating Ring Guard. See opposite page for details.

9 A 29005—Shpg. wt. 1 lb. 8 oz.....\$4.95

See inside back cover for Sears Special Easy Terms

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# Get the New Accra Arm Saw! Saw with the EXTRA POWER!





"Flux Power" Motor for efficient, smooth operation... draws only 10 amps under average cutting conditions. Direct drive delivers full power... no bells, pullays, or gears to bother with, Powerful custom built motor that devalupt 2 HP lisingle phase, 3450 RPM). For 115 230-volt, 60-cycle AC. Capacitor start... relay starter sealed to insure a start every time. Precision buil bearings. No lubrication necessary. Motor is equipped with a manual result, thermal over-load protector, designed to open the line circuit when the motor temperature exceeds a safe value. No special wring needed for most cutting. Standard chuck mounting uses right-hand routers, shapers, bits, twist drills. Takes ½ inch x 20-thread key chuck, 9A2976, 9A2980 (page 27) for use with all standard accessories.

# **Positive Safety Features!**



Positive Single-hand Control of motor. Handle and motor are integral assembly. Use to move the carriage back and forth on the radial arm or to move motor while positioning it in the yoke. Provides the operator with a comfortable, sure grip at all times.



With the Safety Key Switch, there is positively no danger of saw being turned on accidentally. Only your key will turn the motor on or off. Located at the top front of radial arm., eliminates dangerous reaching or groping for an inconveniently placed switch.

See
pages
4 and 5
for
more
about
this
great
new
saw!



Anti-Kick-Back Device profects operator from being struck and possibly injured by material on which he is working. Stays on guard at all times . . ready for instant use. The anti-kickback assembly should always be used in ripping operations. Adjusts easily.



Guarded Saw Blade affords protection for operator's hands and eyes. Side discharge keeps sawdust eway from operator, floating ring guard (see Page 21 permits clear view at all times. Guard floats up over work ... your hands are always safely, away from the blade.

# Color-Coded Controls are ALL Accessible from front of machine



Raise and lower the radial arm with the color-coded (blue) handle. One complete turn of handle will raise or lower the arm Vs inch. Maximum vertical travel is 8% inches.



Move and position the radial arm with the color-coded (red) arm latch handle. Can be rotated 360° and locked in any position with positive indexes at 0° and 45° left or right.



The horizontal movement and locking of carriage on radial arm is controlled by the carriage lock knob (color-coded green), Lock the carriage to the arm when ripping.



Swivel movement and position of the yoke are controlled by the color-coded (orange) swivel latch pin and the yoke clamp handle assembly. The pin indexes yoke . . handle locks it.



Bevel lock knob (color-coded yellow) controls angular movement of motor and blade in motor..locks the motor to yoke when motor is in any position.



# The CRAFTSMAN Accra Arm Radial Saw with 1959 features.. designed to give you the utmost in power saw utility

The CRAFTSMAN Accre Arm does the

work of all these tools: 10-inch bench saw, disc sander, grinder and drill presst

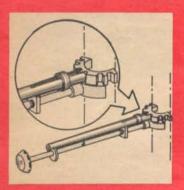
The Accra Arm requires less than half the space needed for individual tools—to do the same job. Takes only 8 square feet of floor space . . . never in the way. It's precision engineered with convenient features which help you to do expert work . . with built-in adjustments to maintain machine accuracy for life!



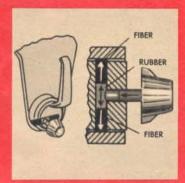
EASY-VISION SCALES accent the functional design of the versatile CRAFTSMAN Accre Arm Redial Saw...add to the ease of operation.



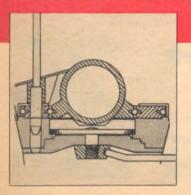
POSITIVE-POSITION Pins and exclusive locking combinations provide quick setup, automatically compensate for wear and provide greater work support.



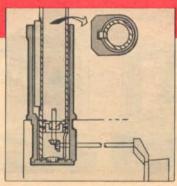
TAPERED SPLIT PIN ARM LOCK prevents misalignment and arm wabble. Locks at all angles . . has built-in stops at 0". 45", 90" for quick adjustment.



MOTOR TILT-LOCK provides hydraulictype locking at all angles . . automatic stops at 0°, 45°, 90°. Eliminates danger caused by motor pivoting during cut.



EXCLUSIVE YOKE AND CARRIAGE provides long positive bearing surface . , 82 large ball bearings (34 in constant contact). Eliminates rocking.



CLOSED COLUMN CONSTRUCTION gives extra accuracy and rigidity. Seals elevating mechanism from dirt and sawdust..insures smooth, easy operation.

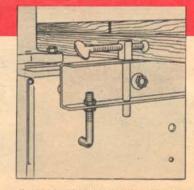


TABLE-LEVELING DEVICE has three-point bearing to provide maximum accuracy... easy, simple adjustment. Quick-action table clamps permit rapid setup changes.



LARGE LAMINATED TABLE provides extensive work area (40x20% in.), Convert into work bench by simply swinging arm aside. Warp resistant.

# CRAFTSMAN 10-inch Radial Saw with amazing Accra Arm enables you to do most woodshop jobs with one tool



### DO MORE OPERATIONS!

Use powerful, specially built motor (develops 2 HP) as a power source for belt-sander, jointer, jig saw, lathe, etc. Easy to connect, saves space! See bottom of page for more details on this operation.

# DO THE JOB FASTER!

The Accra Arm Radial Saw has a standard chuck mounting that uses right-hand routers, shapers, bits, twist drills, etc. No special adapter or off-standard tools needed . . can be changed in seconds.

# DO YOUR WORK FOR LESS COST!

Do your own repair work, remodeling, cabinet work . . hundreds of projects that improve your home, save money. Do job accurately . . without waste. It costs less when you use the Accra Arm.



It Dodoes



Il Rips



If Miters



It Bevel Cuts



Il Crosscuts



II Robbets



Il Reute



I Shapes



It Drills:



It Tenon



It Sands



It Grinds

# Here are some of the Accessories that fit the CRAFTSMAN Accra Arm Saw



Use 8-inch Dodo Set 9A32W (page 11), Monthling Cutter Head +A3200 (page 11), Monthling Cutters 9A 3002 to 9A3212 (page 11), 10-inch Krominter Crossout Saw Books 9A3235 (page 11), 10-inch Krom-10, 10-inch Krom-11, 10-inch Krom-12, 10-inch Krom-12, 10-inch Krom-12, 10-inch Krom-13, 10-inch Krom-14, 10-inch Krom-15, 10-inch Krom-16, 10-inch Krom-17, 10-inch Krom-18, 10-inch Krom-19, 10-inch Krom-19, 10-inch Krom-11, 10-inch Kro



inch Kromedge Combination Saw Blade 9A3237 (page 11), 10-inch Hollaw Ground Saw Blade 9A3239 (page 10), 10-inch Chizel-tooth Saw Blade 9A3240 (page 11), 10-inch Carbidelipped Saw Blade 9A4943 (page 10), Router, Devetoil and

Corving Bits 9A2400 to 9A2416 (page 19), Power Wood Boring Bits 9A2092 (page 48); Wood Screw Pilot Bits (for countersinking or counterboring) 9A4203 and 9A4204 (page 48); Circle Cuter 9A3641 (page 19), Wire Brushes 9A6488 to 9A6490 (page 37).





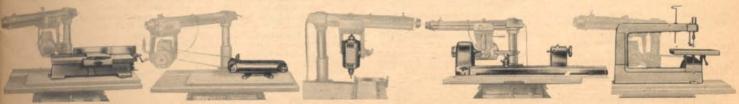






Finish Sanding Kit 9A2847 (page 37); Wire Wheel 9A6480-82-83 (page 37); Sanding Plate 9A2411 (page 34); Finish Wheel 9A6485-82 (page 37);

# Get these extra Benefits too . . use as a Power Source



Mount 4-inch jointer 99 A 021861, 1909 18) on % inch board (13½×40 inches). Use 2-inch pulley on ½-inch shaft and of motor, o ½×3-inch pulley on the planer and ½×33-inch V-belt. Toel is ready to use.

Mount Sander 99A02236 (page 13) on %-inch board (13½×40 inches). Use 2.inch motor pulls yon ¼-inch shaft end, ½x3-inch pulley on sonder and ½x48-inch V-belt. Just clamp the board down and tool is ready.

Mount Dovetail Attachment 9A2462 (page 19) at rear of saw. Use 9A 2411 (page 19) ½-inch dovetail bit in chuck as shown in illustration, Makes perfect dovetail joint! Both pieces of wood are cut at the same time.

Mount Wood Lathe 99A02160! (page 15) quickly and easily on ¼-inch board (13½x40 inches). Use 2-inch motor pulley on ¼-inch shaft end of motor. Belt and pulley are furnished with the lathe.

Mount Jig Saw 99AM2072 (page 20) on ¼-inch board (13½x40 inches). Use 2-inch pulley on ¾-inch shaft end of motor, ½x6 inch pulley on jig saw and ½x48-inch ¥-belt. Secure board to table top and saw is ready.

The Bench Saw is the basic power tool..see Sears' range of sizes and prices





# **CRRFTSMAN 8-inch Tilting Arbor Saw**

Our newest 8-inch saw . . improved design, new features

# SPECIFICATIONS

- Depth of cut (maximum) . . 21/2 inches · Blade type. Chisel-tooth combination Blade size
   S-in, dade saw)

  (14-inch center hole) width....depth....
- · Blade tilt (maximum) 45 degrees
- · Distance in front of blade:

14<sup>13</sup>/<sub>16</sub> in. wide; 15 <sup>1</sup>/<sub>16</sub> in. long • Mounting dimensions:

(hole centers)...11 % 6x11 3/16 in. · Blade speed:

9500 peripheral feet per minute

Arbor speed recommended 4500 RPM

· Motor recommended:

(minimum) . . . ½ HP 3450 RPM

• Machine pulley:
(included) . . 2-in.; keyed to arbor

• Motor pulley: (incl.) 2½-in. (½-in. bore; keyed) • V-belt (incl.) 40 in. long; ½ in. wide • Overall measurements: height 14 in.; width 17 in.; length 26 7/22 in.

Efficient, modern design. Precision-ground cast semi-steel table with machined miter slots on both sides. Motor, blade and arbor tilt together—any blade angle to 45°... always level surface. "Floating Drive" integral motor mount controls belt tension... smothers vibration... no need for special mount. Accurate, highbelt tension . . smothers vibration . . no need for special mount. Accurate, high-speed tilt and depth controls—Automatic tilt lock, Die-cast aluminum pick-off rip fence for use on either side of blade—single lever locks both ends—front and back! Double row ball bearings on arbor shaft grease-sealed for life.

Tilted easy-to-read indicator dial with long needle pointer. 8-in. chisel-tooth Kromedge combination blade (½-in. hole) up to 2½-in. depth of cut. Also includes miter gauge, fence, machine and motor pulleys and ½x40-in. V-belt.

99 A 02104L—Saw without guard assembly, motor, side table extensions, roller extension, or tool stand (see below for accessories). Shpg. wt. 66 lbs. \$5.00 down, \$5.00 monthly. Cash \$76.95 Saw with motor, shipped in two cartons.

99 A T21044L—Saw as above, but with CRAFTSMAN ½-HP 3450 RPM ball-bearing capacitor mater (110-120-volt, 60-cycle AC). Shap, wt. 95 lbs. \$5,00 dawn, \$6,00 monthly... Cash \$108,00 99 A T21045L—Saw as above, but with CRAFTSMAN ¾-HP 3450 RPM ball-bearing capacitor mater (110-120-volt, 60-cycle AC). Shap, wt. 99 lbs. \$5,00 down, \$6,00 monthly... Cash \$112,00 9 A 22165—Rear Roller Extension. (Shown on saw.) Fits 99 A 02104L above and 99 A M2000 at right. Roller type, for rear of saw only. With bolts. Shipping wt. 7 lbs. \$7.39 9 A 2405 - Steel Dado Insert. For use with above saw. Shipping weight 14 ounces...... 1.50 9 A 2201 - Molding Head Insert, For above saw, Steel, Shipping weight 1 pound..... 1.50 

9 A 2819—4 Casters (Not shown) Fit tool stand 99A021048L above or 99A020007L at right. Threaded shank ½x13 threads, With Allen wrench, Shipping weight 1 pound......\$4.19 For Special Easy Terms, see inside back cover

**CRAFTSMAN 9-inch Tilting Arbor Saw** 

with Sears exclusive "Exact-I-Cut" to prevent miscuts

# **SPECIFICATIONS**

3 inches . Depth of cut (maximum) · Blade type. Chisel-tooth combination Blade size. 9-in. diam .; 34-in. center hole · Dado capacity (using 6-in, dado head): 

Blade tilt (maximum) ... 45 degrees
 Bearings. 2 sealed ball, life-lubricated
 Table size ... ... 18x24 inches

(at full 3-in, depth of cut) 12 in.
(at 1-in, depth of cut) ... 12½ in.
(at 1-in, depth of cut) ... 12½ in.
(work face) ... ... 23½ in.

Miter gauge stope:

Miter gauge stops:
 90° and 45° right and left

(hole centers), 1134x13 % inches

· Blade speed: 9500 peripheral feet per minute

 Motor recommended: (minimum) . . . 34 HP 3450 RPM

· Machine pulley: (included) . . . . . 2-in. (%-in. bore)

Motor pulley: (included)...

 Motor pulley: (included)...2¾-in. (¾-in. bore)
 V-belt (included)....34x36 inches
 Overall measurements: height 14¾/a inches; width 18 inches; length 33 % 16 inches

Our big 9-in. Bench Saw has the same features described in first paragraph under 8-in. saw at left—PLUS exclusive Craftsman "Exact-1-Cut" formerly found only on our big 10-in. Floor Model Saw; shows exact size of saw kerf and aligns blade with cut-mark on wood. No "miscuts" caused by guessing blade width!

New die-cost, adjustable miter gauge provides greater accuracy at all angles with pre-set indexes at 90° and 45° right and left.

"Mono-Control"-one hand wheel at front controls BOTH blade tilt and depth of cut. Just move wheel in or out to change from one control to other,

Massive, heavy-duty construction. Heavily ribbed table. Automatic tension unit Mossive, neavy-duty construction. Heavily ribbed table. Automatic tension unit holds mechanism tilted to any angle. Tensioned elevating screw. Fence has microadjustment and 18-in. easy-to-read scale in fence guide bar. 9-in. chisel-tooth Kromedge combination blade (%-in. center hole); up to 3-in. depth of cut. With blade, miter gauge, rip fence, machine and motor pulleys and V-belt.

99 A MT20009—Same as 99AM2000, but with CRAFTSMAN I-HP 3450 RPM capacitor motor fi15-230 volt, 60-cycle ACI. Shpg. wt. 133 lbs. \$5.00 down, \$7.00 month. ... Cash \$135,59 99 A 02085—Side Table Extension, For either side, Grid-type; semi-steel, 9 in, wide x 24 in, long. With 9-in, front rip fence rack extension. Scale insert not included. Shpg. wt. 16 lbs...Ea. \$11,50

9 A 22165—Rear Roller Extension. (Shown on saw.) Fits both 99A02104L (at left) and 99AM2000 bench saws, Roller type; for rear of saw only. With bolts, Shipping weight 7 pounds.....\$7.39 9 A 20006—Steel Dado Insert, For use with above saw, Shipping weight 11 aunces......1.98

9 A 21046—Saw Guard Assembly. IShown on taw. I Automatically levels with work. With guard, splitter, non-kickback pawls. Shipping weight 2 pounds 4 ounces.......\$6.50 

6 SEARS Zone 1



# CRAFTSMAN IO-in. Tilting Arbor Bench Saw

Our Best . . with features found in NO other IO-in. Bench Saw . . up to 3%-in, depth of cut, big 27x20-in, table . . use Special Easy Terms!



# Buy on Sears Special Easy Terms! See inside back cover

Our Best Bench Saw-only \$1.00 more per month than smaller capacity 8 and 9-inch bench saws on opposite page, use Sears Special Easy Terms. Meets rigid requirements of large industrial shops. For outstanding quality, mechanically superior features, exceptional performance, we're convinced you cannot match this saw at anywhere near this price!

Advantages found in NO other bench saw. Work goes much faster, easier because only brief adjust-ments of accessories are necessary for the next step on your job. Working surface from blade to front of table is 13 inches at full (3½-inch) depth of cut; 15½ inches at 1-inch depth of cut. All hand wheel controls are conveniently located for easy adjustment.

Massive, extra-heavy duty construction. Extraordinary accuracy and stability! More rigid saw base and stronger motor support, with pivot arm for smoother operation. Tension device between motor mounting plate and support reduces transmission of vibration and troublesome jumping of motor.

Table never tilts . . work always lies flat. Motor, blade and arbor tilt together as a unit, any angle up to 45 degrees; belt never twists. Blade raises and lowers to vary depth of cut from 0 to 3% inches.

Sealed precision ball bearings; lubricated for life. Extra-large 27x20-inch heavy cast semi-steel table, now takes new snap-in type table inserts (listed separately below). Precision ground; grooved on both sides of blade for miter gauge work.

Wiping and cutting actions clean sawdust from tilt wiping and cutting actions clean sawdust from the and lift screws. NO more stiff and tight controls. Positive stops for blade height and tilt. Holes provided in fence for mounting facing boards and dadoing, etc. Rip fence usable on either side of blade clear to table edge. Single control lever locks fence at both ends (not just in front). 10-inch chisel-tooth Kromedge blade (%-inch center hole) gives full 3%-inch depth

Power-bronze color. With blade, miter gauge, rip fence, rip fence rack, machine and motor pulleys, V-belt and motor mount. Guard assembly, hold-down, motor, side table extensions and stand not included.

99 A 02769—Side Table Extension, 12 shown n sow.) Cash \$134.00

99 A 02769—Side Table Extension, 12 shown n sow.) Cash

With bolts and rip fence rack extension, Size 27x10 in, Shipping weight 20 lbs.

Each \$13.50

99 A 02954L—CRAFTSMAN Tool Stand. (Shown with saw.)
Pedestal type, Base 16 ¼ in, wide, 21 ¼ in, long, 51/4 in, high;
4 caster holes. Steel column 31/4 in, diameter, 21 in, long, Wt.
60 lbs, \$3.00 down, \$5.00 monthly.
Cash \$26.50

9 A 2819-Set of 4 Casters for above, Shpg. wt. 1 lb.. 4.19

9 A 2993—Saw Guard Assembly. Automatic leveling guard tillts with blade; plastic Insert. With guard, splitter, bracket, non-kickback pawls. Shipping weight 6 pounds. . . . . \$12.50 9 A 29998—Dado Insert. For saw above. Steel, new snap-in type. Accommodates dadoes up to 6 Inches. Wt. 8 oz. \$1.98

type, Accommodates address up to Samuel Samu snap-in type. Shipping weight 11 ounces \$1,98
9 A 21205—CRAFTSMAN Powr-Panl. (Not shown.) Safe, convenient way to hook up tools. Shpg. wt. 1 lb. 3 oz. \$4,29

9 A 2761—Hold-down for Miter Gauge, IShown on saw.)
Clamps work against gauge and table, Spring-loaded; instant thumb release. Shipping weight 2 pounds 10 punces. . . . \$8.95

Zone 1 SEARS 7

# CRAFTSMAN 10-inch Tilting-arbor Floor Model Saw

Heavy duty! No other saw has all these 3 features included



- 1. 10-inch carbide-tipped blade . . lasts 20 to 100 times longer
- 2. Two large 27x8-inch grid-type table extensions, both of which come equipped with ruled-up, graduated scale
- 3. The exclusive feature "Exact-I-Cut" saw kerf indicator. Lines up the cut exactly, adjusts to blade kerf width

# OTHER SAW FEATURES INCLUDE ...

- Two large, and easy-to reach, crank-type handle control wheels with lock knobs to prevent slippage after measurements are lined up
  A single lever that securely locks the rip fence, both front and back
  Precision ball bearings which never need lubrication . . sealed for life
  Miter gauge precision built for accuracy. Use with 9A2761, page 9.

### SPECIFICATIONS

SPECIFICATIONS
Depth of cut (maximum)
• Distance in front of blade
Pin fence Length 31 % inches; height 2% inches
• Miter gauge stone Three: at 90° and 45° right and left
• Table height. 34% inches • Base size. 22%x19% inches
Dimansions     Uverall neight 3/28 lib, width 30 lib.
• Overall length (without motor) 38 1/2 inches; (with motor) 40% inches
Arbor speed recommended. 3450 RPM     Motor recommended (minimum). 1 HP 3450 RPM
Motor recommended (minimum).
<ul> <li>Machine pulley (included): motor pulley (included)24-III. (dual) V-Keycu</li> </ul>
• V-belts (2 matched, included)
99 A M2444—Saw as above, with standard motor mount for use with 1-HP motors. Without motor. Shipping weight 300 lbs
99 A MT24445—Saw with CRAFTSMAN 1-HP 3450 RPM ball-bearing motor (115-230 voll
60-cycle ACI. Shpg. wt. 346 lbs. \$10.00 down, \$14.00 monthly
99 A M2468-Saw with heavy-duty motor mount for use with 11/2-HP motor. Without
motor. Shpg. wt. 326 lbs. \$10.00 down, \$12.00 monthly
A W 51.25 - 204 Onder Wasempth. Innount on Jane College and a personal of the college and a pers
A 7140- At used Set 1200MI OIL 2042 OILIBRING ASSET 1 1911
99 A 024446L—Table Extension Kit. Extends table 52x27 in. Front and rear rip fence guide bars 52 in. long, Includes scale, front and back guide bars, 2 extensions, nut and bolts. Shag, wt, 52 lbs. \$5.00 down, \$5.00 monthly
9 A 2961—Heavy Duty Switch for above saw. 11/2-HP rated double-pole type; 125-230 volt AC-DC, Mounting bracket, bolts. Shpg. wt. 2 lbs
9 A 2209—Molding Head Insert for above saw. Shpg. wt. 2 lbs. 3 oz 4.25
9 A 2747—Dado Insert for above saw, 6-in, capacity, Shpg, wt. 1 lb. 2 oz 4.25



\$5.00 down, \$7.00 monthly

# CRAFTSMAN Swing Saw

Pull the saw through lumber

Fast, free operation . . pull saw through lumber . . weight of swing arm returns blade. Rips, crosscuts, dadoes, miters, etc. Heavy duty . . for millwork plants, shipping rooms, and of course, the home craftsman.

# CARCIFICATIONIC

SPECIFICATIONS:
• Depth of cut (maximum)with 10-in. blade, 3 in. • Crosscut width (max.)with 10-in. blade, 16 in.
• Ripping width (max.) with table fence 11 1/16 in.; without fence 13 1/2 in.
<ul> <li>Angle range</li></ul>
• Width of miter cut (maximum)
Dado capacity with 6-inch dado saw width, 1 inch depth, 1 inch
• Table size
Column diameter
included
Arbor speed recommended (approx.)3450 RPM     Motor recommended (min.)
• Machine pulley (included)
V-belt (included)
Height 41% inches; depth 261/2 inches; width 24 inches

Height 41% inches; depth 261/2 inches; width 24 inches

99 A M2545-Without motor. Shipping weight 201 pounds, \$5.00 down, \$7.00 monthly......Cash \$134,95 99 A MT2547 — With 34-HP 3450 RPM 110-120-volt 60-cycle AC capacitor motor. Shipping weight 234 pounds. \$5.00 down, \$8.50 monthly. ... Cash 99 A MT2548— With 1-HP 3450 RPM 115-230-volt 60-cycle AC capacitor motor. Shipping weight Cosh 169.50 



## Bench Saw Attachment for difficult end cuts

9 A 3231 - Shipping weight 6 pounds 8 ounces... 9 A 3232—Replacement Blade for above, Shpg. wt. 1 lb. 12 oz... Each 3,49

8 SEARS Zone 1





# CRAFTSMAN 8-inch Tilting-arbor Bench Saw

- Cast semi-steel table, .17x14 inches with machined miter slots on both sides of blade
- Motor, blade and arbor tilt to any angle up to 45°

\*Motor, blade and arbor tilt to any angle up to 45°

'Floating Drive' integral motor mounts eliminate need
for special motor, controls belt tension, smoother
vibration, 7°, 16 inches in front of blade at full depth of
cut. 314 inches at 1-inch depth of cut. 8-in. Kromedge
blade (14-in, center hole); up to 2¼-in, depth of cut.
With blade guard, splitter, miter gauge, fence, machine
pulley, (Use 14-HP motor; 3450 RPM, 2½-in, pulley, 40int, belt; or 1750 RPM, S-in, pulley and 44-in, belt.) A
perfect tool for any man's workshop.
99 A 024241—Without motor, extensions, bench, or
9ewer-Pal. Shap, wt. 50 lbs.

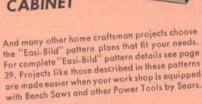
\$51.95

99 A 7242451—With CRAFFSMAN ½-HF 3450 RPM boll-bearing semector motor III-0-120-volt & 60-cycle AC, 2½-in-motor

VV A 1242431— With CRAFI SMAN 12-HP 3450 RPM boll-bear-ing capacitor motor III0-120-volt, 60-cycle ACI, 2½-inch motor pullby and 40-inch V-belt, Shipped in 2 carrons. Shipping weight 52 pounds, \$5.00 down, \$5.00 monthly. Cash \$84,95 ey A 02723—Side Table Extension. (Two shown on saw) For without side. Cast semi-steeli gdd type. 7 in. wide. Shipping weight 10 pounds. Each \$7.65

A 2722 Steel Dada Insert, Shipping wt. 10 oz...... 1,50 A 24242 Molding Head Insert, Shipping wt, 13 oz.... 1,50

To Build This Handsome CHEST CABINET



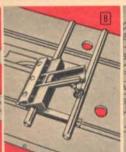
# **OUNLAP** 8-inch Bench Saw

Does 90% of cuts handled by higher-priced bench saws! Crosscuts, rips, miters, dadoes. 17x13¾-in. cast iron table. 2½-in. depth of cut. One hand wheel raises, lowers, locks blade. Miter gauge slots on both sides of blade. Porous bronze bearing. Neither table or arbor tilts. With 8-in. chisel-tooth blade (½-in. center hole). miter gauge, rip fence. Use at least ½-HP 1750 RPM motor for light work (½-HP for heavier work) and 4-inch motor pulley. Order your Bench Saw today and end the long hours of hand sawing.

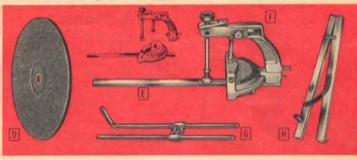
99 A 02725—Side Table Extensions. (Shown on saw). Size 6%x17 in, Shipping weight pair 17 pounds..... Pair \$8,75 

# Bench Saw Accessories . . . Increase safety and usefulness









# You need the right Tools to do a good job . . order the Accessories you need today

down Attachment, Fits almost all bench saws, jointers, and shapers, Provides constant pressure on work pieces during the length of cut. Keeps hands away from the cutting blade.

Fingers hold work from 4 directions at one time.

Attachment includes 2 champs for attaching auxillary rip ience (rip fence not included) to regular rip fence, 2 tempered steel "L" rods attach to champs and hold down fingers; 4 holding fixtures that lock fingers to the "L" rods; 4 spring steel hold-down inngers. With hardware.

9 A 3230—Shop, with a saws.

9 A 3230 Shop, wt. 2 lbt. 13 cz......\$3.89

Gluing Clamp. Adjustable pipe style. Use with \$4-in. thread-pipe (not included). Sliding Jaw has 1 \$42.1 \$4-in. face. Non-slip lever lock. Malleable tronconstruction. Cap included. Shop. wt. 3 lbs. 14 oc.

K improved Gloing Clamp, 134x134-in. Inw face, Fita 2x4. Shpg. wt. 4 lbs, 8 oz. 9 A 6673. . . . . \$2.79

You need the right T

B CRAFTSMAN Blads
Sharpener Attachment.
Fits all CRAFTSMAN and
DUNLAP Bench Saws,
others with miter grooves
Ve to Ve in. wide, measuring
no more than 5 in. from face
of blade back-up collar to
center of left-hand miter
slot. Easily sharpens jointer-planer knives, wood chisels, planes, and many other
types of straight-edged cutting tools and blades up to
63s inches in length.

With a cast iron holder;
and steel guide bars. Use
this attachment with a 6x½-inch grinding wheel; ½-in.
center hole. Wheel not
included, See 9 A 6412, page
37.

9 A 2658—Shipping \$9.75

C Rip Fence and Miter Guge Holder. No more lost or damaged miter gauges or rip fences! Holder mounts in holes on either side of the saw, or on the side of saw extensions. It has slotted holes, which serve to make it adjustable in mountings for various hole locations. Rip fence lies in slots; miter gauge hangs in bracket below table.

Fits CRAFTSMAN Bench Saws 99 A 02424L (page 9), 99 A M2999 (page 7), and Floor Model Saw 99AM2444 (pg. 8); also former model bench saws. Complete with bolts and washers.

bolts and washers.

9 A 2706—Shipping weight 1 lb, 2 oz. Set \$1.98

Sanding Wheels. Converts your bench saw to a pow-er disc sander. 8-in. diameter for ½ or ½-in. arbor; 10-in. diameter for ½ or ½-in. arbor. High quality steel. I medium and I coarse grit abrasive sanding disc for wood attached. State diameter and senter hole size.

9 A 2272-8 inch, Shipping \$2.69 

6 Replacement Sanding Discs for 9 A 2272 listed above. 3-inch center hole fits over any arbor. Package of 6: 2 fine, 2 medium, and 2 coarse. When ordering Please state the diam-eter desired.

E CRAFISMAN Miter Gauge. Die-cast aluminum head. Automatic stops at 0 to 45° left and right with adjustable screw stop. Steel slide ¾ in. wide. Over-all length 18 inches, Fits the following tilt arbor bench saws: 99 A 02104L (pg. 6), 99 A M2000 (pg. 6), 99 A M2999 (pg. 7), also fits 99 A M2444 floor model saw (pg. 8), 99AM2428 band saw (pg. 14), 99 A M2392 shaper (pg. 18), and 99 A 02250L sanders (pg. 13). Use with 9 A 2761 Hold-down listed below. 9 A 2760—Shipping weight 5 lbs. 2 oz......\$8.95

F Hold-down for Miter Gauge listed above. For greater accuracy and safety. Clamps work against the gauge and the table. Spring-loaded; thumb release. Aluminum. Fits 9 A 2760 only. 9 A 2761—Shipping weight 2 lbs. 10 oz...... \$8.95

G Miter Gauge Stop Rods. For above and our former numbers 2246 and 2720. 9 A 2125—Shpg, wt. 14 oz . . . . Set of 2 for \$1.75

H Taper Jig. Cuts tapers up to 3 in. per ft. or 15°. Metal scale. Lightweight, stainless steel. 9 A 3233—Shipping weight 2 ibs. 10 oz......\$4.79

Aluminum Alloy C Clamp.

9 A 6670—State size.

Opens to 1 in. Shpg. wt. 2 oz. 39c
Opens to 2 in. Shpg. wt. 3 oz. 59c
Opens to 3 in. Shpg. wt. 8 oz. 98c
Opens to 4 in. Shipping weight
13 ounces. \$1.39

M Malleoble Iron C Clamps.

9 A 6667—State size.

Opens to 1 in. Shpg. wt. 2 oz. 29c

Opens to 2 in. Shpg. wt. 5 oz. 39c

Opens to 3 in. Wt. 1 lb. 8 oz. .79c

Opens to 4 in. Wt 2 lbs. 2 oz.\$1,49

Opens to 5 in. Wt. 2 lbs. 8 oz. 1,79

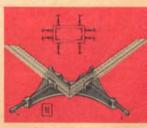
Opens to 6 in. Wt. 3 lbs. 2 oz. 1,89

Opens to 8 in. Wt. 4 lbs. 8 oz. 2,98



CRAFTSMAN Corner Clomp and Miter Vise. For clamping together picture frames, screens, trim, storm windows, miter or butt joints, etc. Holds work at 90° angle. Special lightweight aluminum alloy. Will not buckle or force mitered joint apart. Open construction for easy naling, stapling of wood, Handles dimensional lumber and trim up to 3 in, wide. trim up to 3 in. wide.

9 A 6666—Shipping weight 12 ounces. Each \$1,39



Zone 1 SEARS 9



Another Sears first! New Jointer-Planer attachment converts bench saw for jointer-planer operations . . at low cost! Ideal for jointing boards for lamination . . resurfacing old lumber. Cuts up to 1½ inches with one pass. Use top of cutter for surface planing . . top and side edges for rabbet and and corner cuts.

- 7-inch diameter . . fits most bench saws with 1/2, 5/4, 3/4-inch arbors
- Automatic, accurate blade alignment
   Positive designed safety lock makes blade replacement an easy, safe
- · Hardened saw-steel blades make fast, accurate and smooth cuts.

Comes complete with 3 blades, bushings, spacer washer, wrench and handy plastic storage case.

\$9.95 9 A 3255-Shipping weight 3 pounds..... 



# **CRAFTSMAN**

# Carbide-tipped Saw Blade \$895 6-inch

Last 20 to 100 times longer than ordinary blades . . cost less to use! Shop and compare . . we believe this is the most economical all-purpose saw blade you can buy. Performs all cutting operations faster, easier and with less power; the crosscute miters beyels Cuts.

faster, easier and with less power; rips, crosscuts, miters, bevels. Cuts all types of wood, plastic, Formica, laminates, plywood, wall-board, asbestos, aluminum and asphalt roofing, siding.

(DO NOT use on masonry, steel, iron and other ferrous metals.) Each tooth tipped with tungsten carbide, the hardest metal yet developed. Safer, engineered 8-tooth design (12 teeth on 12-in, blade) reduces tooth point exposure; each reduces tooth point exposure; each tooth projects only .020 in. above non-cutting edge. Blade can't grab. Width of tooth about ½ in. Teeth ground with diamond wheels to exacting tolerances.

9 A 4943—Please state saw blade diameter, center hole shape and size wanted from table below.

Diam.	Center Hole	Fits these saws	Shpg. wt.	Price
5% Inch	134s-in, diamond	6-in, electric Skil-saw	1 pound	\$8.95
6 inch	1/2-in, square	Mall and PET electric saw	1 pound	8.95
6 % inch	1½-in, round	6-in, elec. Black & Decker	1 pound	8.95
61/4 inch	* 1/2 -in, round	CRAFTSMAN 61/4 -In, elec, hand saw	1 pound	8.95
61/2 inch	# 5/8-1/2-in, round	CRAFTSMAN 61/2-in, elec. hand		-500
	200 12 11 22 2	saw; most bench saws	1 pound	8.95
7 Inch	13/16-in, diamond	Skil-saw	1 lb. 4 oz.	9,50
7 inch.	1/2 in, square	Mall electric saw	1 lb. 4 oz.	9,50
71/2 inch	* 1/2-in, round	CRAFTSMAN 71/2-in, electric hand		-
	230-22300000000000	saw	1 lb. 5 oz.	9,50
8 Inch	* 1/2-in, round	8-in, elec. hand; bench saws	1 lb. 8 oz.	9.95
8 Inch	13/16-in, diamond	Electric Skil-saw	1 lb. 8 oz.	9.95
8 inch.	13/16-in, square	Mall electric saw	1 lb. 8 oz.	9.95
8 Inch	13/s+in, round	Black and Decker saw	1 lb. 8 oz.	9.95
9 Inch	%-in, round	CRAFTSMAN 9-in, bench saw; 9-in.		
		radial saws	2 pounds	10.95
10 inch	# 1-34-%-in.	Bench, builders', radial, and swing		
	round	saws:	2 lbs. 8 oz.	11.95
12 inch	# 1-1/4-in, round	Bench, builders', radial and swing		
	THE CONTRACTOR OF THE PARTY OF	saws	4 lbs. 8 oz.	17.95

<sup>\*</sup> Center hole is knock-out bushed to take any size arbor listed

10 SEARS \$Zone 1, 2, 3, 4



# CRAFTSMAN Kromedge Saw Blades ...

Tests prove these blades keep sharp edges longer

Craftsman Kromedge Circular Saw Blades . . alloy steel blades impregnated with deposits of hard chrome to greatly increase blade life. Recorded tests prove that these blades maintain sharp blade life up to 5 times longer than ordinary steel blades. These circular saws are produced by improved machine methods that eliminate many costly hand processes!

Electrically-controlled furnaces hold saws flat, temper them under pressure—give blades toughness, longer-lasting edges. Chrome-nickel-molybdenum steel (except nail-cutting blades); heat treated; evenly tensioned to run true. Accurately ground for better balance and surface finish. Deep, sawdust-freeing gullets. Cut smooth and easy—won't choke or bind.

### Kromedge Fine Tooth Crosscut (cut-off) Blade

A For use with electric hand saws—cuts plywood without splintering; also for bench saws and 8-in, electric hand saws and all bench saws using blade with ½ or \$\frac{1}{2}\$ in. round center hole, \$\frac{1}{2}\$, inch diameter.

9 A 3242-61/4 inch diam., with 1/2 inch-1/4 inch knock-out center hole. Shpg. wt. 9 oz...... Each \$2.49

### Kromedge Cabinet Combination Blade

B Use on 7-inch to 10-inch bench saws. For use where the finest possible cut is desired . . no jointing required. Extremely thin gauge (.030-in.). Combination-type teeth . . it rips, crosscuts, or miters equally well on hard and soft woods. Cuts with minimum wastage.

9 A 3243-Size: 7-inch diameter, 1/2 or 1/2-inch round center hole. State center hole size. Shippin

### Kromedge Hollow-ground Combination Blades

[C] For fine finish woodworking . . ripping, crosscutting, or mitering. 3-gauge taper-ground for accurate, easy cutting.

9 A 3239—Please state diameter and center hale size wanted.

Diamete	£	Gaug	10	aper	Ce	ntor	Hole		RPN			Shipp	oing weight	Each
6 inches.		15	to	18	* * 5/6	-1	inch	5080	to	7640		9	ounces	 \$3,39
													ounces	3.89
													pound	
													id 9 ounces	
in inches		44.14	10	Make	LA ALTON	-7	4 Inch.		.102	.40004.11	the street	Pour	id to conces	 0.70

<sup>\*</sup> Knock-out bushed to fit either center hole size that is indicated.

# Kromedge Ply-tooth Blades

- D For cutting plywood and for fine finish work such as cabinet making, picture framing, etc.: for cutting Celotex, wallboard, etc. .030-inch gauge.
- 9 A 3244—Please state diameter and center hale size wanted.

# New! CRAFTSMAN Steel-Slicer Blade



Kromedge . . air-slot cooled





electric hand saws

\$298

Another Sears EXCLUSIVE! Makes big cutting jobs easy. Steel-Slicer blade cuts by localized friction heat—heated metal is "wiped out"

by blade edge. Deep slots circulate air to keep blade edge cool, even though metal being cut is red hot at point of contact. Cuts unbelievably

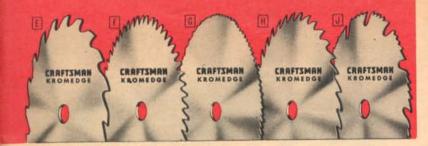
Ideal for homeowners, metal workers, roofers, etc. Cuts metal up to 3/32 inches thick corrugated and sheet roofing, black iron, gutter ing, furnace pipe, thin bar stock, steel or steel

alloy sheets, etc.

Will not cut wood or non-ferrous metals such will not cut wood of non-terrous metals sada as aluminum, brass or copper. Blade diameter 6¼ inches; fits ½ and ¾-inch round arbon (knock-out bushed to take ¾-inch arbor). Cut-ting process generates sparks and safety glasses should be worn to protect eyes.

9 A 3241 — With instructions, Shipping weight each 12 ounces. .... Each \$2.98

DON'T FORGET Sears Easy Payment Plan! Just build your order to \$20 or more and you can buy on Easy Terms. See inside back cover for details.



# hard chrome deposits increase blade life

Kromedge Chisel-tooth Combination Saw Blades

Bevel-filed, chisel-shaped tooth has greater hook angle. Lasts 5 times longer than standard blades. More efficient (requires minimum power), easy to file, 3240—State saw blade diameter, center hole shape and diameter.

Teeth	Dlam.	Center Hole	Fits these Saws	Shpg. wt.	Each
24 24	5 in.	*14-% in, round	Electric drill saw attachments	7 oz	\$1.98
24	51/2 in.	*%-1/2 in. round	CRAFTSMAN 51/2-in, electric hand saw	12 oz	
16	5% in.	13/6 in, diamond.	Skil-saw electric hand saws	12 oz.	
16 16	6 in.	1 in square	Black and Decker hand saw	. 12 oz	2.29
16	614 in.	16 in square	Pet, our former No. 2572	12 oz	2.29
16	6% in.	*56-1/2 in. round	CRAFTSMAN 61/4-in. electric band saw	12 oz	2.29
	61/2 in.	*%-1/2 in. round	CRAFTSMAN 61/2-in. electric hand saw	12 oz	2.29
18	7 in.	15 in square	Mall electric hand saws	14 02	
18	71/4 in.	*%-15 in round	CRAFTSMAN 716-in, electric hand saw	14 oz	
20	8 in.	*%-% in round	CRAFTSMAN 8-in. electric hand saw; Bench saws.	1 lb. 2 oz.	2.59
16 18 18 18 20 20 20	814 in.	Main, diamond,	Skil-saw electric hand saws	1 lb. 2 oz.	2.59
20	814 in.	1% in. round	Black and Decker hand saws	1 lb. 2 oz.	2.59
20	81/2 in.	The in. square	Mall electric hand saws Radial Saws	1 10. 2 02.	
22 24	9 in.	% in round		1 lb. 12 oz.	

### Kromedge Nail-cutting Saw Blades

[F] Made of special alloy steel. Rust-resistant. Cut through nails, wire, etc.

Discon	Center Hole	Fils Saws	Shpg. wt.   Each
Diam.			
6 in	*%-1/2 in. round	CRAFTSMAN 6-in, electric hand saw, and bench saws CRAFTSMAN 8-in, electric hand saw, and bench saws	9 02\$4.4

### Kromedge Crosscut and Rip Saw Blades

Please state catalog number and give center hole size, and diameter of saw blade wanted when ordering from table below.

Diameter		riuse, m.	RPM		9 A 3235 Crosscut (cutoff)	
7 Inches 8 Inches	18	*/6-1/2 */6-1/2	4350 to 6550 3820 to 5730 3400 to 5090	13 oz 1 lb. 2 oz 1 lb. 8 oz	 2.49	\$2.25 2.49 2.59 3.49 3.79

# Kromedge Flat-ground Combination Saw Blades

For cross cutting, ripping or mitering. Please be sure to specify center hole size and diameter of saw blade wanted when ordering from table below.

Diameter	Gauge	Center Hole	RPM	Shpg. wt.	9 A 3237
6 inches 7 inches 8 inches 9 inches	18 17 17 16	% 1/2 in	5080 to 7640 4350 to 6550 3820 to 5730 3400 to 5090 3050 to 4580	10 oz	\$2.25 2.49 2.59 3.49 3.79
10 inches	13	*1-% in.	2540 to 3820	2 lbs. 9 oz	5.59

\* Knock-out bushed to fit either center hole size indicated.

# Circular Saw Accessories

### **CRAFTSMAN** Saw-sharpening Vise

For holding and firmly positioning circular saw blades when resharpening. Takes blades from 5½ to 12-inch diameter. Excellent for use with Circular Saw Blade Setter listed below. Mounts in bench saw miter slot (up to ¾ inch) or permanently on work bench. With wrench for mounting in miter slot, Diecast zinc with steel bolt, wing nut.

9.4 3531—Shipping weight I pound 6 ouncer...Only \$2.98

# **CRRFTSMAN** Circular Saw Blade Setter

Remarkable setting instrument that makes circular saw blade setting simple as well as accurate, easy as pounding a nail. Set each tooth with only one of two hammer strokes. Accurately set any 4 to 12-in, diam, saw blade with ½, ¾, ¾ or 1-in, center hole. Fits saws with a ¾ to 1-in, miter slot only.

Setter has steel anvill and plungers. Die-cast aluminum body parts. Comes complete with wrench, 4 bushings for center hole sizes above; 2 plungers with spring returns, and simple, easy-to-follow instructions. Without saw blade.

9 A 3530-Shipping weight 11 ounces....\$2.79

### Gum and Pitch Remover

HN CRAFTSMAN. Keeps saw blade teeth free of blade binding gum and pitch. Aids free, easy cutting; helps prevent rust. Easy to apply. 8-oz. can. 

# Circular Saw Blade Stabilizers

Give smoother cuts with carbide-tipped blades listed on opposite page, but will fit any 7-in. to 12-in. diam, saw blade. Can be used with cut-off wheel. 4-in. diam. Knock-out bushed for 3/2 to 3/2-in. or 1 to 3/2-in. center hole. State center hole rice. 9 A 4952-Shipping weight 1 pound...........Pair \$2.49

Build your order up to \$20 or more and use Sears Easy Payment Plan . , see inside back cover for details









# Save money!..make your own moldings, building trim, flooring, etc.

Convert your Bench Saw to Jointer-Planer or Shaper Cut an unlimited number of designs and styles!

Compare these outstanding features with any other molding cutter head . you'll agree there is none finer:

- · Positive-grip safety lock aligns bits accurately, securely . . easy to replace bits.
- Fits most bench or radial saws with 1/2, 1/8, or 1/4-inch round arbors; fits most dado inserts.
- Made of special analysis steel; heat treated and tempered . . balanced
- Cutter head design is exclusive with Sears (U.S. Patent No. 2,731,991)

K It's EASY with your bench saw and this CRAFTSMAN Molding Cutter Head. Cuts can be planned to overlap, to just meet or be separated by uncut wood. Comes complete with wrench, spacer washer, bushings, and easy-to-follow instructions. In handy plastic box with compartments for six sets of bits. Cutter bits are not included (see cutter bits that are listed below). Adds flexibility and new operations to your bench saw at a minimum cost. minimum cost.

CRAFISMAN Cutter Bit Sets, Tool steel blades; 1 inch wide; slotted, 3 bits to the set. Shipping weight 3 ounces (except 9A2303).

9 A 2303—Tongue-and-Groove Cutters, Includes 6 bits, Shipping weight 8 ounces.	\$4.95
M . 9 A 2302—1-inch Planer and Jointer	400
N 9 A 2350—Cabinet Door Lip Cutter	2.79
P . 9 A 2351—14 -inch and 12 -inch Quarter Round Cutter	The same
S 9 A 2354—Cloverleaf-Screen Mold Cutter	2.79
T . 9 A 2355—Base Molding Cutter	2,79
U 9 A 3201—Glue Joint Cutter	2.79
W . 9 A 3203-1/4-Inch Flute and 1/2-Inch Cove	2.79
X . 9 A 3204—90° Flute, Ornamental and Combination Cutter	2.79
Z . 9 A 3206-1-inch Flute Cutter, (1/2-inch radius)	2,79
AA . 9 A 3207-% is in. Quarter Round, % is in. Cove Idrop leafi Cutter	2,79
BB. 9 A 3208 1/6 in. and % in. Quarter Round and ¼ in. Bead Cutter	
DD . 9 A 3210—Panel Cupboard Door Cutter	2,79
EE . 9 A 3211 — Window Sash Cutter	2,79
A W 2515-All-linest Coxe and nega contact and anomaly the coxe	

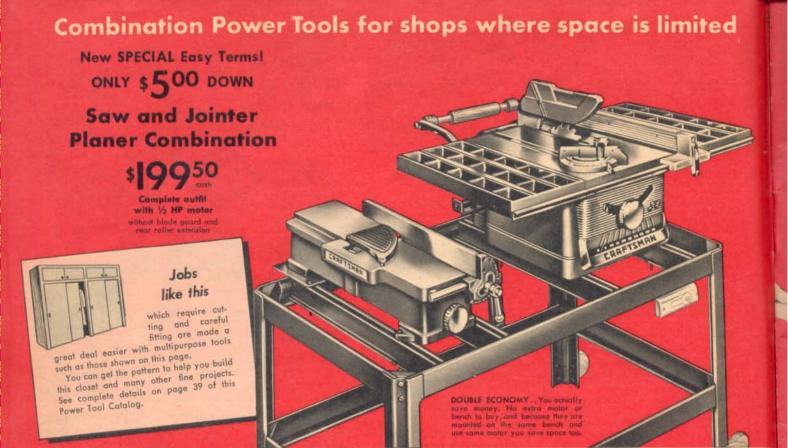
DUNLAP and CRAFTSMAN Dado Sets. Here are 3 quality sets. one just right for you. Groove; tenon; round and taper square stock, etc. for greater bench saw versatility. Sizes to fit ½, % or 1-inch arbors.

KK work such as dadoing, grooving, rabbeting, etc. Tempered high carbon steel. Includes two ½1-inch chick outside saws and six ½4-inch center hole. Set \$5.79 9 A 4888—With ½-inch center hole. Set \$5.79 9 A 4889—With ½-inch center hole. Set \$5.79

LCRAFTSMAN 6-inch Kromedge steel Dado
Set. For dadoing, grooving, rabbeting, etc. Surface impregnated with hard chrome. rust resistant.
Precision-ground, matched chippers. Use speeds 3820 to 5730 RPM. Tempered steel. Includes two ½-inch thick on take saws and five chippers (four ½-inch thick). In plastic box. Wt. 3 ibs. 5 oz.
9 A 3248 – With ½-inch center hole. Set \$9.98
9 A 3249 – With ½-inch center hole. Set \$9.98

CRAFTSMAN 8-inch Kromedge Dado Set. (Not shown.) A heavy-duty set for dado work with your bench, radial or swing saw. Surface impregnated with hard chrome... rust-resistant finish... up to 5 times longer life! Sizes to fit saws with 1-in., %-in., and %-in. grove), six ¼-in. inside cutters, and paper washers for ½-in. width adjustments. Shpg. wt. 6 lbs. 8 oz. 9 A 3247-State center hole: 1, % or % in Set \$16.95 Zone 1, 2, 3, 4 SEARS 11





# CRAFTSMAN 2-in-I Power Tool Combination

8-inch Tilting-arbor Saw and 41/8-inch Jointer Planer

- · Makes all saw cuts with lumber in a level position
- · Floating drive motor mount makes any job easier
- · One wheel controls BOTH angle and depth of cut
- · Double row of ball bearings NEVER need any lubrication
- · Saves you money . . . saves space in the workshop
- · A wonderful addition to any shop

Both tools on ONE Bench . . operate from ONE Motor (1/2 HP or 3/4 HP). Save space in your workshop by having both tools on the same bench. Save money because there is no need to buy a second motor and bench. Save time by making all saw cuts with lumber level, and by planing or jointing without moving to another bench. Jointer-planer and bench saw operate from the same motor, and as a safety feature only one tool can be operated at a time.

CRAFTSMAN 8-inch ball-bearing Tilting-arbor Bench Saw is same as 99A02104L on page 6. Saw has 8-inch chisel-tooth combination blade, miter gauge, rip fence, machine and motor pulleys, belt, "Floating Drive" motor mount.

CRAFTSMAN 41/8-inch self-lubricating sleeve type bearing Jointer-Planer is

CRAFISMAN 4½-inch self-lubricating sleeve type bearing Jointer-Planer is the same as 99A02186L on page 16. Depth of cut is very easily adjusted with hand wheel, 2-inch machine pulley included.

Outfit also includes: (1) CRAFISMAN ½-HP or ¾-HP ball-bearing capacitor motor; 3450 RPM; for 110-120-volt, 60-cycle AC. (2) Heavy-duty steel Combination Power Tool Bench, 44x26 in. With sliding motor mount; clamps; 4 cross slide rails. (3) Set of 2 easy-rolling Bench Wheels. (4) CRAFISMAN Power-Pak (see 9A21205 on page 34 for description). (5) Two Side Table Extensions for bench saw. Blade guard assembly and rear roller extension not included (see 9A21046 and 9A22165 on page 6).

# **DUNLAP Circular Saw-Knife Shop**

The perfect power tool for sharpening and setting circular saws and household tools; does an excellent job of grinding jointer-planer knives, plane irons, and wood chisels. Can be mounted on any workshop bench or on the stand (not included) listed below. Perfect for use by the contractor, lumber yard, repair shop, factory, and of course, the home craftsman—anywhere tools are used. Approved by Underwriters' Laboratories, Incorporated.

This Circular Saw-Knife Shop is composed of 99AM13997F Gummer and Saw Setting Attachment described and pictured below and knife grinding attachment. Gummer and Saw Setting Attachment

tachment. Gummer and Saw Setting Attachment joints, grinds, gums, forms and sets teeth on all popular circular saws which have diam of 4 to 48 in. and center hole of ½ in. to 2 in. Grinds straight or bevels teeth right or left from 0 to 45°. Comes equipped with a ¼-HP 3450 RPM split-phase, ball-bearing electric motor for use on 110-120-volt, 60-cycle AC. Motor has a ¼-inch double-end shaft with ½-inch threaded ends; 8x³/16-inch gumming wheel; and a toggle switch in the base; heavy-duty 8-ft. cord with plug. Circular Saw-Knife Shop and Stand shipped freight or express from the factory near Kansas City, Missouri, Pay shipping charges based upon delivery from that point. Instructions are furnished with each order. 

For Sears Special Easy Terms see inside back cover for details



# Gummer and Saw Setting Attachment

A Circular Saw Shop that joints, grinds, gums, forms and sets teeth on all A Circular Saw Shop that joints, grinds, gums, forms and sets teeth on all popular saws which have a diameter from 4 to 48 inches and center holes from ½ to 2 inches, UL approved. Grinds straight or bevels teeth right or left from 0° to 45°. Comes equipped with a ¾-HP ¾450 RPM split-phase, ball-bearing electric motor for use on 110–120-volt, 60 cycle AC. Motor has preferred \$\frac{4}{2}\cdot\text{-inch double-end shaft with ½-inch threaded ends; 8 x \$\frac{4}{2}\cdot\text{-inch gumming wheel; handy toggle switch in base; heavy 8-foot cord with plug. Attachment mounts on shop bench. Sold without blade or bench. Shipped like the complete \$\frac{2}{2}\text{-weight for the complete saw English Shop where Instructions are furnished with order Only \$\frac{2}{2}\text{-order} \text{-order} \text{-Saw-Knife Shop above. Instructions are furnished with order. Only \$5.00 down on Sears Special Easy Terms.

# Sanders for finer finishes..the mark of master craftsmanship



### **SPECIFICATIONS**

Width of belt4	inches
Circumference of belt36	inches
Sanding belt table, 436x12	inches
The state of the s	

Drum diameter..... 2½ inches
Machine pulley (incl.). 2 inches
Motor pulley (not incl.). 2 inches

• Motor recommended. 36 HP, 1750 RPM

· Mounting

dimension . 515/32x7 % inches

dimensions ... 63/16x9x1638 in. A Does curved and irregular work with end drums; flat work with the 4-inch wide belt. Can be used on either wood or metal.

Self-lubricating porous bronze bearings. Cast semi-steel body and table, 3-pt. mounting. Belt adjust-able from BOTH sides; easier to align. Adjustable fence. 234-inch diameter sanding drums, 16% inches long, 4x36-inch medium grit aluminum oxide belt; machine pulley included.

99 A T22365K — With 1/3-HP, 1750 RPM motor (110-120-volt, 60 cycle AC) 1/2 x40 inch V-belt: 2-inch motor pulley. Shipping weight 45 pounds. \$3.50 down Cosh \$33.50

# **SPECIFICATIONS**

• Diameter of disc	12 in.
Table work surface	16x615 in.
<ul> <li>Forward table tilt (maximum tilt)</li> <li>Backward table tilt (maximum tilt).</li> </ul>	
• Miter gauge slot. 34 inches wide, 36 in	
Motor recommended	
(minimum),	1750 RPM

 Clearance distance between disc and work table...... · Adjustable motor support takes 1/4 HP or larger

B Heavy-duty industrial-type disc sander with large 12-inch abrasive disc for wood or metal sanding. True miters and squares.

Powerful direct drive between motor and disc means greater efficiency, more compactness, no

Large tilt table-handy lock knob locates and securely holds tilt angle. Accurate scale and pointer. Small clearance between disc and table eliminates danger of work catching.

99 A 02237L—Sander without motor, Shipping weight 42 lbs. \$2,50 down \$5.00 monthly.... Cash \$24.95 99 A 122378L—Sander with 1/5-HP 1750 RPM split-phase motor, 110-120-volt, 60 cycle AC. 2 aluminum oxide discs. Wt. 66 lbs. \$4.50 down \$5.00 monthly. Cash \$40.50 

12-inch Aluminum Sanding Discs. Set screws included. Shipping weight 3 lbs. 2 oz.

E Sanding Discs. Aluminum oxide on paper. For use on wood or metal. (F means fine; M means medium; C means coarse; OC means open coat.) Please be sure to state the type of grit wanted.

Mentals open coat. ) Freaze be swe to state the type by grid burner.

9 A 2532 — 6 inch. 6 For 6 M or 4 C or 3 OC or 6 ossorted (2 F, 2 M, and 2 C).

Shipping weight 7 ounces. Packa
9 A 2525 — 8 inch. 6 For 6 M or 5 C. Shpg. wt. 8 oz. Packa
9 A 2526 — 9 inch. 6 For 6 M or 5 C. Shpg. wt. 10 oz. Packa
9 A 2534 — 10 inch. 6 For 6 M or 5 C. Shpg. wt. 12 oz. Packa

F Disc Cement. Non-drying for quick, easy changing of discs. 

For details on Sears Easy Terms, see inside back cover

# CRAFTSMAN 6-inch

# **Belt and Disc Sander**

# **SPECIFICATIONS**

• Width of belt. 6 in.
• Circumference of belt. 48 in.
• Sanding belt table. 6½x17 % in.
• Sanding disc table. 6½x12 in.
• Diameter of sanding disc. 9 in.
• Bearings ...3 sets; sealed ball • Bearings..... • Drum diameter. 

· Motor pulley (not included 

14-HP, 3450 RPM

Overall dimensions.

10<sup>11</sup>16×18×28¾ in.

Mounting dimensions (center to center of bolt boles)...103/4 in.

[C] Heavy duty.. designed and built for the production work of industry or for the serious amateur. This sander is excellent for both flat and curved work. For large flat surfaces use the belt sander; use the end drums for curved or irregular work. 9-inch disc for end grain and small work.

3 exclusive features: (1) Two sealed ball bearings on the drive shaft; double row of sealed ball bearings integral with idler shaft. (2) Drive roller and V-pulley keyed to the drive shaft; insures against slippage. (3) Easily accessible knobs for belt tensioning and tracking , , no locking needed.

Work surface—more than 100 square inches! Heavy cast iron frame of compact design. Accurately machined drive and idler roller are slightly lower than belt table surface... no gouging of long work. You can easily sand long work without having to remove any parts. Use idler roller for radius sanding. Sanding belt easily changed without having to remove any parts. Fence adjusts 90° to 45°. Belt table is 6½ x 17 % inches; 3 inch diameter drums.

Adjustable work table can be filted ., tilts at any angle desired from 0 to 45 degrees. Table measures 6¼ x 12 inches; is easily moved; and is equipped with a miter slot. Comes with a 9-inch sanding disc, 6 x 48-inch sanding belt and a 2¾-inch machine pulley.



# Sander above, with Accessories

99 A T22506L—Complete Ouffit, (Shown at left.) Sander 99 A 02250L with ½-HP 3450 RPM motor (110-120-volt, 60 cycle ACI, pedestal stand, belt guard ½-40 ln, V-belt, 2-in. motor pulley. Shpg. wr. 141 lbs. . \$117.50

99 A 02204L—Pedestal Stand for 99 A 02250L above.
(Shown with sander, at lett.) Has caster holes. With brackets, motor mount, boits. See 9 A 2251 belt guard ibelow), 9 A 21205 Power-Pak (page 34). 9 A 2819 caster set (page 35) not included. Shipping weight 47 pounds.

9 A 2251—Belt Guard for 99A02250L when used with stand 99A02204L (Shown with sander, at left).
Steel construction. Shop, wt. 2 lbs. 13 oz. . . . . \$5.29

# For Curved Cuts in Heavy Material use a Band Saw



# CRAFTSMAN 3-wheel Saw

# **SPECIFICATIONS**

٠	Depth of throat
	Capacity of cut (maximum)4 inches
	Table size12x12 inches
	Width of blade 4 or 1/2 inch
	Length of blade
	Bearings, drive shaft double row, Lubricated
٦	for life
	Motor pulley (not included)
3	Motor puncy (not included)
	Machine pulley (included) 4 inches
۰	Motor recommended (min.) 1/3-HP 1750 RPM
٠	Overall dimensions: Height 2011/6 inches; width 12
	inches; depth 281/18 inches.
	The state of the s

A CRAFTSMAN 12-inch 3-wheel Band Saw . pact., accurate. Cuts as thin as 20/1000 inch. Saw steel blade. Cuts to center of 24-inch board, up to 4 inches thick. Tensioning knob locks against stop. 4 inches thick. Tensioning knob locks against stop. Double row ball bearings integral with shaft. Porous iron bearings on idler wheels. Working parts enclosed. 201½, inches high. 12x12-inch table tilts 0 to 45°; has indicator. With 62x¾-inch blade; 4-inch machine pulley. Takes ¼-inch or ¾-inch blade. Freight, express or truck.

99 A M2455—Without motor, motor pulley, V-belt, \$62.50 Shipping weight 70 pounds.

99 A MT24556 — With CRAFTSMAN ½-HP 1750 RPM split-phase motor for 110–120-volt, 80-cycle AC; 3-in, motor pulley; V-belt, Shipping weight 95 pounds, \$5.00 down, \$5.00 cycle Property (STA) (STA)

9 A 2664—Extra Blades for above band saw. 62 in. long. 1/4 or 1/4 in. wide. State width, Shpg. wt. 7 oz. . . . . . Ea. \$1.39

# \$ 19

Blades for wood, brass, non-ferrous metals, steel

Lengths from 56½ to 80 in.; widths: ½ in. to ½ in.

Special lengths cutting wood

# **Band Saw Blades**

CRAFTSMAN. Best quality Swedish saw steel. Blade properly set and filed, precision ground. Examined before shipping. State width. Shpg. wt. ea. 7 oz.

9 A 2660—For wood, 561/2 in. Ve or 1/4 in. wide...... 9 A 2336—For wood. Skip tooth. 58 in. long; 1/6, 1/4 or 1/6 in, wide. \$1.29 9 A 2664—For wood. Skip tooth, 62 in. long; 1/4 or 1/6 in. wide. \$1.39 9 A 2665—For wood, 63 in, long; 1/8, 1/9 or 36 in, wide. \$1.19 9 A 2625-For use on steel. 80 long: 1/4 in. wide.....\$2.29

9 A 2669F-Special Length Band Saw Blades. For use on wood. (Not for 3-wheel band saws.) Not endless. For blades made endless add 50c each to prices below. State length, width, and whether you want blades made endless. from factory in Chicago, Ill. Allow postage from

Width	er ft.	rice er ft.	1	Width		g, wt.	Price per ft.
Va in							
3/10 In							
1/4 in							
36 in							
1/2 in	 OZ	25c.	ara i	1/2 in	13	.02	45c



# CRAFTSMAN 2-wheel Saw

# **SPECIFICATIONS**

• Capacity of cut (maximum) 6 inches • Table size 12½x14¾6 inches • Length of blade (one ¼-in, width included) 80 in • Width of blade ½-inches • Blade speed 2165 feet per minute • Bearings 2 sets lubricated-for-life, precision, ball	• Depth of throat	12 inches
• Length of blade (one ¼-in. width included)80 in. • Width of blade½ to ½-inch • Blade speed2165 feet per minute	• Capacity of cut (maximum)	6 inches
• Width of blade ½ to ½-inch • Blade speed		
Blade speed2165 feet per minute	• Length of blade (one 1/4-in, width include	led) 80 in .
	Width of blade	1/8 to 1/2-inch
<ul> <li>Bearings 2 sets lubricated-for-life, precision, ball</li> </ul>		
Machine pulley (included)		
Motor pulley (not included)2-inch		
<ul> <li>Motor recommended (minimum). 1/6-HP 1750 RPM</li> </ul>		
<ul> <li>Over-all dimensionsheight 37 inches;</li> <li>width 14 <sup>3</sup>/<sub>16</sub> inches; length 22 <sup>7</sup>/<sub>8</sub> inches.</li> </ul>		ht 37 inches;

B 12-in. throot. Self-aligning upper blade guide. Bronze blocks, ball-bearing thrust wheels. Drive shaft and ball bearings in integral unit. 1-pc. cast frame and back; reinforced. Cuts to center of 24-in. circle; up to 6 in. thick; 20/1000 in. thin. 4 sets ball bearings. 14 <sup>3</sup>/<sub>16</sub>x12½-in. cast semi-steel table tilts 45°; miter gauge slot. Two 12¾ rubber-tired cast iron wheels. 80x½-in. blade, 5-in. machine pulley. 37 in. high. Use ½-HP 1750 RPM motor, 2-in. motor pulley. For miter gauge see 9.0.3760 below. For rin force see 9.0.3434 below. gauge see 9A2760 below. For rip fence see 9A2343 below

Shipping weight 73 lbs... 99 A MT24285—With CRAFTSMAN 1/5-HP 1750 RPM motor (110-120-volt, 60-cycle ACI, pulley, V-bell. Shipping weight 98 lbs. \$5.00 down, \$6.00 monthly. \$113.50 99 A 02957L—Steel Tool Stand. Base  $12 \times 20 \% \times 41 \%$  in itapped  $\% \times 13$  threads, 234 in, column; 26 in, high. Shipping weight 51 lbs. \$2.50 down; \$5.00 manthly....\$24,95

99 A M2428-Without motor, pulley, guard, stand.

9 A 2907—Belt Guard, Shipping weight 4 lbs. 4 oz..... 5.29

9 A 2760—Miter Gauge Inot shown). Shipping weight 5 pounds 2 ounces....

> Equip Your Home Workshop Now . . Use Sears New Special Easy Terms

# **CRAFTSMAN Industrial Saw**

CRRFTXMAN

18-in. 2 wheel

**Band Saw** \$1000 DOWN \$19.00 monthly © \$39500

is easy to build with a CRAFTS-

MAN Band Saw, See page 39 for patterns. Do-it-

**SPECIFICATIONS** 

Width of blade
 Bearings .. Six sets of grease-sealed precision ball ...
never need lubrication
 18 inches

%-inch wood cutting)

Built-in ball-bearing gear reduction assembly permits blade speeds of 118 ft./min. for heavy steel; 167 ft./min. for medium cuts; 221 ft./min. for lighter gauge steel; 3550 ft./min. for wood.

Cuts to center of 36-in. circle in wood up to 12½ in.

thick. Steel frame. 2014x1734-in. table tilts 0 to 45°; locks; has 2 miter gauge slots. With miter gauge, saw guides (above and below table). 6 ft. 3 in. high, 2214 in. wide, 31 in. deep. Two rubber-tired cast iron wheels. 3-in. motor pulley and V-belt included. Use at least 1-HP 1750 RPM motor (not included). Saws listed below sent freight or express from factory in Cincinnati, Ohio.

\$10.00 down, \$19.00 monthly.

99 A M23585F—As above, but without gear reduction unit. With one 132x 1/4-in, blade for wood cutting only. Motorpulley, V-belt not included. Shpg. wt. 460 lbs.
\$10.00 down, \$15.50 monthly.

Cash \$325.00

99 A 23586F—Rip Fence for either band saw above. Shpg. wt. 13 lbs. Sent from factory in Cincinnati, Ohio, Allow postage from M.O. house. \$2.50 down, \$5.00 monthly.

Cash \$22.50



# **CRAFTSMAN** Band Saw Accessories

D Instruction Book "The Jigsow and Band Saw." 32 pages. Book contains over 160 illustra-tions. An excellent guide for sawing operations. 9 A 2919-Shpg, wt. 2 oz ... 29c E Rip Fence for 99AM2428
above left. For best results, use with ½-inch blade. Locks at front and rear. Fittings are included. Add to your Easy Terms order. 



14 SEARS Zone 1

# Use a Lathe for Creating Round Shapes in Furniture



# **OUNLAP** Wood Lathe

8-in. swing; 24 in. between centers; 36¾-inch bed. Cast semi-steel construction. %-in. straight unthreaded spindle in headstock and tailstock. 2 self-lubricating porous bronze bearings in headstock. Ball thrust bearing. Removiation work. able cover for turning large-diam. work, 3-pt, mounting. Bronze finish. 40 in. long. 3-pt. mounting, Bronze Inisa. 40 in. long. With wrench, tool rest, spur, cup centers, 3-in. 3-step machine pulley (1025, 1750, 2985 RPM). A sturdy, well-made tool ideal for home, shop use.

ideal for home, shop use,
99 A 02160L—Without motor, motor pulley or
V-belt, Shipping weight 45 pounds,
\$3.50 down, \$5.00 monthly......\$31.50
99 A 121605L—With ½-HF 1750 RPM split
phase motor (110-120 volt 60-cycle ACI; ½ x36-in, V-belt; 3-in, 3-step motor pulley. Shipping
weight 71 pounds, \$5.00 down, \$5.00
\$49.50

Lathe Manual. 32 pages; 230 illustrations 9 A 2920-Shipping weight 2 ounces.....29c

# New! CRAFTSMAN Wood Lathe .. Ball-bearing spindle

B Our Best. 12-inch swing... 36 inches between centers... 45½-inch bed. A "must" for the well-equipped small shop... a professional quality machine at an economy price. Operates smoothly and accurately even under heavy cuts at high speeds... drive from rear or below. Extra-heavy cast semi-steel headstock and tailstock. Bed is precisionground, heavy, rigid steel tubing. 3-point mounting helps eliminate twist and strain. Ball-bearing (lubricated for life) 3/x16-thread head-stock spindle. No. 1 Morse taper in both headstock and tailstock. No wrench needed for moving tool rest or tool rest slide. Indexing pin for use in fluting. Power-bronze finish. Length 54½ inches.

Comes complete with 12-inch graduated tool rest, spur and cup centers, 4-inch 4-step machine pulley giving 4 speeds (875 to 3450 RPM). Use Sears Special Easy Terms, see inside back cover.

99 A 02388L—Without motor, motor pulley, V-belt, Shipping weight 58 pounds, \$5.00 down, \$5.00 monthly. \$56.95
99 A T23885L—With CRAFTSMAN Vs.-HP 1750 RPM split-phase motor, 1110–120-volt, 60-cycle ACI, 4-inch 4-step motor pulley and 41-inch V-belt, Ship-

Pedestal Stand. For 99A02388L (above) and 99A02160L (at left). 99 A M2249-Shipping weight 72 pounds, \$3.50 down, \$5.00 monthly....\$33.50

# SPECIFICATIONS (99A02388L)

- Spindle bearings....2 sealed radial thrust ball
- ....No. 1 Morse, female · Tailstock taper... Machine pulley (included) . 4 inches
   Motor pulley (rectified) . 4 inches
- Motor pulley (not included).....4 inches 4-step V-type Cone
- lotor recommended (min.): 1/3-H.P., 1750 R.P.M.
- (hole centers)
- Overall dimensions: height 1111/36 inches; width 71/36 inches; length 543/2 inches.



Work Arbor with 3-jaw, 1/2-inch Drill Chuck, Chuck and 1/2-in.

CRAFTSMAN Wood-turning Tools, Professional quality. Brightly polished high carbon steel blades, 4½ in. long, carefully tempered to take a keen edge. Expertly ground, 10-in, handles of smoothly finished hardwood, securely fastened to blades

Heavy ferrule. Average length, 141/2 in.	
9 A 2850 — Gouge, Vi In. wide. Shipping weight 10 oz	.\$1.50
D 9 A 2851—Gouge, 1/2 in. wide. Shipping weight 11 oz	
E 9 A 2852—Gouge, ¼ in. wide. Shipping weight 13 oz	
F 9 A 2854 - Spear Point Chisel, 1/2 in. wide, Shpg, wt. 11 oz.	
G 9 A 2858 Parting Tool, 1/s-in, wide,	
H 9 A 2856—Round Nose Chirel. 1/2 in. wide. Shipping weight 11 gunces.	1.50
J 9 A 2862—1/2-in. Skew Chisel. Shipping weight 11 ounces	
K 9 A 2863—1-in, 5kew Chisel. Shipping weight 11 ounces.	
9 A 2855-5-pc. Wood Turning Tool Set.	l each
of D, F, G, H, I above, In box. Shipping weight 2 pounds 4 ounces	. \$6.50

CRAFISMAN 4-pc. Carbide-tipped Wood-turning Set. Special carbide-tipped steel blades! Easily sharpened. Hardwood handles. For working wood, plastic, aluminum, and brass. Set includes 3 16-in. parting tool, 15-in. round nose chisel, 34-in. skew chisel, and 35-in. gouge. 4-in. blades; average length 13 in. Shipping weight 2 pounds 6 ounces. 9 A 3629 - Complete set., ..... \$13.95

x 20-thread arbor with steel flanges. Fits any lathe with ½ or ½-in. unthreaded straight spindle. Fastens with 2 set-screws. State whether for ½ or ½-in. spindle. 9 A 21.51 - Shipping weight 1 pound 10 ounces, ...... Each \$2.29 N CRAFTSMAN General-Purpose Work Arbor, Carbon steel, 45% in. long. 33%-in. spindle has 1%-in. x 20-thread. Steel flanges, 2 setscrews. State whether for 3% or 5%-in. spindle. 9 A 2164—Shipping weight 12 ounces. Each \$1.39 P R Lothe Centers. For any lathe with %-in. straight spindle.
P. 9 A 2105—Headstock Spur Center, Shpg. wt. 6 oz......\$1.19 R. 9 A 2102 - Tailstock Cup Center, Shpg. wt. 6 az..... 1.09 S foce Plote. Cast iron. For any lathe with %-in. straight un-threaded spindle. 4-in. diameter. Set screw. 9 A 2320—Shipping weight I pound 5 ounces.................\$2.79 Sanding Plates, Cast iron, Fitted with sandpaper, 9 A 2491—8-in, For 99A02388I above, or any lathe with ¾ in, x 16 right-hand thread spindle. Shipping weight 2 pounds 9 A 2341—8-in. For any lathe with %-in. straight unthreaded spindle. Shipping weight 2 pounds. 9 A 2091 - Shipping weight 1 pound 12 ounces. .... Build your order to \$20 or more ond use Easy Terms

Foce Plote. 3-in, diameter, With spurs, removable center, screw center, Fits 34-in, x 16-thread spindle.

Z Chuck Arbors. Precision ground.
9 A 2123—Fits 9A2142 and 9A2143 chucks listed on page 27). Has No. 1 Morse taper and No. 33 Jacobs taper. Shipping weight 5 ounces. \$1.25 9 A 2154—Fits 9A2129, 9A2144, 9A2991. ISee pg. 27.1 Has No. 1 Marse taper and No. 3 Jacobs taper. Shapping weight 12 ounces. \$1.25

AA Screw Center, Replaceable center, No. 1 Morse taper on shank end.

9 A 2116 — Shipping weight 12 oz.

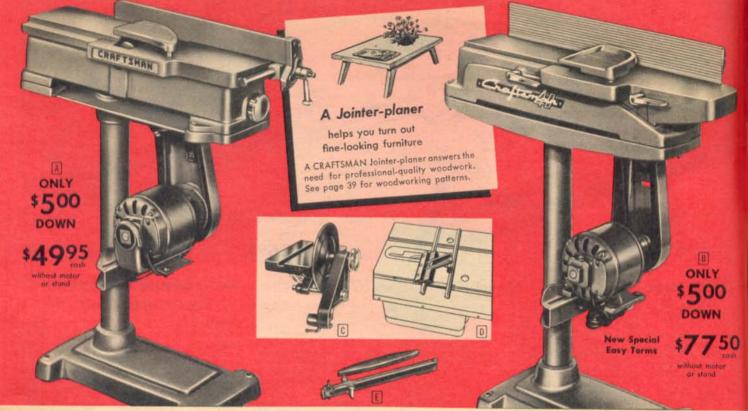
BB Precision Ball-bearing 60° Center, Center point rotates on ball bearing, No. 1 Morse taper shank.

9 A 2112 — Shipping weight 8 oz.

\$3.49

FF CRAFTSMAN Independent 4-jaw Type Lathe Chuck. For lathe with 34-jn. x 16-thread spindle. 4-jn. diameter. Four reversible drop-forged jaws; work independently. T-handle wrench. 9 A 2156—Shpg. wt. 3 lbs. 10 oz.....\$10.50

# For Precision Glue Joints use a CRAFTSMAN Jointer-Planer



# New 41/8-inch economy model Designed for home, school, small woodworking shops

· Width of cut	
	34 inch
· Length of fence.	193% inches
<ul> <li>Spindle diameter</li> </ul>	
Size, front table	.113/16x63/8 inches
	111/8x6% inches
· Cutter knives	.2 high-speed steel
	418x116x 16 inch

Heavier and sturdier than any other we know of in this price range. Every machine work lested by manufacturer prior to shipment. Over-all length 297,16 in. Precision-ground tables of cast semi-steel. 3-point mounting of front and rear tables. front table adjustable. Cutter head has two 4½-in. high-speed steel knives. Massive, cast semi-steel base.

Controls are clearly visible from operating position. Depth of cut adjustable with hand wheel. Maximum depth of cut 3½ in.; rabbet depth 3½ in.; scale etched on table shows depth of cut. Spring-loaded guard. Fence tilts up to 45° either way; protractor shows angle of tilt. 2-in. machine pulley supplied.

99 A 021861—Without motor, motor pulley, or V-belt, stand. Shpg. wt. 58 lbs....\$49.95

As above, but with Craftsman 1/4-HP 1750 RPM sleeve-bearing split-phase motor for 110-120-volt, 60-cycle AC. 5-in. motor pulley. 1/2x54-in. V-belt.

99 A T21865L—Shpg. wf. 84 lbs. In 2 cartons. \$5.00 down, \$5.00 monthly.... Cash \$65.50

99 A 02959L—Steel Tool Stand for above. Tapped for casters. Shipping weight 54 pounds. \$3.00 down, \$5.00 monthly.... Cash \$25.95

9 A 2907—Belt Guard for above stand, Shipping weight 4 lbs. 4 az...... 9 A 21867—Two extra Knives for above. Shipping weight 4 oz.....

CRAFTSMAN 9-in. Disc Sonder. For 99A02186L jointer-planer above. Grease-sealed ball bearings that never need lubrication, give sander longer life. Has 9-inch abrasive disc. 6½x12-in. ground, cast semi-steel work table tilts 0 to 45°. Table has slots for miter gauge (use bench saw miter gauge). Shipping weight 23 pounds.

99 A 02601K—\$2.00 down, \$5.00 monthly. Cash \$19.95

# New 43/8-inch size . . de luxe features Has "Micro" adjustment of our best 6-inch model

- Bearings ... 2 sets sealed precision ball
  Recommended arbor speed 4500 RPM
  Motor recommended
  (minimum) ... ½-HP 1750 RPM
  Machine pulley (included) ... 2-Inch
  Motor pulley (not included) ... 5-Inch
  Mounting dimensions 53%251% inches
  Over-all dimensions .87% inches high;
  143% inches wide; 31% inches long
- New locking device maintains front table setting even when jarred . . won't ride up
   3½-in.-high fence . . mounted to base for greater rigidity. Positive stops at 45°, 90°
   Cam-action lever locks fence securely from front of tool
   "Micro' adjustment head aligns all 3 blades in solid steel cutter head
   Full 30-in. working surface . . largest table of any 4-in. jointer we know of

B All new .. futuristic design. Each machine work tested by manufacturer prior to shipment. Precision-ground table of cast semi-steel. 3-point suspension mounting on rear table. Hand lever adjustment for 0 to \$\frac{1}{2}\cdot \text{in.} depth of cut; gauge shows depth. Lifetime labrication. Use minimum of \$\frac{1}{2}\cdot \text{HP 1750 RPM motor and 5-in. motor pulley.}

99 A M2067 — Without motor, motor pulley, V-belt, stand. Shpg. wt. 80 lbs. \$77.50

D CRAFISMAN Blode Shorpener. Sharpen your jointerplaner knives, wood chisels and other straight-edge knives (measuring up to 63% inches long) in your workshop. Use on your bench saw (with 3% or 3%-inch miter grooves). Cast iron holder; steel guide bars. Sharpens 25 to 40° angle bevel faces. Use with 6x3%-in. grinding wheel (not included—see 9A6412 on page 37). CRAFISMAN Knife-setting Gouge. Use on all jointer-planers (such as 99A02186L, 99AM2067 above and 99AM2066 on opposite page). Machined cast iron amicrometer adjustments. Accurately lines up blades after sharpening. Assures all 3 blades set have same depth in relation to rear jointer table. Special abrasive stone included for jointing blades after installation. 9 A 2647—Shipping weight I pound 10 ounces....... \$6.95

# CRAFTSMAN Thickness Planers . . \$5 to \$10 down on Special Easy Terms



16 SEARS Zone I

F Planes stock up to 6 in, wide in one pass, Handles wood up to 2 in, thick... as thin as 34 in, as short as 4 in, Sealed ball bearings. Chip-breaker and pressure bar guard head. 25-3-in, steel cutter head; 3 alloy steel knives. Cast iron frame and table. Anti-kickback guards. 15-3/4 in, high. Machine pulley supplied. Use at least 3-3-HP 3450 RPM motor with 23-3-in, motor pulley for proper speed.

279-11. MOVID pulsey for proper speed.
99 A M2370—Without motor, motor pulsey. V-belt, Wt. 81 lbs. \$5.00 down, \$5.00 monthly. Cash \$79,50 99 A M723705—With ½-HP 3450 RPM motor (110–120-volt, 60-cycle ACI, motor pulley, V-belt, Wt. 111 lbs. \$5.00 down, \$6.00 monthly. . . . Cash \$111.50 99 A 022241—CRATSMAN Pedestal-type Power Tool Stand for above, 12x20½x41½ein, cast fron base, 4 caster holes, 2½-in, steel column, 26 in, long, Wt. 54 lbs, \$2.50 down, \$5.00 manifuly... Cash \$24.95  6 Planes stock up to 12 in, wide in one pass, Handles wood up to 4 in, thick . . as thin as ½6 in., as short as 6 in. Maximum capacity of single cut, ½½ inch, 3½-in, diam, cutter head equipped with "Micro" blade adjustment; 3 alloy steel knives. Ball bearings; gears run in oil. Chip-breaker and pressure bar. Power feed rate 17 lineal ft, per minute. Cast iron frame and base. Speed recommended 4200 RPM, 3-in. machine pulley supplied, Use 6 to 8-in. motor pulley with ½4 to 2-HP 1750 RPM motor (not included). Stand and guard not included, Items below sent freight or express from factory in Cincinnati, Ohio. When ordering belt guard separately, allow postage from mail order house.

99 A M2349F—Wi. 265 lbs. \$10.00 dm. \$13.00 mo. \$269.50

99 A M2349F-Wt. 265 lbs. \$10.00 dn., \$13.00 mo. \$269.50 



# Industrial Quality Tools for Factory, School or Home Shops

# CRAFTSMAN 6-inch Jointer-Planer

SPECIFICATIONS

* Width of cut
. Depth of cut
* Rabbet depth
Size, front table
* Size, rear table
Bearings
Cutter Eniver 3 high speed steel, 61 ax 11 16x 1s-inch
Recommended arbor speedapproximately 4200 RPM
* Motor recommended (minimum)
Machine pulley (included)
Motor pulley (not included)
Mounting dimensions
Overall dimensions: Height
Width
Length4234 inches

# Meets professional requirements \$5 down on Special Easy Terms

Designed for production work in industry . the finest we've ever sold! Every machine work tested by the manufacturer prior to shipment! Recommended because it's precision built for continuous heavy-duty service. For factory, school or home shops. Overall length 42½ inches. Massive cast semi-steel base gives exceptionally rigid support to tables. "Micro" cutter blade adjustment aligns three 6½-inch blades in cutter head

blade adjustment aligns three 6½-inch blades in cutter head
. takes the guesswork out of blade setting. (Use knife-setting
gauge 9A2647 on facing page to check blade alignment.)

Hand wheel adjustment for 0 to ½-inch depth of cut; gauge
shows depth. Rabbets ½-inch cut with one pass! 3-point suspension mounting of rear table makes possible perfect alignment with front table. Three-point-of-contact mounting eliminates twist. Front table mounted on double set of adjustable
ways. Ways spring-loaded to correct for wear.
Controls visible from operating position; can be reset with-

ways. Ways spring-loaded to correct for wear.

Controls visible from operating position; can be reset without reaching under table. Quick-acting spring-loaded guard. Fence tilts to 45° in either direction; accurate, easy-to-read protractor shows angle of tilt. 2-inch machine pulley supplied. For best results we recommend using at least ½-HP 3450 RPM motor and 2½-inch motor pulley (not included).

99 A M2066—Without motor, motor pulley, V-belt, stand, or belt guard, Shpg. M. 146 lbs, \$5.00 down, \$0.00 monthly. Cash \$122.50
As ghove, but with Craftsman 16-HP 3450 RPM hall.



**NEW! Workshop Cleaner and Dust Collector** 

. . Licks sawdust problems in workshop and basement

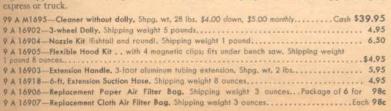
# ONLY \$400 DOWN \$3995

- · Powerful suction picks up sawdust, metal dust, wood and metal chips
- · Draws materials directly into big 28-gallon capacity fibre drum
- · Head and cover unit is removable . . attach easily to standard trash can
- Entire unit fully guaranteed against defects for one year!

Now! Cleaning's a breeze with this all-new Dust Collector and Shop Vacuum. Use it with the big fibre drum (included) or attach directly to any standard size 18 to 18%-inch diameter trash can. Attaches directly to any shop machine.

Powerful suction picks up sawdust, wood chips or metal dust and chips. Draws waste directly into drum or can... no messy bags to empty. It's so easy... just fill a trash can, put it outside for pickup... you save valuable time and work, too. Completely portable... order the 5-wheel dolly extra... attaches to drum or cans.

Fully enclosed 35-HP ball-bearing two-stage motor (110–120-volt, 50–60-cycle AC-DC). With 6-ft. flexible suction hose, plastic nozzle, fibre drum, vacuum cleaner hose adapter (for regular type cleaner hose, if you want to use it), cord, plug and switch. Shipped freight, express or truck.





mm 1 SEARS 17

# **CRAFTSMAN** High Speed Wood Shaper... Shaper Cutters



# Why wait? Get this Shaper! Only \$5.00 Down on new Special Easy Terms **SPECIFICATIONS**

- Cutter height capacity. . 234 in. Cutter bore ......½ inch Bearings ..... 2 sets sealed ball
- Table size, .... 21x15 inches
  Table height (stationary)

  8¾ inches above base · Miter gauge slot 34 in. wide,
- 3% in. deep Length of fence . 1834 to 21 in. Spindle diameter . ½-inch ends 13/6-inch center
- Spindle thread. ½ in.x16 Acme
- Spindle adjustment...
- Spindle speed recommended 9,000 R.P.M.
- Machine pulley (included).2 in.
- Motor pulley (incl.) .43 in. flat V-belt (included) . 32x33 inches Motor recommended
- (minimum). 1/2 H.P., 3450 RPM
- Mounting dimensions...3 holes 2 rear are 11½ in.; front is 9¼ in.
  Height 11¼ in.; width 21 in.;
- Depth less motor guard 15 in.

# **EXCLUSIVE FEATURES**

- · Either side of fence adjustable in or out without loosening fence
- Three point mounting on base permits fastening to an uneven bench
- · Control for spindle height adjustment is easily accessible

• Control for spindle neight adjustment is easily accessible

Check these outstanding features: (1) Floating upper bearings for greater accuracy... two sets of sealed radial bearings; lubricated for life. (2)

All critical parts precision-machined for best results at high speed. (3)

Built-in guard completely encloses belt, motor pulley. (4) Collars, nuts, and washers hardened to prevent burring. (5) Increased spindle diameter between bearings prevents whip and vibration (same as used on expensive grinding spindles).

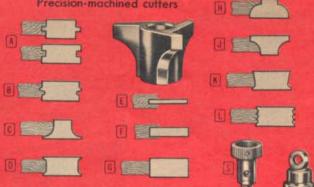
Greater safety features. Polished, ground semi-steel table. Spring hold-downs. Miter gauge slot, Solid-type spindle rotates in either direction. 3 spindle collars. "Power-bronze" finish. For shaper cutters (not included) see above right. Sent freight, express or truck. Shpg. wt. 76 lbs.

99 A M2392 — Without motor or stand, \$5.00 down, \$5.00 monthly. . . . . \$64.95
99 A MT23927 — As above but with ½ -HP 3450 RPM 110-120-volt, 60-cycle
AC ball-bearing capacitar motor, Wt. 105 lbs, \$5.00 down, \$5.00 monthly. . . \$96.50

CRAFTSMAN Pedestal Tool Stand for above. About 33 in. high. Cast iron base, 12x20½x4<sup>15</sup>;6 in. high; gives maximum support in less space, 2¾-in. diameter steel column. 4 holes in base for casters.

99 A 02226L-Shipping weight 45 lbs. \$2.50 down, \$5.00 monthly......\$21.95

Precision-machined cutters



# For Shaper or Drill Press . . Give work a professional touch!

High-speed cutters of finest quality. Special alloy steel. All cutters 1 inch high except 9A3287 (1/4 inch high), 9A3288 (1/2 inch high), 1/2 inch bore. For drill press, use with 9A2483 adapter listed at right.

2-inch diameter Shaper Cutters	
A 9 A 3283—Motched set of 1/4-inch Tongue and Groove, Shipping weight 5 ounces	
(B) 9 A 3284—Reversible Glue Joint, Wt. 3 oz 2.98	
C 9 A 3285—1/2-in, radius Base Shoe Molding or 1/2-in, Quarter Round, Shipping wt, 3 oz\$2,98	
p 9 A 3286 — Wainch radius Ease Edge or Screen Mold. Shipping weight 3 ounces. \$2,98 E. 9 A 3287 — Wainch Groove, Shag, wt. 3 oz. 2,69	
F 9 A 3288 - 1/2 -inch Groove, Shpg. wt. 3 oz 2.69	
G. 9 A 3289—1-inch Jointer, Shpg. wt. 3 oz 2.98	
H 9 A 3290—Drop Leaf Cove, Shpg. wt. 3 oz 2.98 J 9 A 3291—Drop Leaf Bead, Shpg. wt. 3 oz 2.98	
K 9 A 3292—Taper Edge, Shipping wt. 3 oz 2,98	
9 A 3293—3-bead %-inch Molding. Shipping weight 3 ounces. \$2.98	
M 9 A 3294-Lip Cupboard Door or 1/4-inch Quarter	

Round, Shipping weight 3 ounces......\$2.98 N 9 A 3295 - Vs and 14-Inch radius Ease Edge or 14 Glass Bead, Shipping weight 3 ounces.....\$2.98

2½-inch diameter Shaper Cutters
P 9A 3281—¾-inch Quarter Round,
Shipping weight 5 ounces....\$3.98
P 9A 3282—¾-inch Ogee Molding,
Shipping weight 5 ounces....\$3.98

S Adapter with holding collar. For ½-in, bore shaper cutters, ½-in, x 20-thread spindle.

Fits 99AM2452, 99AM2453 and 99AM2362 (page 21), or any drill press with No. 33 Jacobs tapered spindle. Holding collar screws on drill press. 9 A 2483—Shpg, wt. 10 oz.....\$2.39

Set of 5 Shaper Collars, Mount beneath cutters to control depth of cut. Fit 1/2-inch spindle.

9 A 2367—Shpg. wt. 6 oz.......\$2.49

Sash and Door Cutter Kit. Fits Shaper 99AM2392 below and former 2381. 5 spacer collars 1/4, 1/4, 1/16, 1/4. 1 in. wide) with 1/2-in. bore; sash cutter blade; Allen wrench; 3 nuts (1/4)x24. 1/4x20 and 1/4x16-Acme thread). 9 A 2407—Shipping wt. 8 oz.....\$3.98



Drills are precision ground to assure clean, accurate, easy cutting action in wood or metal. Professional quality. Plastic cases are marked for quick drill selection. Use carbon steel bits for hand, breast or bench drills operating at felatively low speeds. Use high-speed bits for electric drills, drill presses and other power-driven tools.

drill press or power-driven tool. Lengths 1% to 4 inches. Drill Set comes in convenient plastic

storage case.

9 A 6637-Shpg. wt. 7 oz..... Sat-\$2.98

CRAFTSMAN 10-piece Drill Sets. In sizes: 146. 644. 252. 764. 38. 964. 532. 44 in. Come in handy plastic containers.

handy plastic containers. 9 A 6638—High-Speed Steel. In plastic Set \$3,79 9 A 6672 — Carbon Steel, For wood only.

m plante pooch. Wt. a 22... Sat 32.1 Y CRAFTSMAN 13zes:  $\frac{1}{196}$  Speed Drill Set. In sizes:  $\frac{1}{196}$  Speed  $\frac{3}{2}$   $\frac{3}{2}$   $\frac{4}{2}$   $\frac{4}{2}$   $\frac{3}{2}$   $\frac{3}{2}$   $\frac{4}{2}$   $\frac{4}{2}$   $\frac{3}{2}$   $\frac{3}{2}$   $\frac{4}{2}$  and  $\frac{4}{2}$  in. Use with any electric drill, drill press or power tool. In clear plastic case.

9 A 6639-Shpg. wt. 12 oz .... Set \$5.49

High-Speed Steel Drill Sets in Drill Stands, Highest right-speed steels, experitly tempered and hardened, Pre-cision ground to exact size; cut cleanly and easily in wood or metal. Hole sizes are plainly marked in stand for added convenience. Use for electric drills, drill presses, other power-driven tools.

CRAFTSMAN Set of 29 Drills. Professional quality. 1/16 to 1/2 inch by 64ths. Shipping weight 3 pounds, 2 ounces.

9 A 6704-High Speed, \$3.00 down, \$5.00 monthly, \$26.50

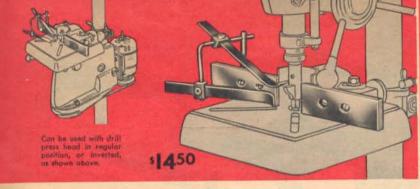
CRAFTSMAN Set of 60 Wire Gauge Drills. For accurate, easy cutting. (Not shown.) Sizes 1 to 60, Shipping weight 2 pounds 12 ounces.

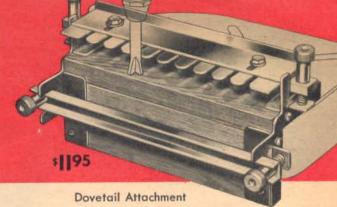
CRAFTSMAN High-Speed Twist Drill Sets in hondy metal folding coses. Professional quality. High-speed steel construction, hardened and tempered. Precision ground for clean, accurate, easy cutting action on wood and metal. Use in electric drills, drill presses, and other power-driven tools. In compact, easy-to-carry metal cases. Each case contains two drill panels which fold into box like pages of a book. Each compartment marked with proper drill size and decimal inch equivalent.

[Z] 9 A 6719—21-piece Drill Set, Sizen 1/1s to 56 in, by 64ths, Shpg. wt. 2 lbs. . . . . . . Set \$14.50

AA) 9 A 6720—15-piece Drill Set. Sizes: Vie to Vs inch by 32nds of an inch, Shipping weight 2 pounds. Set \$15.50

If your purchase totals \$20,00 or more you can take advantage of Sears Easy Payment Plan. See inside back cover for complete information.





**CRAFTXMAN** Shaper Fence Attachment

Converts your drill press into a shaper! Ideal for the home craftsman who has limited use for a separate shaper. Fence gives support necessary in making pic-ture frames, sashes and a large variety of moldings and

trimmings.

Fits all Craftsman drill presses, 99 A M2362 on page 21 and most other drill presses.

Unit fastens to drill press table with bolts. Once installed, it can be left undisturbed during operation adjustments. Fence faces of hardwood, each 634x234 inches, have separate finger-tip micrometer type adjustments with 114-in, maximum forward and back travel; and open from 1 inch for smallest diameter shaper cutter to 3-inch maximum for large cutters and sanding

drums. Fence faces are planed to within .005-in. accuracy after assembly of unit. One-piece cast aluminum; has opening in back for chip outlet. Cutter enclosed for maximum safety. Adjustable steel hold-downs maintain constant pressure on work; have one-screw locks . . . no

chatter or jumping.

Hold-down assembly shifts quickly to either end of unit for regular or reverse feeding. (Cutters and attachments not included; see below.) Buy now... a valuable

ments not included, see below) any now, a valuable addition to your workshop.

You can help to equip fully your home workshop...

NOW! Simply build your order up to \$20 or more and use Sears Easy Terms. See inside back cover for details. 9 A 2487—Shipping weight 6 lbs. 2 oz............\$14,50 9 A 2452—For 1/2-in. dovetalling only...........\$11.95



For best results use 9 A 2483 adapter below.

9 A 2407 - Shpg. wt. 8 oz...\$3.98

B Adapter with holding collor for all ½-in, bore shaper cutters. Fits 99 A M2452, 99 A M2452 (page 21); or any drill press with No. 33 Jacobs tapered spindle. Adapter has ½-in, x 20-thread and colding collor to arraw on drill

apter has 16-in. x 20-thread and holding collar to screw on drill

9 A 2483-Shpg. wt. 10 oz. \$2.39

Use Sears Easy Terms

Details on inside back cover



High Speed Woodworking Cutters. Use in drill press, portable routers, etc. For carving, round-end mortising, dove-tailing, boring, round edging, reeding and general routing. Precision ground to exact size; finest quality high carbon steel. Keen edges. ¼-in. shanks. Fit "Safe-Lock" chucks, and 9 A 2467 or 9 A 2271 collet chucks described at right.

CAUTION: Never use these cutters in regular 3-jaw chucks!

Hold work against a fence to obtain parallel and accurate routing when us-ing routing bits. (See 9 A 2457 hold-down guide, which is described and listed below. Shipping wt. ea. 2 oz.

C	PA	2400-1/s-in, router	\$1.29
		2401 - 1/4 -in, router	
		2402-%-In. router	
		2403—1/2-in, router	
		2404— %-in, router	
		2410—%-in, dovetail 2411—½-in, dovetail	
		2415—V2-in, corving	
		2416-14-in, carving	
1000		ATTENDED TO THE PERSON OF THE	

P Screw-on type Collet Chuck, Use with cutters listed at left. Fits any ½-in. x 20-thread spindle. Can be used with 9 A 2483 adapter at far left. Shpg. wt. 3 oz.

9 A 2271—14-inch capacity......\$1.29 9 A 2269-1/2-inch capacity........... 1.59 CRAFISMAN Morising Chisel Housing. Cut square holes with your drill press. Housing mounts on quill. Bit drills round hole; hollow chisel trims corners square.

R 9 A 2464 — Mortising Chisel Housing, For Drill presses 99 A M2452 and 99 A M2453 (page 21). Use with hollow chisel 9 A 2420 and mortising bit 9 A 2422 (below) or almost any mortising chisel and bit. Shipping weight 3 lbs. 8 oz.....\$5.29

9 A 2461F—Mortising Chisel Housing. For all drill presses having a quill diameter of 11316 inches. Use with 9 A 2420 and 9 A 2422 below or almost any mortising chisel and bit. Shipped from factory in Kalamazoo, Mich. You pay shipping charges from there. Shipping weight 2 pounds 6 ounces. \$5.35

§ 9 A 2420—Hollow Chisel. For use with 9 A 2464 or 9 A 2461F (above). 1/4, 3/4, and 1/2-in.

State size. Shipping weight 4 ounces.... Each \$2.98

















# Speed Attachment, Collars, Lift

CRAFISMAN Slow-Speed Attachment. Provides speeds from 210 to 9800 RPM. Low speeds permit drilling in heavy metal work . . higher speeds for shaping, routing and similar woodworking operations. For metal drilling even with ½-in, drill. Base is accurately machined to fit inside column. Balanced pulley runs on large double-row ball bearings. 4-step, cone-type pulley. 2 V-belts included. Use with ½-HP 1750 RPM motor (minimum). Also see vari-slo speed control on page 21. Fits Drill Presses, Catalog Numbers 99AM2452 and 99AM2453. (page 21), drill presses with 2 or 2½-inch (plus .005-inch) inside diameter column.

9 A 2338 - Shipping weight 4 pounds 5 ounces......\$14.95

Orill Press Collors. Locks on column under drill press head or table. Easy to swing head or table for working at different positions. 9 A 2429—For drill presses on page 21 or any drill press with 2¾-in, outside diam. column, Shipping wt. 1 lb. 14 oz. \$3.60
9 A 2427—For any drill press with 2¼-inch outside diameter column, Shipping weight 1 pound 6 ounces, \$3.35

Head and Table Lift, For 99AM2453 and floor model drill presses with 2¼-in, outside diam, columns, Acme-threaded lift screw with bevel-gear drive controlled by crank handle, Support collars have co-ordinate clamp locks. Turn of crank gives ¼-in, travel. Maximum travel at any one setting 12 in, Gear case and upper support collar one piece. Ball thrust bearing; absorbs load on screw. 99 A 02419K-Shipping wt. 30 lbs. \$3.00 down, \$5.00 monthly......\$29.95

Build your order to \$20.00 or more and you can equip your thop on Sears Easy Payment Plan. See inside back cover for details

### Hold-down, Planer, Drums

X CRAFTSMAN Hold-down and Guide, Fits almost any drill press table. For mortising, routing, planing or repetitive drilling. Fingers on hold-down prevent work from being lifted when chisel or drill is raised. Adjustable for thick or thin materials. Fence keeps work lined up. Attachment bolts to drill press table. Heavy cast-iron contractions.

9 A 2457—Shipping weight 5 lbs, 8 az......\$5.98

[7] CRAFTSMAN Sanding Drums. For drill presses, flexible shafts, electric drills, etc. 1-inch faces; 14-inch plain spindle, 114 inches long. Use with collet or lock type chuck.

9 A 2497-11/2-in, diameter, Shpg. wt. 5 oz., Each 98c 9 A 2499-3-in, diameter,

9 A 2442—Sanding Drum Sleeves, For sanding drums above. State diameter and fine, medium or coarse grit. Shipping weight 3 ounces . Pkg. of 6 for 49c

# **Cutters and Cutter Sets**

AA CRAFTSMAN 6-pc. Rotory Cutter Set, High speed steel cutters; ½-im. diam. shanks. For ffexible shafts, electric drills, etc. For carving, filing, milling, routing, chamfering on wood, plastic and metal (except hardened steel). One each of sizes listed below.

9 A 2965—Shipping wt. 6 oz.....6-pc. set \$7.98

Individual Rotary Cutters, Shpg. wt, ea, 3 oz,

| Individual Rotary Cutter's Stipg, Wt. ea. 3 02. |
9 A 2970 — 1/2 inch. Tree shape. | Each \$1.89 |
9 A 2967 — 1/4 inch. Spherical shape. Each 1.49 |
9 A 2966 — 1/4 inch. Cylindrical shape. Each 1.49 |
9 A 2968 — 1/4 in. Elliptical shape. Each 1.49 |
9 A 2971 — 1/4 inch. Conical shape. Each 1.49 |
9 A 2979 — 1/4 in. Tree shape. (Radius end) Ea. 1.49

BB CRAFTSMAN Circle Cutters. Combination 1/4-in. round and square shank for use in bit brace and power drills. Cuts holes 3/4 to 4 in. diameter. Removable high speed steel bit.

9 A 3644 - With set screw wrench. Wt. 8 oz.\$1.89

press, electric drill. Cuts holes 2 to 8 inches in diam. up to 1 in. deep. With removable high-speed steel bit, setscrew wrench.

9 A 3641 - Shipping weight 10 oz..... \$4.98

Zone 1, # SEARS 19

# Intricate cuts are easier with a CRAFTSMAN Jig Saw



Cut curved and irregular shapes Fast . . Easy!

See page 39 for full size patterns. Make fern scroll shelves, book ends, magazine racks . . dozens of useful items.



# 12-inch Jig Saw Safe hobby tool . . enclosed motor

Complete \$1850

# **SPECIFICATIONS**

12 inches

Trepen of throne, and a service of the street.
• Depth of cut 11/2 in. (1 in. recommended)
Blade chuck rotates 90° left or right
• Table size
<ul> <li>Motorreciprocating type, built in;</li> </ul>
110-120-volt, 60-cycle, AC
• High speed stroke
Bearings steel torsion
• Blades (2 included)4-inch pin end
• Dimensionsheight 101/4 inches; width
8 inches; length 17 inches

. Cord (included)......2-wire SJ; 5 feet long

Rapid, short strokes (7200 per minute) of this Rapid, short strokes (7200 per minute) of this rugged, well-made power tool leave practically NO saw marks. minimize sanding. Short stroke and absence of pulleys and belts make saw safer for children to operate. Perfect for making models, jig saw puzzles, small furniture, etc. Quiet running. plug it in and use anywhere. Rubber feet prevent scratching or marring table tops, etc. Cuts 1-in. soft woods, plywood, Masonite, asphalt, plastic and aluminum tile: also thin metals such as plastic and aluminum tile; also thin metals such as brass, aluminum, etc. *UL approved*. Motor never needs oiling. Blade can be turned 90° for long cuts. New type blade hooks permit adjusting blade to obtain true cut. With screwdriver, instructions. 99 A 02570—Shipping weight 14 pounds.....\$18.50



# CRAFTSMAN 15-inch Jig Saw

10x10-inch tilting table . . quiet operation

# **SPECIFICATIONS**

. Donth of throat	
• Depth of throat	center of 30-inch circle
<ul> <li>Depth of cut2</li> </ul>	inches (11/2 inches recommended)
Blade chuck	rotates 90° left or right
Table size	10x10 inches
* Table tilt	.0 to 45 degrees in either direction
* I dille titte	O to to degrees in citate distance
<ul> <li>Motor</li> </ul>	reciprocating type, built in;
	110-120-volt, 60-cycle AC
. High speed stroke	
Tilt control	adjustable, calibrated scale
Rearings	steel torsion
- Blades (4 included)	5-inch pin end
· Diades (4 mended).	Tall
• Dimensions	height 1134 inches; width
	101/4 inches; length 211/4 inches

New! CRAFTSMAN 1.5-inch Tilting-table Jig Saw. Completely new design . . powerful, rugged—yet portable and quiet. Lets you start inside cuts within the center section of work . . cut fancy veneer inlays . . saw almost invisible coped joints.

Guaranteed 1 year-if this saw shows defects in material or workmanship, we will repair it at no charge if re-turned within 1 year from purchase date.

Has all-metal construction; non-slip sound-deadening rubber feet. Short stroke and twin-armature motor (no

rubber feet. Short stroke and twin-armature motor (no belts, pulleys... never needs oiling). Safe even for children to use. Blade leaves no saw marks... no need for sanding. Makes intricate, professional-looking cuts. Equal in power to heavier saws. Cuts hard and soft wood, plywood, wall and floor tile (except ceramic), plastics and non-ferrous metals... maximum depth of cut, 2 inches.

Blade rotates 90° left or right for making cuts over 15 inches; locks in any position. New type blade hooks let you adjust blade for true cut. Has locking hold-down device; bronze blade guide under table; pressure foot. Table tilts. Quiet operation... use anywhere. With four 5-inch pin-end blades, screwdriver, 5-foot, 3-wire cord, plug, adapter plug, and instruction booklet.

99 A 02571-Shpg. wt. 16 lbs. \$5.00 monthly...... Cash \$27.95

# CRAFTSMAN 18-in. Jig Saw

with removable arm for sabre sawing

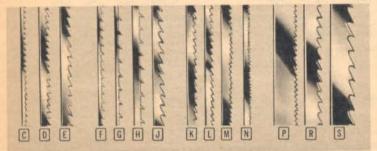
# **SPECIFICATIONS**

• Depth of throat	
D if of the forest and	2 inches
• Depth of cut (maximum)	Inches
Table size	12x12 inches
Bearings	Porous bronze
Sawdust blower	Built into head
• Length of blade	6-inch plain end
• Stroke	1 inch
Spindle speed (approximate)	
Machine pulley (included)	
. Motor pulley (not included)	2 inch
· Motor recommended (minimum).	34-HP, 1750 RPM
Mounting dimensions	514x227/4 inches
• Mounting difficusions	-1-be 101 / Imphani
Overall dimensionsh	eight 18 1/32 inches;
width 12 inch	es; length 29 inches

B CRAFTSMAN 18-inch belt-driven Jig Saw. Porous bronze bearings run in bath of oil—smoother, quieter. Five exclusive features: (1) resilient chuck shoe between the blade and clamp cushions blade . . prebetween the blade and clamp cushons blade. Free vents twisting and breaking—maintains a tight grip at all times; (2) blade rests against movable steel balls in back-up guide—reduces blade wear due to friction; (3) guide can be adjusted in all directions—always precise alignment for maximum support when blade is rotated for back-cutting or ripping pieces over 18 inches long; (4) cap floats radially to insure perfect vertical alignment at all times; (5) three-point mounting provides firm base on any uneven surface.

Cuts all woods up to 2 inches thick, also plastics and metal. Table tilts from 0 to 45° for mitering or beveling. Sawdust blower keeps working surfaces free of sawdust. Uses 5 or 6-inch plain-end blade (one supplied). Shipped freight, express or truck.

99 A M2072-Without motor, motor pulley, V-belt. Shipping weight 70 pounds . . .



Professional quality blades.. made of special alloy steel, scientifically heat treated and hardened for long life and fast, easy cutting action. All blades listed are for use on jig saws. 6-inch plain-end blades can be snapped off to fit machines taking shorter plain-end blades. When cutting metal with blades indicated for metal cutting, lubricate blade with beeswax. Sabre-tooth blades can be used for heavy work, as well as for sabre sawing on jig saws. Please be sure to order by correct catalog number from table at right. Shipping weight per package 2 ounces.

# **CRAFTSMAN** Jig, Fret, Coping Saw Blades

Catalog	Lath	Width,	Thick,	Teeth		Number	Par
Number	in.	in.	in.	per in.	Recommended uses	in pkg.	pkg.
				(Pin	type blades)		
C9 A 2688	4	.040	.010	18	For wood and plywood. Fit magnetic or reciprocating-motor jig saw	8	29
9 A 2687	4	.080	.010	18	For wood and plywood. Fit magnetic or reciprocating-motor lig saw	8	29
9 A 2690	5	.095	.015	20	For wood, plastic, soft metal. Fit mag- netic or reciprocating-motor jig saw.	4	29
D9 A 2692	5	.187	.015	15	For wood, plastic, soft metal. Fit mag- netic or reciproating-motor jig saw.	4	29
E9 A 2705	5	.110	,020	15	Medium; for wood	4	29 29
9 A 2704	1 9	,110			ades; for most jig saws)	4	-
F 9 A 2695	6	.070	.010	14	For thin woods, celluloid fiber compo- sition board and hard rubber	5	29
G. 9 A 2711	6	.070	.020	7	For plastics and metal	5 5	29
H9 A 2710	6	.110	.020	7	Heavy duty; for plastic and metal Coarse; for wood and soft metal	3	29
J. 9 A 2700 K. 9 A 2701	6	.110	.020	15	Fine: for wood and soft metal	4	29
L. 9 A 2702	6	.085	.020	15	Extra fine; for wood and soft metal	4	29
M. 9 A 2709	6	.110	.020	20	For sheet metals, including steel	4	29
N. 9 A 2703	6	.070	.020	32	For sheet metals, including steel	4	29
1000 1000 0000 0000		a security			abre blades)		
P9 A 2867	6	250	.028	20	For wood and metal	3	29
R 9 A 2869	6	.187	.028	10	For wood and soft metal	3	29
S 9 A 2866	6	.250	.028	1 1	For coarse cuts in wood	2	24



Mortising

\$500 DOWN \$QQ50



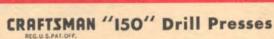
Planing





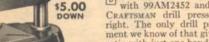
Vari-Slo Speed Control Change speed in seconds

B Saves drills . . saves time! For use



# **SPECIFICATIONS**





Without \$61.50

with 99AM2452 and 99AM2453 CRAFTSMAN drill presses listed at right. The only drill press attachment we know of that gives a 12 to 1 ratio with just one hand lever, with-out changing belts. Enables you to ct any speed from 300 to 3750 RPM without stopping the spindle.

Vari-Slo Speed Control mounts right on drill press column. No holes to drill or tap. Made of tough alu-minum alloy and cast Tenzaloy. Pulleys mounted on 4 grease-scaled precision ball bearings; lubricated for life. All steel parts are plated to resist rust. With 3 CRAFTSMAN Vbelts, set screw wrench and instructions. Speed control only.

9 A 2340-Control only, Shpg.wt, 5 lbs, 4 oz. \$3,00 down, \$5,00 monthly.......\$28,50

Bench Model Drill Press without motor. 36 inches high. Base to chuck 18 inches. Maximum table travel 1374 inches.

YOU CAN COMPLETE YOUR HOME WORKSHOP NOW . . by using Sears Easy Terms Plan. Simply build your order up to \$20 or more. See inside back cover for complete details.

\$500

DOWN

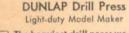
99 A M2452 — Shipping weight 135 pounds.
Only \$5.00 down, \$5.00 monthly.

99 A M724525 — As above, but with CRAFTSMAN ½-HP 1750 RPM ball-bearing capacitor motor for 110–120-volt, 60-cycle AC. Shipping weight 166 pounds. Only \$5.00 down an Sears Special Easy Terms. \$7.00 monthly.

Cash \$132.00

D Floor Model Drill Press without motor. 653/ in. high, Base to chuck 44½ in. Maximum table travel 3814/6 inches. Shipping weight 175 pounds.

99 A M2453-\$5.00 down, \$6.00 manthly..... Cash \$112.50 



A The heaviest drill press we know of in this price range! 61%-in depth of throat . drills to center of 12¼-in. circle. 3 porous bronze bearings; ball thrust bearing absorbs spindle thrust. "Floating drive" spindle assembly eliminates side pull of belt and pulley "whip." Adjustable tree collect for carefuling drill. able stop collars for repetitive drill-ing. "Perma-Coil" quill return

able stop collars for repetitive drilling. "Perma-Coil" quill return spring, Rubber shock cushion.

Maximum spindle travel is 3 inches. Depth gauge graduated in 16ths of an inch. No. 33 Jacobs taper spindle with "Safe-Lock" key chuck (5 %4 to 34-in. capacity). 734 734-inch smooth ground semi-steel table; does not tilt. Table travel: 7146 inches.

4-inch, 4-step, matched machine and motor pulleys give 9 speeds (765 to 4000 RPM). Pulleys and V-belt included. Min. of 34-HP, 1750 RPM motor recommended. Height, 2634 in.; width, 1045 in.; depth 1534 in.

99 A M2362—Drill press without motor, Shpp. wt, 80 lbs. \$5.00 monthly....\$61,50 99 A MT23625 — With CRAFTSMAN 36-HP 1750 RPM motor for 110-120-volr, 60-cycle AC, W1, 106 lbs, \$5.00 monthly, \$79.95

(C) (D) Our finest! Extra heavy-duty. Meet the most rigid demands of (C) (D) Our finest! Extra heavy-duty. Meet the most rigid demands of professional craftsmen. Big 100-square inch table holds all work accurately. Check these outstanding features: (1) Pre-loaded bearings to take up wear . . reduce spindle end play, drill breakage. (2) One-piece pulley and sleeve bearings for greater accuracy and economy. (3) Rubber bumper between quill and head absorbs shock of quill return. (4) "Floating Drive" spindle assembly . . spindle floats freely within pulley. Drill to center of 15½-inch circle . . maximum spindle travel 4 inches; 4 sets of heavy-duty, shielded, precision ball bearings; 3-lever feed handle; "Safe-Lock" key chuck, 0 to ½-inch capacity. Safer . swiveling threaded lock collar screws on spindle. No. 33 Jacobs taper at chuck; positive-acting quill lock permits you to do routing, shaping and mortising using proper attachments. Table rigidly held in perfect alignment at horizontal position ... slotted to hold fixtures. Drill press has 9 speeds, 610 to 5000 RPM with 2 matched 5-inch, 4-step cone pulleys, ½-inch V-belt.







F CRAFTSMAN V-blocks and V-blocks; one malleable iron clamp holds rods up to 16-in. diam. Holds round or irregular work on table. 9 A 4082-Shpg. wt. 2 ibs. 2 oz. . \$5.69

G DUNLAP Drill Press Vise, Cast non-ferrous metal base. 2\( 2\)\( 4\)\( \)\( 1\)\( 1\)\( 2\)\( 1\)\( 1\)\( 1\)\( 2\)\( 1\) lar work; 1 for tapered pieces. 9 A 2436—Shpg. wt. 4 lbs. . . . . . \$4.69

[H] CRAFTSMAN Drill Press Vise. Precision-squared sides for use on end, on either side, or in normal horizontal position. Can be used with magnetic chuck. Machined cast iron; rust-resistant finish. Steel adjusting screws; fine pitch thread and long bearing in vise. 27%-in. steel jaws; grooved horizontally, vertically. Holds round, oval or tapered pieces; opens to 2½ in. 7¾ in. long. 9 A 2755—Shipping weight 4 pounds 12 ounces.......\$7.25

J CRAFTSMAN Drill Press Angle Vise. For quick accurate set-ups without use of clamps or wedges. Can be adjusted 0 to 90°, or used horizontally. Can be used with magnetic chuck. Steel adjusting screws. Fine pitch thread; long bearing in vise body. 2 ½6-inch jaws open to 2½ inches. 9 inches long over-all. Machined cast iron; steel jaws grooved to hold round or tapered pieces. Rust-sei-tent fush. resistant finish.

9 A 2756-Shipping weight 9 pounds 12 ounces.... \$9.50



CRAFTSMAN Milling Vise. Dual cross slides; 360° rotary feed. Use as indexing table, rotary table and milling table. For drill presses, milling machines, surface grinders or shapers. 8-inch table rotates 360°: 40:1 worm gear ratio. Rotary dial calibrated in 15-minute intervals. 2 cross slides; 2½ in. over-all. Dials in 1000ths. With removable jaw set 2½ in. wide. Table 5 in. high. 99 A 02496K—Shog, wt. 37 lbs. \$5:00 down, \$5:00 monthly. . . . . . \$69.50

Zone 1 PAGE 21



A Designed, built and priced for toolmakers, model-makers and hobbyists, the CRAFTSMAN 6-inch metal turning lathe is of true professional quality. It actually matches our larger lathes in precision and accuracy . it's guaranteed accurate within 1/1000 inch. Check the features and specifications at right . . compare Craftsman advantages—you'll find it's the lathe for you!

Complete with operating instructions, 258-page Lathe Manual (B) at right, and all accessories shown above, including: 2-step motor pulley, 4-step machine pulley, 4-step quick-change countershaft, two 60-degree centers, 3/10-inch tool bit, 9 threading gears, 1-inch lathe dog, 3s-inch V-belt, Allen wrench, 514-inch face plate, and two wrenches. Motor not included. Use at least a 14-HP 1750 RPM motor.

99 A M2140-Shipping weight 100 lbs.....\$167,50

# SPECIFICATIONS

tudinal power feed • Feeds..... Four: .0024, .0039, .0048 and .0078 Back gear ratio......approximately 6½ to 1

· Countershaft, back gear bearings. 4 porous bronze

taper No. 1 Morse ram travel 1½ inches setover % 16 inch 

B Metal Lathe Manual. Complete, up-to-date manual of metal lathe operations and machinists' tables. Easy-to-follow directions on the operation of a metal lathe. Filled with actual photographs and drawings. Index tabs; paper bound, 258 pages.

27 inches; length 3334 inches

9 A 2925—Shipping weight 1 lb. 4 oz. ..... \$2.00













# **Tool Holders**

Fit 99AM2140 Lathe above. Special drop forged steel, ex-pertly heat treated, hardened

© 9 A 2031 — Threading Tool. Shpg. wt. 9 oz., \$5.60

9 A 2035 Left-hand Tool Holder, No bit, Shipping weight 4 oz. . . . \$2.50

E 9 A 2033—Straight Tool Holder, No bit, Shipping weight 4 oz. . . . \$2.50

F 9 A 2037 — Cutoff Tool, Shipping wt. 7 oz. . . . \$3.30 9 A 2009 — Extra Cutoff Blade, Shpg, weight 4 oz. . 1.15

G 9 A 2034—Right-hand Tool Holder. No bit. Shipping weight 4 oz.....\$2,50

H 9 A 2036—Knurling Tool, Shpg. wt, 9 oz. . . 6.50

22 SEARS Zone 1

# Formed Tool Bit Set

Six-piece set of \$\frac{1}{16}\$-inch tool bits. High speed tool steel; ground, ready to use. Set includes threading bit, left-hand facing bit, left-hand turning bit, right-hand turning bit, right-hand facing bit, and round nose turning bit. Shipping weight 3 ounces.

9 A 2043-6-pc. set.....\$2.65

# Tool Post Set

High speed tool steel. Tools mount directly in tool post. Set includes the following: 4 boring bars, internal threading tool, external turning tool, and a set of tool post spacers for height spacing. Shipping weight is 2 pounds, 2 ounces.

9 A 2038-Set......\$12.95

# Mica Undercutter

armatures on 6-inch Lathe above. Screw feed regulates height of cutter; carriage feed moves cutter into commutator slot. For 110-120-volt, 25-60-cycle AC-DC. Complete with motor, switch, cord and 5 undercutting saws. \$5.00 down, \$5.00 monthly. Shipping weight 9 lbs.

9 A 1518F. Cash \$54.00

Set of 10 Resignment

Set of 10 Replocement Saws for above. Ship-ping weight per set, 2 ounces. 9 A 1519F. . . Set \$3.75

Undercutter (L) and Saws sent from factory in South ern Michigan.

# **CRAFTSMAN** Lathe Chucks

M 3-jaw universal type.
Jaws controlled by
single screw and pinion
gear ... speedy gripping
... self-centering
... ideal for production
work. Extra-strong
semi-steel body casting.
Special alloy metal
scroll; alloy steel pinion.
Alloy steel jaws. Fits
the 99 A M2140 lathe
above, or any 1-inch x
10-thread spindle. 4
inch diameter. Has two
sets of jaws (outside and
inside). inside)

With T-handle wrench. Shippingweight 5 pounds 3 ounces. Only \$4.50 down, \$5.00 monthly, on Sears Easy Terms.

9 A 21407, Cash \$41.50

N 4-jaw independent type. For average shop needs. Special alloy steel body has wide, deep jaw slots. Four reversible jaws work independently; increase usefulness when working on irregular shaped pieces. Large-diameter jaw screw. Acme threaded. Fits 99 A M2140 metal turning lathe above, or any 1-inch x 10-thread spindle. Diameter 4 inches.

Comes complete
with T-handlewrench.
Fits deep seat. Shipping weight each
3 pounds 12 ounces.
Order now.

Order now. 9 A 21406....\$10.50

# Tool Holder

P Boring Tool Holder.
Complete with clamp ring, V-block, plain block and ¼-inch high speed boring tool.
Slots hold boring tools of ½/16, ¼, ½/16 and ¾-inch diameter. Order now at Sears low price Shipped from factory in Southern Michigan.
Allow postage from nearestmail order house, Shipping weight 1 pound.
9 A 1515F. \$5.95

9 A 1515F..... \$5,95

Why not buy your lathe with all needed acces-sories on Sears Easy Terms? See inside back cover for details.

ROSE TOOLS, INC.





















# Accessories for **CRAFTSMAN** 6-inch Metal Turning Lathe

A Spur Centers. For wood turning. 9 A 2106—No. 1 Morse laper shank. Shipping weight 4 ounces...\$1.29 9 A 2107—No. 2 Morse laper shank. Shipping weight 7 ounces... 1.49

B 60-degree Centers. For metal turning. 9 A 2110-No. 1 Morse taper

shank, Shipping weight 3 ounces....98c 9 A 2111—No. 2 Morse toper shank, Shipping weight 7 ounces...\$1.09 C High Speed Center Drill, Choice

of 1/6-inch size (1/6-in. body) or 7/64-inch size (1/4-in. body). State size wanted. 9 A 2060-Shipping wt. 1 oz......98c

D Tailstock Cup Centers, Supports work in tailstock. Replaceable center point.

9 A 2100—No, 1 Morse taper shank, Shipping weight 3 ounces. . \$1.29 9 A 2101—No, 2 Morse taper shank, Shipping weight 7 ounces. . 1.49

Adapter Sleeve. No. 2 Morse taper reduces to No. 1. 9 A 2161 - Shipping wt. 5 oz....\$2.29

F Screw Centers. For facing and hol-

Precision ball-bearing 60-degree Center. (Center point rotates on ball-bearing.) For high-speed operations.

9 A 2112—No. 1 Morse taper shank.
Shipping weight 8 ounces. \$3.49

9 A 2113—No. 2 Morse taper shank.
Shipping weight 10 ounces. 3.49

H Work Arbor. For mounting chucks 

Work Arbor with Chuck. 3-jaw, screw-on type chuck, tapped ½-in.x 20 thread; ½-in. capacity. Morse taper on shank end. Shpg. wt. 1 lb. 8 oz. 9 A 2247—No. 2 Morse taper shank. \$2.79 9 A 2234—No. 1 Morse taper shank. \$2.79

K Holding Collet. Fits headstock; holds threaded hole, angular milling cutter, keyway cutters and ½-in. end mills. Use with arbors 9A1566F, 9A1567F (page 29). 9 A 21408—Shpg. wt. 1 lb. 10 oz.....\$9.25

Face Plate. Use for driving lathe dog and work for wood turning. 5½ inch diameter. For use on 99 A M2140 lathe (on opposite page) and other lathes with

1-inch 10-thread spindle.
9 A 21405—Shipping weight 3 lbs.....\$5.25

M Reversing Switch. Reverses motor and spindle direction in grinding, polishing, tapping, wood or metal finishing. Complete instructions.

9 A 2982-Shipping weight 1 lb. 9 oz...\$7.50

N Steady Rest. Base clamps securely to M bed ways. Gives added support needed when turning long pieces. Handles diameters up to 23% inches. Bronze jaws. 9 A 2041—Shipping weight 2 lbs. 8 oz... \$9.75

P Milling Attachment. Graduated swivel vise, flat block and V-block for holding cylindrical objects. Vise capacity 2 in.; vertical feed 134 in.; cross feed 336 in. 9 A 2057—Shpg. wt. 8 lbs. 6 oz......\$33.00

R Follower Rest. Mounts on back of carriage dovetail slide. moves with cutting tool to provide support needed to prevent deflection when turning long, slender work. 9 A 2042—Shipping wt. 2 lbs. 2 oz. \$7.45

S Taper Attachment. Slotted drawbar connects to carriage cross slide and feeds tool at desired taper. Index plate graduated 7° and 3 in. both sides

of center line. Maximum travel, 1 setting, 7¾ in. Range, right or left, 7° (2½ inches per foot).

9 A 1516F-Shipping wt. 4 lbs. 8 oz.\$35.00

T Clamp Dog. Handles square, rectangular, hexagonal, round work. Jaws open 214 inches. 9 A 1512F—Shipping weight 1 lb...\$7.00

U Cross Slide Stop. Clamps to cross slide dovetail for delicate cuts. 9 A 1517F—Shipping weight 8 oz...\$5.50

V Carriage Stop. Clamps to bedway of 6-in, and 12-in, lathes. 9 A 2185F—Shipping wt. 1 ib. 3 oz.. \$8.00

Accessories (S), (T), (U), (V) shipped from factory in Southern Michigan. Pay postage from mail order house.





















# Know your power tool, get dozens of new ideas for using it with a CRAFTSMAN Instruction Manual

W "The Drill Press" Instruction Manual. Thirty-two pages covering more than 100 drill press operations. Describes drill-ing, shaping, sanding, mortising, dovetailing, routing, carving. Has 200 illustrations.

9 A 2921 - Shipping wt. 2 oz., 29c

The man and the ma

9 A 2912-Shpg. wt. 11 oz.\$1,50

[Y] "The Circular Saw" Monuol. 32 pages; has 215 illustrations. Describes use of bench, electric hand, swing, builders and radial saws; instructions for making 30 wood joints.

9 A 2926-Shpg. wt, 2 oz ... 29c

The Jig Sow and Band Sow" Manual. 32 pages; more than 160 instructive illustrations. Shortcuts for operating jig saws and band saws. Plenty of profitmaking ideas in this manual. 9 A 2919-Shpg. wt. 2 oz.... 29c See inside back cover.. Easy Terms

"The Wood Lathe" Instruction AA Monuol. Complete, up-to-date manual with 32 fully illus-trated pages. Describes and il-lustrates in detail more than 150 wood-turning operations; tells how to mount attachments; fully describes centering, planning, 9 A 2920—Shipping wt. 2 oz., 29c

BB "The Jointer, Shaper and Thickness Planer" Manual. 32 pages with 200 illustrations. Clearly describes more than 100 operations. Complete instructions included.

9 A 2916-Shipping wt. 2 oz., 29c

"How to Sharpen" Manual. [CC] "How to Sharpen" Monuol. Shows how to give cutting tools a keen edge. Invaluable to mechanics, farmers, homeowners, 32 informative pages with 200 illustrations.

9 A 2924—Shipping wt. 2 oz.. 29c

[DD] Arc Welder Manual, Says by striking an arc is easy as striking a match. Step-by-step instructions on how to arc weld; how to mend broken equipment and construct new devices. Aid to farm welders. 36 pages; 165 informative, helpful illustrations. 9 A 2025-Shipping wt. 3 oz. 69c

ROSE TOOLS, INC.

EE Metol Lothe Monvol. Practical explanation of metal lathe operations. Contains pages of machinists' tables. Well illustrated; 258 pages. Each section indexed for easy reference. 9A2925-Shpg. wt.1 lb. 4 oz.\$2.00

FF "The Oxy-Acetylene Weld-or's Handbook." Complete, practical oxy-acetylene weldor's manual for beginners as well as experienced weldors. Shows how to weld, cut. braze. etc. 271 pages of helpful information. Complete with many illustrations. 9 A 5411 - Shipping wt. 1 lb.\$3.49

# CRRFTXMAN Continuous Blade Hack Saw . . use Special Easy Terms!

Cuts through metal 10 times faster than reciprocal-type power hack saw! Cuts through 2-in round, cold rolled steel in 234 minutes. Handles rounds, flats, tubing, angles, channels, conduit, etc. Zips through steel, cast iron, brass, aluminum, etc. Continuous cutting ... no lost motion as on return stroke of reciprocal saws. Speed of feed adjusts through hydraulic control. Quick-action vise accommodates different work sizes. Stationary vise adjusts angle cuts. Saw guide adjusts through adjustable rollers. Nylon pinion for quiet operation. Band speed 135 feet per minute. 5%-inch bore, single-groove motor pulley.

### SPECIFICATIONS:

- Capacity, maximum. 3x6 inches
  Angle cuts. 0 to 45 degrees
  Bearings bronze and steel
  Machine pulley (included) 6 in.
  Motor pulley (included) 11½2 inch

99 A 02292L-With motor pulley, without motor or Y-belt. Shipping weight 70 lbs.......\$92,50 





# NEW! 12-in. Floor Model Cabinet Lathe with underneath drive Guaranteed accurate to 1/1000 in. . . use Sears Special Easy Terms

Our all-new CRAFTSMAN Cabinet Lathe . restyled from head-stock to tailstock. Heavier throughout for greater accuracy, and for smoother, quieter, chatter-free operation. Features a floor-type cabinet of welded 3/6-inch steel plate . a rigid mount for accurate work. The drive is completely enclosed in the cabinet and is within easy reach through a door in the front. Slots in cabinet provide for adjusting countershaft and motor for proper belt tension. Lathe has a cast semi-steel bed; precision-ground ways. Tim-

and motor for proper beit tension.

Lathe has a cast semi-steel bed; precision-ground ways. Timken roller bearings in the headstock maintain spindle alignment
and carry radial and thrust loads with a minimum of friction.

Spindle nose has a No. 3 female Morse taper reduced to No. 2.

Reversible power cross feed makes facing work easier. Lever for
automatic power feed.

automatic power feed.

Large, easy-to-read micrometer-type dials, dial locks with large knurled collars, a speed chart conveniently located on the front of the headstock and the fact that all the gears in the apron are cut of steel add to the quality of the lathe.

Designed with a longer carriage, wider cross slide, longer and wider compound slide and swivel to provide greater bearing surface and a more rigid carriage to give you a smoother operation and better work accuracy. Be sure to see specification table at far right on this page.

Lathes with Quick-change Gear Attachment (99AM2893, 99AM2894, 99AM2895, 99AM2897) have 54 threads; see full description below. With 4-step machine pulley; 2-step motor pulley; V-belt; two 60° centers; tool post wrench; Allen wrench; 258-page Lathe Manual. Use at least 1/4-HP 1750

# **SPECIFICATIONS**

\$26.00 monthly

Spindle Nose . . . . 1½ in., 8 threads Spindle Nose Taper . . Bored No. 3 Morse with reducing sleeve to No. 2 Morse

to No. 2 Morse
Hole through spindle ..., 23/52 inch
Back Gears. 12 pitch, 34 inch wide
Back Gear shaft bearings ... Oilimpregnated; broaze
Back Gear Ratio (approx.). 6 to 1
Spindle Gear.... 16 pitch, 32 teeth,
34 in. wide
Spindle Bearings ... Two Timken
Tapered roller
Tailstock Rays.

Tailstock Ram . . . . 1 % in. diam.
Tailstock Ram travel . . . . 2 % in.
Tailstock Ram graduations . . 0 to 3 in. by 1/16 in. Tailstock Setover, forward or back inch

back ¾ inch
Cross Feed travel. 6½ inches
Cross Feed Screw. ½ in. diameter
Acme threaded
Compound Rest travel. 2½ inches
Tool Post. ¾x¾ in. slot to take
¾ in. tool bits or tool
holder for ¼-in, tool
bits

Compound Rest Swivel Graduated 0 to 90° right and left Motor recommended.. 1/4 or 1/4 HP

Motor Pulley (incl.), 41/2 in.; 2 step, 5/8-in. bore

Countershaft bearings . . . . 2 ball; 2 oil-impregnated; bronze 



Quick-change \$5.00 DOWN \$5,00 monthly \$95.00 CASH

Quick-change Gear Attachment, Fits lathes, numbers 101.07361, 07362, 07381, 07382, 07383, 07401, 07403. State lathe model number

Instant selection of 54 threads or feeds: between .0042 and .250 inch per revolution of spindle and all right or left-hand threads from 4 to 240 in the following standards: National Coarse (USS), National Fine (SAE), Acme, Square and Whitworth, No drilling or tapping to mount. Replaces gear change assembly. Shipping weight 40 pounds.

99 A 02014K ......\$95.00

99 A 020145K—As above, but fits CRAFTS-MAN lathes 99 A M2758 and 99 A M2759 above. Shipping weight 35 lbs......\$95.00













A 6-piece Formed Tool Bit Set. 34-in. size. High speed cutter bits; ground, for metal turning lathes. Fit tool holders listed below. Includes threading bit, left and right-hand facing bits, left, right-hand turning bits, and round-nose turning bit. 9 A 2205-Shipping weight 5 oz......\$2.65

Tool Holders, Fit metal turning lathes above, Special drop-forged steel. For use with ¼ in. tool bits 9A2205 above, Shanks ¼ in. high; ¼ in. wide,

H) Tool Post Set. Fits lathes above. Includes 4 boring tools (3/16. 34. 3/16 and 3/2 in.); ½-inch inside threading tool; ½-in. turning tool; ½-in. threading tool; set of tool post spacers.

9 A 2189—Shipping weight

J Foce Plate. For work which cannot be machined on center or in chuck.

814-inch diameter. For 99AM2758,

99AM2759, 99AM2893, 99AM2894,

99AM2895 and 99AM2897 (above) and
other lathes with 114-inch 8-thread
spindle. Mounts solidly on headstock
spindle. Cast iron; with slots to engage
lathe dags.

9 A 24755—Shipping weight 7 pounds

K Lothe Dog. Forged steel, Heatweight each 14 ounces.

9 A 2183—State size wanted.

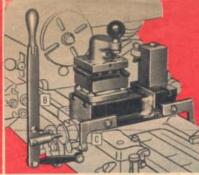
Size. 1/2 In. 1/4 In. 1 In. 11/2 In. Each. \$1.20 \$1.50 \$1.75 \$1.95

Mica Undercutter. Fastens to back of carriage. Screw feed regulates height of cutter. Carriage feed moves cutter into commutator slot. For 110-120-volt, 25-60-cycle AC-DC. With motor, switch, cord and set of 5 undercutting saws. 9 A 2989—Shpg. wt. 11 lbs....\$54.00

Set of 10 high Speed Saws, Use with 9A2989 above. Sent from Mich, fcty. Pay postage from M.O. house. 9 A 1519F—Shpg. wt. 2 oz.....\$3.75

24 SEARS Kone I Buy your lathe for \$10 down on Sears Special Easy Terms . . see inside back cover for details









# Lathe Mount

CRAFTSMAN Lothe Toble. For CRAFTSMAN 12-inch Lathes. Measured work height for less fatigue. Legs are gray, heavy cast ron, thickly ribbed and crossbraced for extra strength. Thick hardwood table top, thoroughly seasoned, shellacked, and varnished. Legs can be securely anchored to floor. Large bottom board is convenient for holding tools and accessories. Overall height 33% inches. (See Shipping Notice at right.)

99 A M1596F—Lathe Table, fits lathe 45 inches long. Shipping weight 170 pounds. Only \$5.00 down and \$5.00 monthly on Easy Terms. . . . Cash \$64.75

99 A M1597F—Lathe Table, fits lathe 57 in long. 5hpg. wt. 180 lbs. \$5.00 down, \$5.00 month. Cash \$69.50

# Convert your 12-inch Lathe to a Turret Lathe

B CRAFTSMAN Feed Lever. For CRAFTS-MAN 12-inch metal turning lathe on op-posite page. Helps cut costs, replaces stand-ard screw feed. Includes connections.

9 A 1587F-Shipping wt. 8 lbs......\$16.95

CRAFTSMAN Turret Assembly. For CRAFTSMAN metal turning lathes on opposite page. Consists of D (9A1590F), E (9A1589F), and F (99A1588F), described at right. Operated by standard hand feed or power cross feed of lathe. Turret heads place each tool in any one of 4 operating positions. Back slide tool post permits a fifth position. Depth of cuts controlled by adjustable stops. We recommend Multi-Stop Attachment (G) (9A15915F) at right (not included) for gauging length of cut. 99 A 1585KF—Shipping weight 40 lbs.

99 A 1585KF—Shipping weight 40 lbs. \$5.00 dawn, \$6.00 manthly.....Cash \$110.00

D CRAFTSMAN Back Slide Tool Post only. Use with 9A1589F below to create a fifth position. Takes %-in. bits (not incl.). 9 A 1590F-Shpg. wt. 5 lbs. 10 oz.....\$16.75

E CRAFTSMAN 4-way Tool Post Turret only. Released by lock handle and rotated to any of 4 positions, automatically indexed. 9 A 1589F—Shipping wt. 12 lbs......\$58.75

F CRAFTSMAN Double Tool Cross Slide only. Replaces standard compound rest assembly, adapts turret to carriage cross slide dovetails. Front and back stops adjust; may be set to show correctly cut depth. 99 A 1588F—Shipping wt. 18 lbs. . . . . . \$35.75

G CRAFTSMAN "Multi-Stop" Attachment, For lathes on facing page. Gauges length of cut. Mounts near headstock. 9A15915F-With screws, brackets. Wt. 3 lbs.\$25.75

H CRAFISMAN Heavy-duty Bed Turret. For lathes on facing page, 6 tool positions, 63½-in, working travel, 4-in, tool clearance over ram, 23½-in, minimum working stroke. For long work; stock up to 3½ in, wide can pass through turret head. Precision-ground ways; 3½x½ in, thick. Head indexes automatically clockwise; moves either direction. Special

thick. Head indexes automatically clock-wise; moves either direction. Speed wrench incl. Shpg. wt. 117 lbs. 99 A M1595F—Head finish bored for l-in, tool shorts linstelled on CRAFTSMAN 12-in, metal lathe when ordered from factory). \$10.00 down, \$14.00 month. . . . Cosh \$300.00 99 A M1586F—Head bored to 26 in. Ithead must be finish-bored locally on lathe it is to be used on. \$10.00 dn., \$14.00 mc. Cash \$290.00

SHIPPING NOTICE: All items with catalog numbers ending in "F" sent from Kalamazoo, Michigan factory.

















Angular-type Milling Cutters. Use adapters 9 A 2995F—Shog, wt. 9 oz. State size.

114 inches.   7/5 inch.   36 inch.   1.59.7   136 inches.   10.5   Wood-ruff Keyway Cutters.   1/2-in. shan   9 A 2996F Shpg. wt. 9 os. Slate size.	Diameter	Thickness	Hole Size	Price
	1% inches.	% inch	% inch	59.7

Diameter	Thickness	Price
% inch 1 inch 1% inches		4.9 6.1 7.2
collets 9A29	R. H. Spiral End Mil 945 and 9A2985 (at r g. wt. 9 oz. State sice.	ight)_

Diameter	Flute	Price
Hainch.	\$6 inch	3.80

See Shipping Notice above

M Holding Collet. For use with straight shank milling cutters and adapters. Hand wheel included.

9 A 29945—Shpg, wt, 2 lbs. 8 oz.....\$10.75 9 A 2985—4 bushings for use with  $V_2$ ,  $\frac{1}{2}$ ,  $\frac{1}{6}$ ,  $\frac{1}{6}$ , and  $\frac{1}{6}$  inch end mills. Shpg. wt. 8 oz . . . \$3.00

N Toper Attachment. Eliminates moving tailstock out of alignment. Cuts duplicate tapers on pieces of different lengths. Does internal boring and external work. Index plate is graduated 7° and 3 in. both sides of center line; equals 2½ 16:10. taper per foot right or left. 9 A 29845-Wt. 11 lbs. \$4.00 dn. Cash \$38.50

P Lathe Grinder. Mounts on slide of please Grinder. Mounts on side of compound rest. 2 speeds: 4900 and 9100 RPM. With 14-HP 3450 RPM motor. External, internal grinding wheels, quill, diamond wheel dresser. Wt. 65 lbs. 99A2998IF-\$5.00dn.,\$6.00mo.Cash \$115.00

Grinding Wheels (not shown), use with 99A2998LF Universal Tool Post Grinder at left. Medium grit. 9 A 1501F—External wheel for steel. % in, thick; 4-in, diam, Shipping weight 1 pound......\$3.25 9 A 1502F—External wheel for cast Iron. 36 in, thick; 4-in, diam, Shipping weight I pound......\$3.50

9 A 1503F-Internal Wheel. Grind to depth of 2% in. ¼-in, diam, Ship-ping weight 2 oz. \$1.25

9 A 1504F—Internal Wheel, Grind to depth of 2% in, ½-in, diam, Ship-ping weight 3 oz. \$1.25 9 A 1505F—Internal Wheel. Grind to depth of 2% in. %-in. diam. Shipping weight 3 oz......\$1.30

9 A 1506F-Internal Wheel, Grind to 

Reversing Switch. For 99AM2140 on page 22. With switch cord and diagram. 9 A 2982—Shpg. wt. 1 lb. 9 oz..... \$7.50

9 A 2982—Shog, wt. 1 b. 9 oz. ... \$7.50

Reversing Switch. For lathe on opposite page, 1-HP cap, For voltages up to 550, both single and 3-phase circuits. With cord and instructions.

9 A 2018—Shog, wt. 4 lb. 2 oz. ... \$16.75

Follower Rest, Mounts on back of carriage slide; provides support for accuracy on long work.

9 A 2988—Shog, wt. 3 lbs. 4 oz. ... \$8.15

Steody Rest, Clamps to bed ways; supports long pieces. Handles diameter to 2½ inches.

eter to 21/4 inches. 9 A 20505—Shpg. wt. 6 lbs. 6 oz...\$12.95

V Milling Affachment, Graduated swivel vise, flat block and V-block for cylindrical work. Vise capacity 2½ in. Vertical feed 3½ in. Wt. 18 lbs. 99 A 02987—\$4.00 down....Cash \$39.75











W Tdihtock Cup Center, Supports work. Hardened steel. Replaceable center point. No. 2 Morse taper. 9 A 2101—Shpg. wt. 7 oz. \$1.49

Strew Center, Replaceable center, No. 2 Morse taper, 9 A 2115—Shpg, wt. 14 oz.\$1.89

Y 60° Center, Has No. 2 Morse taper.

9 A 2111 - Shpg. wt. 7 oz. \$1.09 Precision Balf-bearing 60° Center. For high speeds. No. 2 Morse taper.

9 A 2113 - Shpg. wt. 10 oz.\$3.49

AA Spur Center. Use for wood. 9 A 2107 - Shpg. wt. 7 oz.\$1.49

88 High Speed Center Drill, Choice of 16-in. size (14-in. body) or 764-in. size (14-in. body). State size. 9 A 2060-Shpg. wt. 1 oz. . . 98c CC Crotch Center. Centers round work in tailstock for cross drilling. No. 2 Morse taper. 9 A 2114-Shpg. wt. 1 lb...\$1.89

DD Work Arbor with Chuck. 3 jaw: tapped ½-in.x20-thread. No. 2 Morse taper. 9 A 2247—Wt.1 lb. 8 oz...\$2.79

Drill Pad. Used in tailstock for support. Diam. of face is 3½ in. No. 2 Morse taper. 9 A 2187—Wt. 1 lb. 2 oz... \$2.29

FF Adapter Sieeve, To reduce No. 2 to No. 1 Morse taper. 9 A 2161—Shpg, wt. 5 oz. . \$2.29

GG Work Arbor. 1/2-inch x 20-thread. No. 2 Morse taper, For grinding wheels. 9 A 2152—Shpg. wt. 11 oz., \$1.49

SPECIAL SHIPPING NOTICE: All items with a catalog number ending in "F" are shipped from

factory in Michigan. Accessories on these two pages for use on Lathe on opposite page and on previous 12-inch models [HH] CRAFTSMAN Toilstock Turret, Semi-automatic head has

| Hill | six 34-in. holes for tool holders; each permits separate operation. Turret head locks . . . indexes automatically by 6 adjustable screws. Turret travel 3 7/6 in. 

JJ Draw-in Collet Chuck Attachment. For chuck work

from 1/52 to 1/52 in, diam. Use for making precision tools, etc. Consists of hollow draw-in spindle with handwheel control, tapered closing sleeve. Rods pass through lathe spindle; hand wheel releases or tightens collet on work. Lathe must be stopped to open or close collet. Split holding collet not included (see below).

9 A 1507F—Shipping weight 3 lbs. \$27.20
9 A 1508F—Split Holding Collet. For use in round work. Diam.
½2 to ½ inch by 32nds. When ordering please state diameter.
Shipping weight 4 oz. \$5.25

KK Angle Plote. Simplifies off-center work and machin-ing of oddly shaped pieces. Bolt to face plate. Hori-zontal face 6x4½x3 inches; vertical face measures 6 x 23% x 5% inches.

9 A 1509F—Shipping weight 10 pounds......\$8.95



MM Boring Tool Holder. With clamp ring (1%in, outside diam., 1 1/6-in, inside diam.)
V-block; plain block; one 3/4-in, boring tool.
Clamp ring has 3 slots to hold 3/16, 3/4, 5/18, %-in, diameter tools.

9 A 1511F-Shipping weight 1 lb............\$6.25

NN Cross Slide Stop. Shows depth to stop cross feed. Will not automatically stop cross feed. Clamps to dovetail.

9 A 1510F—Shipping weight 8 oz. . . . . . . \$5.50

PP CRAFTSMAN Lever-type Toilstock For 1994 M 2758, 99 A M 2759, 99 A M 2893, 99 A M 2894, 99 A M 2895 and 99 A M 2897. Depth of cut controlled by adjusting stop collar Ram travels 3% inches. Ram diam. 1½ inches. Ram diam. 1½ inches. Ram diam of the controlled by adjusting stop collar Carduations 0 to 3 inches by 16ths. Set over, forward or back 3/ inches. Shipping weight 33 pounds.

99 A 1592KF-\$5.00 dn., \$5.00 mo., Cash \$55.00

Zone 1 SEARS 25



# 6-inch swing . . the ONLY back-geared, screw-cutting lathe we know of near this low price! Ideal for small jobs

There's no other metal turning lathe like it! A rugged back-geared, screw-cutting lathe! Much smoother, more accurate than is ordinarily possible with lathes of this size. Designed for work such as turning armatures, model making, experimental work, tool room work, and scores of other small jobs.

Offset center construction . . increases capacity of lathe of work on tool bit between the ways; helps you when handling larger work. Centers offset % in. back of bed center line. Back gears give slow speed and greater power needed to machine a variety of metals

Speed range also permits wood and plastic turning. Smooth adjusting compound swivel operates on precision machined, V-way bed.

Spring tension on threaded dial assembly gives positive contact at all times

End play eliminated! Compound rest and cross-feed are accurately gibbed for wear takeup. Headstock has double bearings of porous bronze; adjustable front bearing. Hardened, ground steel spindle threaded ½-in. x 20-thread. Forward and reverse lever-locking planger; spring operated.

Removable No. 0 Morse taper centers. Tailstock may be set over for turning tapers.

Complete with accessories shown above, including Complete with accessories shown above, including two 60-degree centers, ½-inch tool bit, Allen wrench, ½-inch lathe dog, 4-inch face plate, 8 threading gears, motor pulley, machine pulley, and ¾x36-in. V-belt. Motor not included. We recommend using at least a ¼-HP 1750 RPM motor, like 99A01966K on page 40. Only \$5.00 down on Sears Special Easy Payment Plan. Shipping weight 61 pounds.

Shipping weight 61 pounds.

# **SPECIFICATIONS**

• Distance between centers . . . . . . . . . . . 121/4 inches

• Swing over bed.....

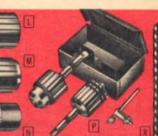
Spindle: Nose size	
	No. 0 Morse
Bearings	2 porous bronze
	to 96-right or left hand
	0024, .0039, .0048, .0078
	5 to 1
	1
	······································
Motor recommended	ALC TED AREA DOM
	1/6-HP 1750 RPM
<ul> <li>Machine pulley (included)</li> </ul>	ided)3-step "V" type
· Motor pulley (include	ed) 3-step "V" type
• Speeds	Six: 120 to 1325 RPM
	21 7/1ex5 5/16 inches
	101/v01/v264/ inches

You can buy anything in this book on Sears Easy Terms, if your order totals \$20 or more. See inside back cover for complete information











# High-quality Accessories designed to increase the usefulness of above CRAFTSMAN lathe

A 6-piece Formed Tool Bit Set. 14-in. size. Fits our finest CRAFTSMAN metal lathe on page 22. Threading bit; left hand and right hand facing bits; left hand and right hand, and round nose turning bits. Shipping weight 5 ounces. 5 ounces

9 A 2205.....\$2.65

B 4-pc. Tool Post Set.
Includes: ¼ and
3/g-in. boring tools;
¼-in. threading tool;
And stiffening block.
Tools set on rocker intool post with stiffening block over top.
Use with above lathe.
Shpg. wt. 4 oz.

9 A 2008.....\$5.75

26 SEARS Zone 1

C CRAFTSMAN 3-jaw Universal Lathe Chuck Universal Lothe Chuck. Self-centering, lever-operated. Holds to tolerances within .003 inch. Only 2 main parts, body and scroll. Knurled rim. Fits 34-in. by 20-thread spindle. Two sets of steel jaws (outside and inside). With wrench. Diameter 3 inches. Shipping weight 3 pounds 5 ounces.

9 A 2296 .....\$27,50

D CRAFTSMAN 4-jaw in dependent Lothe Chuck, Steel. 4 reversible jaws; especially useful for holdespecially useful for hold-ing irregularly shaped pieces; deep jaw slots. Acme threaded. Fits ½-in. x 20-thread spindle. With T-handle wrench. Diameter 3 in. Slog. wt. 2 pounds 8 ounces.

9 A 2157 ..... \$8.75

E Work Arbor. For mounting drill chucks, holding grinding, buffing, wire scratch wheels, etc. Fits 99 A 02127L above, or any lathe with No. 0 Morse taper, Two flanges with nut on head end threaded ½-in. x 20thread for clamping wheels.

9 A 2117—Shipping weight 8 oz.......\$1.39

F Work Arbor with Chuck, Three-jaw, screw-on type. Knurled for extra ease in handling, Tapped ½-inch x 20-thread; full ½-inch capacity. Tough, long-life hardened steel jaws center accurately; grip tightly. Work arbor has No. 0 Morse taper shank. 9 A 2276—Shpg. wt. 1 lb. 4 oz........\$2.69

G Toilstock Cup Center, Replaceable point, No. 0 Morse taper shank.

9 A 2109—Shipping weight 3 ounces....\$1.19

H Spur Center. For wood turning. No. 0 Morse taper shank.
9 A 2108—Shipping weight 3 cunces....\$1.19

J 60-degree Center. For accurate centering. No. 0 Morse taper shank.
9 A 2103—Shipping weight 3 ounces......98c

Chuck Arbor, Precision ground, For Drill chucks 9 A 2142 and 9 A 2143 chucks (below), No. 0 Morse, No. 33 Jacobs taper.

9 A 2131—Shipping weight 3 ounces......\$1.25

Must be used with No. 3 Jacobs taper arbor. To support centerless armatures, etc.

9 A 2991—Shipping weight 3 lbs. 2 oz....\$14.25

Arbor. For 9 A 2991 chuck (listed above). No. 0 Morse and No. 3 Jacobs taper. 9 A 2133—Shipping weight 6 ounces. . . . . . \$1.25

Headstock Chuck, Key-type, Capacity 1/8 to 8/8 in. Fits 13/2 in., 8-thread spindle; can be used with No. 3 Jacobs taper arbor. Postpaid. 9 A 2144—Shpg. wt. 3 lbs. 12 oz......\$20.00

N Drill Chucks, Key-type chuck. Fits arbors with No. 33 Jacobs taper.

9 A 2142-Capacity 5/64 to 1/2 inch. .....\$8.75 Shipping weight I pound..... 9 A 2143—Capacity 0 to V<sub>2</sub> Inch. Shipping weight 1 pound 11 ounces..... 9.50 P Jocobs Commutator Kit. Holds armatum shafts. Includes: No. 75A armature driving chuck; No. 100 center rest cluck (½ to ¾-in. capacity); two arbors (No. 2 Morse taper shank; No. 3 Jacobs taper head); chuck key, (Needs two 9 A 2133 arbors (left) to be used on above lathe.) Metal box. Postpaid. Shng. wt. 7 lbs. 4 oz. 9 A 2129 ... \$28.00

9 A 2129 ..... \$28,00

R Metal Lathe Manual Practical explana-tion of metal lathe oper-ations. 258 pages, mo-cluding pages of ma-chinists' tables. Fully illustrated; indexed se-trops. Shoping segotions. Shipping weight 1 lb. 4 oz. 9 A 2925 ..... \$2.00

ROSE TOOLS, INC.











# Chucks and Accessories for Drill Presses, Lathes, etc.

A Extra-fine Quality CRAFTSMAN screw-on 3-way Chucks. Tapped to fit 1/2-inch by 20-thread spindles. Please state size wanted.

B CRAFTSMAN General-purpose Work Arbor. Converts motor into a grinder, polisher, buffer, etc. Carbon steel. 4½ in. long overall. 3½-in. spindle has ½-in. x 20-thread. Has steel flanges. Fits straight unthreaded spindle. State ½ or 5½-in. bore.

9 A 2164—Shipping weight 12 ounces......\$1.39

Arbor with 3-jow, 1/2-inch Drill Chuck. Chuck and 1/2-in. x 20-thread arbor with steel flanges. Fits unthreaded straight spindle. Fastens with 2 setscrews.

9 A 2151 - Shipping weight 1 lb. 10 oz.....\$2.29

Work Arbors. For mounting drill chucks or holding grinding, buffing wheels, etc. 1/2-in. x 20-thread. Morse taper shank, 2 steel flanges for clamping wheels, 9 x 2117—No. 0 Morse taper, Shpg. wt. 8 oz. 1.39 x 2153—No. 1 Morse taper, Shpg. wt. 9 oz. 1.49 x 2152—No. 2 Morse taper, Shpg. wt. 11 oz. 1.49

Work Arbors with Chucks. 3-jaw, screw-on type chucks, ½-in. capacity; tapped ½-in. x 20-thread. 9A2276-No. 0 Morse taper, chuck, arbor, Wt. 1 lb. 4 oz... \$2.69 9A2234-No. 1 Morse taper, chuck, arbor, Wt. 1 lb. 8 oz... 2.77 9A2247-No. 2 Morse taper, chuck, arbor, Wt. 1 lb. 8 oz... 2.79

tathe Centers. For any lathe with %-in. straight unthreaded spindle. Fasten with 2 set screws, Carbon steel. Replaceable center points.

F. 9 A 2105 — Headstock Spur Center, Shpg, wt, 6 oz.. \$1,19 G. 9 A 2102 — Tailstock Cup Center, Shpg, wt, 6 oz.. 1.09

Ball-bearing 60° Center. For hardwood or metal. 9 A 2112—No. 1 Morse taper. Shpg. wt. 8 oz. . . . . \$3.49 9 A 2113—No. 2 Morse taper. Shpg. wt. 10 oz. . . . . 3.49

Spur Centers. Use for wood turning.
 9 A 2108—No. 0 Morse taper. Shpg. wt. 3 oz. . . . \$1.19
 9 A 2106—No. 1 Morse taper. Shpg. wt. 4 oz. . . . . 1.29
 9 A 2107—No. 2 Morse taper. Shpg. wt. 7 oz. . . . . . 1.49

60° Centers. For turning hardwoods and metals. 9 A 2103—No. 0 Morse toper. Shop. wt. 3 oz. . . . 98c 9 A 2110—No. 1 Morse toper. Shipping wt. 3 oz. . . . 98c 9 A 2111—No. 2 Morse toper. Shipping wt. 7 oz. . . . . \$1.09

Talistock Cup Centers. Support work in tailstock. 9 A 2109—No. 0 Morse taper. Shipp, wt. 3 oz. \$1.19 9 A 2100—No. 1 Morse taper. Shipping wt. 3 oz. 1.29 9 A 2101—No. 2 Morse taper. Shipping wt. 7 oz. 1.49

9 A 2187—Drill Pad. Use in tallstock as rigid support for drilling flat or square work. Diam, of face, 3½-in. Ground steel shank has No. 2 Marse taper. Shipping weight .....\$2.29

P 9 A 2114—Crotch Center, Automatically centers round work in talistack for cross drilling. Precision machined V-4tot, Gound steel shank, No. 2 Morse taper.

Shipping weight 1 pound. \$1.89

3 7 A 2060—High Speed Combined Drill and Countersink, 

7 A 2161—Adapter Sleeve. To reduce from No. 2 to No. 1 Morse taper. Shipping wt. 5 oz......\$2.29

CRAFISMAN Independent 4-jaw Chucks. Precision made. Body of special alloy steel has deep, wide jaw slots for added strength and greater bearing surface. Four reversible jaws, drop forged from a solid bar of special steel, work independently; especially useful for holding irregularly shaped pieces. Large jaw screw. Acme threaded. T-handle wrench included. Fit any Acme threaded. T-handle wrench included. Fit any lathe with spindle diameters and threads per inch listed

Catalog Number	Will fit Spindle	Dlam.	Shipping weight	Each
9A2137 9A2157	1/2 -inch by 24 thread 1/2 -inch by 20 thread	3 in. 3 in.	2 lbs. 8 oz.	\$8.75
9A2156	1/4 -Inch by 16 thread	4 in.	3 lbs. 10 oz.	10.50
9A21406 9A2138	1-inch by 10 thread 1-inch by 8 thread	4 in. 4 in.	3 lbs. 12 oz. 3 lbs. 12 oz.	10.50
9A2139 99A02141K	1 1/2 -inch by 8 thread 1 1/2 -inch by 8 thread	6 in.	9 lbs. 10 oz. 25 lbs.	19.50

When ordering please be sure to check and see if you have listed the catalog number correctly.

CRAFTSMAN Universal 3-jow Chucks . . for medium duty. Self-centering, lever operated. Case hardened, cold rolled steel jaws; polished steel body and scroll. Body casting precision threaded; fits directly on spindle. Has outside and inside sets of jaws. Chuck wrench included.

Catalog Number	Will fit Spindle	Diam.	Shipping weight	Each
9A2296 9A2297	1-inch by 20 thread		3 lbs. 5 oz. 6 lbs. 5 oz.	\$27.50
	1½-inch by 8 thread 1½-inch by 8 thread		10 lbs	39.00 49.50

When ordering please be sure to check and see if you have listed the catalog number correctly.

W CRAFTSMAN Universal 3-jaw Fine Quality Lathe Chucks. Heavy duty self-centering type. Jaws are controlled by single screw and pinion gear. Great accuracy, leverage, holding power. Perfect for centering work. Chuck body casting of semi-steel. Alloy metal scroll and alloy steel pinion. Alloy steel jaws are heat treated and hardened, have raised steps. Complete with inside and outside gripping jaws. T-handle chuck wrench is included.

EXACTS CO. CO.				
Catalog Number	Will fit Spindle	Diam.	Shipping weight	Each
9A21407 9A2163	1 inch by 10 thread 1 inch by 8 thread	4 in. 4 in.	5 lbs. 3 oz. 5 lbs. 3 oz.	\$41,50
	11/2 inch by 8 thread		8 lbs. 6 oz.	48,50

Headstock Chucks with Key.

9 A 2044—Capacity 0 to 1½2 inch. Fits only 1-in., 8-thread spindle. Shipped pastpaid.

15hipping weight 3 pounds 10 ounces! \$16.00

9 A 2763—Capacity 0 to 1½2 inch. Fits only 1-in., 10-thread spindle. Shipped postpaid.

15hipping weight 2 pounds 2 ounces! \$16.00

9 A 2144—Capacity ½ to ½ in. Fits 1½2-in., 8-thread spindle. Can be used with No. 3 Jacobs taper arbor, Postpaid.

(Shipping weight 3 nounces! \$20.00

..\$20.00

Shipping weight 3 pounds 12 ounces \$20.00 P A 2121—Capacity 1/2 to 34 in. Will fit 1/2-in., 8-thread spindle, Will not fit any type arbor. Postpaid. IShipping weight 5 pounds 8 ounces \$23.75

Use Sears Easy Terms . . see inside back cover

Lock-type Key Chucks

[7] Safer . . swiveling threaded lock collar screws on spindle . . keeps chuck firmly seated regardless of thrust. For presses with 1 ½-in. x 20-thread collar and Jacobs No. 33 taper. Steel jaws heat treated. Hardened ground body. With key.

9 A 2962—Capacity (10 ½ in. Shpg. wt. 1 lb. 11 oz., \$10.50

9 A 2963—Capacity %4 to ½ in. Shpg. wt. 1 lb. 14 oz... 9.75

Key Chucks for Electric Drills

9 A 2976-Geared Key Chuck, Capacity 0 to 1/4 in. 1/2 in. by 

9 A 2123—No. 1 Morse and No. 33 Jacobs taper. Shipping weight 5 aunces 9 A 2124—No. 2 Morse and No. 33 Jacobs taper. Shipping weight 4 ounces

For 9A2129, 9A2144 (below), 9A2991 Chucks (above)
9 A 2133—No. 0 Morse and No. 3 Jacobs taper.
Shipping weight 6 ounces.
9 A 2154—No. 1 Morse and No. 3 Jacobs taper.
Shipping weight 12 ounces.
1.2
9 A 2126—No. 2 Morse and No. 3 Jacobs taper. hipping weight 8 ounces.......

Chuck Keys. Fit Jacobs, Supreme or Sears key chucks as listed below. Order by catalog number,

Catalog Number	Jacobs Chuck	Supreme	Sears Chuck	Shpg, wt.	Price Each
9A2051—fits	1, 1A, 1B, 1BS	1A, 1T1	9A2978	4 oz.	39c
9A2052—fits	3, 3A, 3B, 3AE, 6, 6A2A, 6A33, 6B, 6AE, 34, 34B 34VR, 14N, 54B, 55B, 56B, 58B,	6B, 6D, 6T2, 6T33, 6T33C, 8F, 8T3	9A2143 9A2962		
	75A, 633C			10 oz.	59c
9A2053—fits	16N, 18N, 36B, 59B	9F, 9T3		12 oz.	79c
9A2054—fits	32, 32B, 33, 33B, 11N, 3333C	3B, 3D, 3T2, 5B, 5D, 5T33, 5T33C, 15T33C	9A2142 9A2963 9A2980	7 oz.	50c
9A2073—fits	7, 78, 7-1A	4A, 4B, 4C, 4T1, 4T2	9A2979 9A2976	7 oz.	40c

Commutator Kit. For holding armature shafts. Contains No. 75A armature driving chuck; No. 100 center rest chuck (14 to 14 in. capacity); two arbors (No. 2 Morse taper, shank end; No. 3 Jacobs taper head end); chuck key, metal box. Postpaid.

9 A 2129—IShipping weight 7 lbs. 4 oz)......\$28.00

Zone 1 SEARS 27

# **CRAFTSMAN 7-inch Metal Shaper**

ONLY \$ 000 DOWN \$55000

\$26.50 monthly

### SPECIFICATIONS:

Ram position range.
Tool head diameter.

• Tool head dameter.
• Tool head feed length.
• Tool post takes 3€-in, tool bits or holder for 3€-in, tool bits

Tool head graduated 0, to 50° right and left.
Collar graduated in .001ths—swivel chapper.
• Gear ratto
• Pinion shaft and countershaft pulleys.
• Table dimensions.
• Pinion graduated surface.

Tool head graduated in .001ths—swivel chapper.
• Gear ratto
• Pinion shaft and countershaft pulleys.
• Pinion graduated surface.

Tool head feed feength.

3 in .500 kg in .500 k

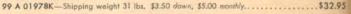
# Designed for work in industry Capacity to handle almost every shaping job

by shaper itself. Vise is graduated 0 to 90° both ways; swivels, and locks at

You can put this Shaper in your shop for only \$10 down. Compact You can put this Shaper in your shop for only \$10 down. Compact . . easy to operate. Massive construction and precision operating features. Crank-type ram drive . . ½ to 7-inch ram stroke. ½-HP motor required keeps power costs down. Countershaft bracket is slotted for belt stretch adjustment; countershaft lever stops ram without stopping motor. Hardened, ground countershaft spindle turns on Timken roller bearings. 4-step countershaft and pinion shaft pulleys provide 4 speeds: 45, 78, 122 and 186 strokes per minute. Five automatic crossfeeds for either direction: .005, .010, .015, .020, and .025 in. per stroke. Table has three "T" slots in top for vise or work; vise aligning key-way on right side; two slots in each side for bolting work. Sides of table precision ground. Table top finished

any angle. Steel jaw inserts. Complete with safety guards, vise, countershaft, V-belt drive, crank handle, wrenches, instructions. Shaper is shipped from factory in southern Michigan. Please pay shipping charges on delivery. Shipping weight is 340 pounds.

CRAFTSMAN Capacitor Motor 1/4-H.P. 1750 RPM for 110-120-volt, 60-cycle AC. %-inch double end shaft; 1/16-inch keyway.















# **CRAFTSMAN** Milling Machine and Shaper Attachments and Accessories

A CRAFTSMAN Floor Cabinet, Provides the rigid mounting needed for ac-curate shaper and miller work. Legs, top, and shelf are heavy 13-gauge steel with spot welded joints. Sides of top flared to catch oil. Top has hole for coolant system. Large shelf provides handy storage space for tools, attachments, etc. Cabinet is 28 in. long, 18 in. wide, 32% in. high.

99 A M1551F—Shipping wt. 93 lbs, \$5 down, \$5 monthly

B CRAFTSMAN Index Centers. Profes-GRAFISMAN Index Centers. Professional quality. For dividing operations required in splining, fluting, gear cutting, and squaring shafts. Headstock and tailstock lock to T-slot in shaper table—keys maintain alignment with T-slot. Centers position for up to 9 in, long; lock with coordinate clamps. 6-in. swing. Headstock spindle nose has 1 inch diameter. 10-pitch N.S. threads. 1½3-in, hole through spindle. With 9 indexing gears (36, 40, 44, 46, 48, 52, 54, 56 and 64-teeth); 134-in, dog, driver, bolts: two 60 degree centers—No. 2 Morse taper for headstock. No. 1 MT for tailstock. Bay all your accessories on Sears Easy Terms.

99 A 15538—Shipping weight 15 lbs.

99 A 1553F—Shipping weight 15 lbs. \$5.00 down, \$5 monthly....

SEARS FAMOUS GUARANTEE on all its merchandise insures your satisfaction with every sale. Shop at Sears and savel

C CRAFTSMAN Shaper and Miller CRAFTSMAN Shaper and Miller Lamp. 15-inch flexible cable ... can be turned any way—puts light on work. Universal mounting bracket with clamp screws for fastening lamp to ram plate. Push-through switch . . heavy metal shade protects light. With 6-foot rubber-covered cord spage. covered cord; plug.

9 A 1557F-Shipping weight 2 lbs, Each \$8.25

D CRAFTSMAN Coolant Tank, Gravity-flow tank, A simple, inexpensive cool-ant device for milling machine. Capacity about 1 quart. Adjustable nozzle and sliding support arm direct coolant stream. Valve regulates flow. Nozzle has oil-proof extruded plastic tip.

9 A 1.558F-Shipping weight 8 lbs....\$12.50

E Set of 7 CRAFTSMAN Formed Cutter Bits, High-speed steel 14x14-inch. Use in Tool Holder 9A1609F at right.

9 A 1605F—Shipping wt. 1 lb. 2 oz.....\$7.00

CRAFTSMAN Unground Cutter Bits Sets. 9 A1611F—Set of 6 CRAFTSMAN Cutter Bits. 1/16-in, unground bits. Shipping weight 1 lb....\$1.25

9 A 1606F—6 bits; 1/4-inch, Shipping weight 1 pound 2 ounces... 

EVERY ITEM IN THIS BOOK can be purchased on Sears Easy Payment Plan . . just build your order to \$20 or more. See inside back cover for complete information about Sears convenient Easy Terms.

F CRAFTSMAN Extension Tool for Shaper. Drop-forged holder, 14x71/2-in, steel bar with broached hole for 3/16-in, cutter bit, With cutter bit and wrench.

9 A 1610F—Shpg. wt. 2 lbs......\$8.50

G CRAFTSMAN Tool Holder. Use for all angles. Head swivels; locks at any one of 8 positions. With 1/4-in. high-speed cutter bit. 9 A 1609F—Shipping weight 2 lbs............\$8.50

CRAFTSMAN Rotary Index Table. For metal shaper. 3 T-slots for positioning and locking work. Table locks with 2 bolts to circular T-slots in base. Holes spaced to permit indexing table every 30° with plunger and knob. Swivel base graduated 0 to 90° left and right. Table diameter 5½ in. Height 1½ in. With 4 base clamp bolts, wrench. Shipping weight 4 powels. weight, 14 pounds.

99 A 1602F-\$5.00 down, \$5.00 monthly....\$60.00

CRAFTSMAN Rotory Index Table. For milling machine. Table swivels to any angle, locks to base, 3 T-slots (%-in. x %-in.) in top of table. Swivel base graduated 0 to 90° left and right. Indexing holes every 30°. Table diam. 5½ in.; height 1½ in. With 2 base-clamping bolts, wrench. Shipping wt. 15 lbs. 99 A 1554F-\$5.00 down, \$5.00 monthly....\$60.00

K CRAFTSMAN Swivel Vise, Turns 360°, 3in. wide jaws open 3½ in.; height 3½ in. Base graduated 0 to 90°. With bolts, crank handle, wrench. Shpg. wt. 15 lbs.

99 A 1555F—\$4.50 down, \$5.00 monthly...\$45.00

L CRAFTSMAN Angle Plate. For holding small pieces and irregular shapes that can't be gripped in vise or bolted to table. Outer faces are precision ground: 4 holes for bolting work and 2 for bolting plate to shaper table. Base and face each 2 1/2×4× 7/16 in. With holts. 9 A 1556F—Shipping weight 3 pounds.......\$8.95

M CRAFTSMAN Index Centers. For dividing opera-T-slots by cap screws. Outer center support may be posi-tioned for work up to 8 in, long; locked by bolts in two base T-slots. Screw with ball crank operates adjustable center. Two index plates furnished, each with two circles of indexing holes engaged by a lock pin (30 and 36 holes, 28 and 48 holes). Spindle locked in position.

Distance between centers 8 in. Maximum swing 5½ in. Base 14½x6x¾ in. thick. With 1¼-in. clamp dog etc. Freight or express.

99 A M1603F—Shpg. wt, 21 lbs. \$5.00 down, \$5.00 monthly,\$63.80

# ONLY \$1000 DOWN

\$24.00 monthly

# \$49500

Use Sears Easy Terms

# **SPECIFICATIONS**

Leagitudinal table travel. 9 % is in.
 Reversible automatic longitudinal power feeds: Per revolution of apindle: 003, 006, 0125 or 025 in.
 Range: 0.186 to 11.250 in. per

. Cross table travel hand operated....

\*Vertical table travel. .... 35% inches

· Center of spindle to table in lowest

position 6 inches

Table working surface.41/4x18 inches

Table dimensions 43/5x18x13/4 inches

Table T-slots. Top. 3/4x16/x16 inches

Side, 5/4x\*/5x18 inches

**CRAFTSMAN Milling Machine** 

Eight spindle speeds, between 62 and 2870 R.P.M.
 Timken tapered roller bearings

(approximately) ... 6½ to 1

Porous bronze backgear shafts;
countershaft spindle bearings.

. Use 34-H.P. 1750 R.P.M. motor

# Backgeared power for heavy cuts Handles complete range of milling operations

Engineered for accuracy. Designed, built and priced to take its place in almost every kind of shop. ideal for school and home shops, maintenance shops, laboratories, etc. Does complete range of milling operations: slabbing and end milling, gear cutting, profiling, straddle milling, boring, slotting, finishing and layout work, etc.—accurately and at low cost. Famous Timken tapered roller bearings on spindle. Steel cable reinforced rubber belts. operates from ½-H.P. motor. Precision-ground 4½x18-inch table—a massive work support. 9 ³/16-inch longitudinal table travel. 3¾-inch hand-operated cross table travel. 6-inch hand-operated vertical table travel.

Overarm, support bracket and outboard arbor support (shown on machine) insure accurate work by maintaining rigid horizontal position of arbor and cutters. Adjusts quickly: easy to remove and mount. Ruggedly built for rigid support of cutter and work—precision machined for accuracy in the complete range of milling operations. Knee casting supported by two 5½-in. bearings on column ways and by telescoping elevation screw. Gib-lock permits rigid position at any height. Machined dovetail for saddle. Saddle casting has 5-in. dovetail bearings on knee, 6-in. on table. Engineered for accuracy. Designed, built and priced to take its place in almost

knee, 6-in, on table,

Equipment furnished: Craftsman "Change-O-Matic" controls, integral V-belt countershaft, belts and pulleys for complete V-belt drive; motor pulley for %-in. diameter motor shaft, motor mounting bracket. 12-amp. single phase control switch and cord. Less arbor and motor. Be sure to see shipping notice explained at boltom of this page.

99 A M1550F—Shipping weight 268 pounds, \$10,00 down, \$24.00 monthly..... Cash \$495.00



CRAFTSMAN Change-O-Matic gives you a selection of 20 reversi-ble automatic table feeds between 0.186 feeds between 0.186 inch and 11.250 inches per minute. 4 automa feeds for each of spindle speeds.



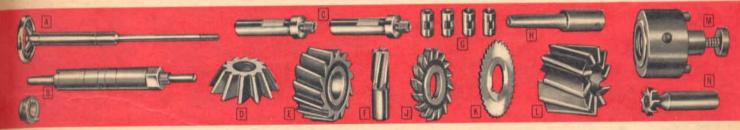
Massive column, spindle head and base, Ways for knee bearings are cast in-tegrally with column and precision ground Spindle head an-chored to column for positive alignment.



Timken tapered roller bearings keep accurate spindle alignment, carry all radial and thrust loads . permit wide range of spindle and surface speeds. Take-up adjustment.



V-belt drive transmits maximum power to spindle at all 8 speeds. Quick-change type countershaft; 2 position belt tension lever; forward position to release . . backward position to engage.



# High-speed Milling Cutters for CRAFTSMAN Milling Machine

Draw-in Bor, Required to hold arbors 9A1559F or 9A1560F (see B below) and shank-cutter adapter (Hat right) 9A1568F in spindle taper.

9 A 1561F—Shipping weight I pound 8 gunces.....\$4.85

E Cutter Arbors, Ground stressproof steel with full-length keyway and No. 2 Morse taper shank. Driver threaded for spindle nose, Six precision-ground 1%-in.-diam, collars furnished (two 2-in., one 1-in., one ½-in.) Length, shoulder to nut, 634 in. 9A1561F Dmw in Bar (A above) required.

9 A 1559F—Ve-inch diam, (Complete with mt, six collars and driver.) Shipping weight 5 pounds. \$4,00 dawn.

9 A 1560F—1-inch diam. (Complete with mt, six callors and driver). Shipping weight 6 pounds 2 ounces, \$4.50 down. \$500 ponthly. \$43.25

It's easy to buy all your tools on Sears Easy Terms. See inside back cover for details

Arbors for Angular Cutters, Required to hold cutters 9 A 2995F (D below) in shank-cutter adapter 9 A 1568F (H at right). Wt. each 8 oz. 

Angular Cutters. For face-milling, dovetailing. Threaded hole adapted to shank-cutter adapter 9 A 1568F (H at right) with arbors listed above. Shipping wt. each 9 oz. State thickness wanted. 9 A 2995F—½s-in, (1½-in, diam., ½-in, hole)...\$9.75
½s-in, (1½-in, diam., ½-in, hole)...10.90

E Slob Milling Cutter. For plain surfacing. R.H. spiral teeth, Held on arbor 9 A 1559F (B at left). 1/4-in. hole, 234-in. diam. 1-in. face. 9 A 1574F—Shipping weight 2 lbs . . . . . . \$10.35

R.H. Spirol End Mills. For slots, straight keyways, facing, routing, squaring and splining shafts. Held in shank-cutter adapter 9 A 1568F (H at right) with bushings 9 A 2985 (G at right).

Diam. (Please state)	Length flute	Wt.	9 A 2997F
V <sub>4</sub> -Inch		. 9 oz	
Vie-inch			
%-inch	The second	9 oz	
%-inch			

Side Milling Cutter, Teeth have cutting edges on three sides, Held on arbor 9 A 1559F (B at left), 2½-in. diam., ½-in. face, ½-in. hole. 9 A 1570F—Shpg. wt. 1 lb. . . . \$10.00

Metol Slitting Sows. Sides taper-ground for proper clearance. Held on arbor 9 A 1559F (B at left). 36-in. hole. Shipping weight each 8 ounces.

Cat. No.	Diam.	Thickness	Each
9 A 1571F	2½-in.	- 1/32-in	\$6.00
9 A 1572F		- 1/38-in	6.00
9 A 1573F		- 1/8-in	6.00

R.H. Spiral Shell End Mill. For wide facing cuts, surfacing, end milling. R.H. spiral teeth. Back slotted to fit pins of required driver 9 A 1565F (M below). 2-in. diam., 13% in. thick, 3/-in. hole. 9 A 1569F—Wt. 2 lbs. 2 oz...\$14.00

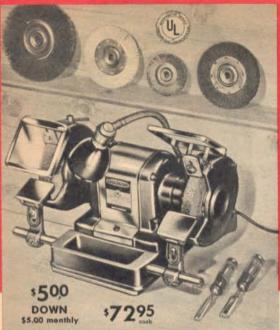
M Shell End Mill Driver, Required for shell end mill 9 A 1569F (L above). Threaded for spindle nose; 2 driving pins for cutter slot, pilot for cutter hole, retainer screw. 9 A 1565F—Shpg. wt. 2 lbs...\$12.50

N Woodruff Keyway Cutters. For cutting Woodruff keyways, slots, grooves, T-slots, etc. Straight shank—held in shank-cutter adapter 9 A 1568F (H at left). Shipping weight each 9 oz. State size wanted.

Diameter	Thickness	9 A 29901
½-inch	1/6 - inch	. \$4.50
34-inch	3/16-inch	4.95
1 -inch		. 6.15
11/a-inch		7.25
1.16 Joseph	36 inch	8.15

Zone 1 SEARS 29

All Items on this page, except numbers 99 A 01978K and 9 A 2985, are shipped from factory in Kalamazoa, Michigan



# CRAFTSMAN 1/2-HP Industrial-type Grinder Our Best for heavy-duty grinding, etc.

Built for industrial use., the most outstanding ½-HP heavy-duty grinder we've ever sold! Ideal for heavy work in machine shops and factories. For grinding, sanding, buffing, wire brushing. ½-HP precision ball-bearing capacitor motor. . fully enclosed; has nylon insulation; 3450 RPM no-load speed; for 110-120-volt, 60-cycle AC

Multiple position tool rests on steel bar at front of housing ... may be moved into any position. Wheels project 1 inch beyond front of housing; enclosed by removable guards; dust chutes in rear. Guaranteed 1 year against defects in materials and workmanship\* (see below at right). Large, conveniently located water pan in base. Gooseneck lamp. Adjustable 534x47% inch eye shields. Approved by Underwriters' Laboratories, Inc. (Industrial Standards). % inch steel motor shaft, turned down to

Height 12 inches . width 1934 inches, Base 934 inches wide. 236 inch wheel flanges. Toggle switch in base, 8-ft. 3-wire cord, adapter, plug; two CRAFTSMAN 7x1-inch aluminum oxide grinding wheels (one fine, one coarse). Pedestal not included (see 99 A 02964K at right).

99 A M1952—Shipping weight 85 pounds.



# CRAFTSMAN 1/3-HP Heavy-duty Grinder

A Designed and built to withstand rugged use.

Ideal for factories, machine shops, garages, where a top quality, tough grinder is needed.

Larger, with greater power and adjustment than grinder at right. has its features PLUS:

Larger ½-HP ball-bearing capacitor motor; no-load speed 3450 RPM. Wheels enclosed by guards at sides; dust chute at rear of each. Wheel guards and motor housing have 2½-inch clearance. Full 1-inch wheel projection beyond front of motor

1-inch wheel projection beyond front of motor housing; 5½x47%-inch adjustable eye shields; 3x 23¼-inch adjustable tool rests. UL approved.
Cast-iron frame. ¾-inch steel motor shaft, turned down to ½ inch at wheel ends. Height 10 inches; width 17½ inches. Base 9 inches wide, 7½ inches deep. Cast holes for mounting; 7¾ in. between centers. On-off toggle switch.
For 110-120-volt, 60-cycle AC. With 8-ft. 3-wire cord, adapter, plug. With two 7x¾-inch (1 fine and 1 coarse) Craftsman grinding wheels. Guaranteed 1 year\* (see below). Pedestal not included (99 A 02964K at right). Shpg. wt. 58 lbs.

\*GUARANTEE: We will repair any electric grinder on this page found defective in materials and workmanship at no charge, if returned within 1 year of date of purchase.

# CRRFTSMAN 1/4-HP Grinder

B) Our best seller . fully enclosed ¼-HP split-phase motor with precision ball bearings; adjustable eye shields; nylon insulated windings . no-load speed of 3450 RPM. Industrial-type flat face design for 2-wheel grinding; prolongs wheel life. 11¾-inch clear

grinding; protongs wheel life, 1134-life clear ance between the two wheels. Wheels project 34 inch beyond front of motor housing. Remov-able wheel guards. 2x1146-inch tool rests 234-inch wheel flanges. Rugged cast-iron 44-inch steel motor shaft, ½ inch at wheel ends; ½-ind x 20 threads, UL approved. For 110-120-val 60-cycle AC. Base 7% inches deep; 8½ inches deep; 8½

ping. Cast noise for mounting on pedestal new or on bench; 63% in. between centers. Height 9 in.; width 143% in. With 2 (1 fine.) coarse) Craftsman 6x3% in. vittified aluminum oxide grinding wheels. Guaranteed one year (ne at left).\* Pedestal not incl. (see below).

C CRAFTSMAN Grinder Pedestal. For grind ers shown at top of this page. 34 in. high 12x1234x43%-in. cast-iron base has 4 cast holes for bolting to floor. Cast-iron bracket has holes for mounting grinder. 234-in. steel column

99 A 02964K-Shipping weight 32 lbs. . . . . . \$16.50



# CRAFTSMAN Grinder Hone ... easy to buy on Easy Terms

Aluminum oxide 34x6-in, wheel has 60-80 grit; turns at 3450 RPM on sealed ball bearings. Speed reduced to 110 RPM by worm gear on 114zin, porous bronze oil-impregnated bearing. for turning 34x5-in, sandwich-type oilstone, Has 120-grit for whetting, 320 for honing. Gears and spindle run in bath of oil. Two adjustable tool rests. All steel; 8x10-1x 9 in, deep over-all. With guard and machine pulley. Do NOT run grinder spindle over 3450 RPM, Shpg. wt. 21 lbs.

wt. 21 lbs. 99 A 02267K—\$3.50 down, Cash \$34.50 \$5.00 monthly. Cash \$34.50 99 A T22675K — Grinder with 'A-HP 1750 RPM sieeve-bearing motor III0—120-volt, 60-cycle ACI, 38-in, V-belt, 4-in, motor pelloy, Shog, w. 46 lbs. \$5.00 down, \$5.00 monthly.Cash \$51.95

# Our Best 8-inch Grinder

D CRAFTSMAN. Recommended be-

CRAFTSMAN. Recommended because of precision ball bearings. \$3,50 down and 41's all yours! Designed for heavy-duty production, but equally useful in home workshops. Powerbronze finish.

Check these outstanding features: Spindle runs on precision ball bearings—lubricated for life, Rotating guard mechanism adjusts and locks at any position. Guard encloses 65% of wheel. Ball-in-spring mechanism locates 2 most used positions. Finger spring at end of each bearing prevents end play. Precision-ground 15½x1-inch spindle; ¾ inch at ends.

Adjustable tool rests rotate with guards. Wheels project 1¾ inches in front of housing. permit grinding across front.

With 3-inch single V-groove pulley; ½x40-inch V-belt and two 8x1¼-inch grinding wheels (medium fine and coarse grits). Motor not included. We recommend that you use a minimum of ½-HP 1750-RPM motor (see 99 A 01966K on page 40).

# 8-inch Grinder

E CRAFISMAN. Spindle runs on porous bronze bearings, oil well around each. Each wheel enclosed 65% by guard. Adjustable tool rest. Precision ground 15% xl-in. spindle, reduced to 1/2 in at ends to fit wheels.

Wheels project 11% inches in front of housing. permit grinding

inches in front of housing . . permit grinding across front. With 3-inch diameter single Vinch diameter single V-prove pulley and V-belt, without grinding wheels, (Use 8x1 ¼-inch grinding wheels), Motor not included. We rec-commend that you use a minimum of ¼-HP-1750 RPM motor. 99 A 066121— Shpg, wt. 36 ibs., \$17.50

99 A 06617 — Sickle Attachment, For 99 A 066121 Grinder listed and described above. Shpg. wt. 20 lbs. . . \$8.50

# New Wet Grindstone

CRAFISMAN. No back-lash, noisy gears or water splash. quiet operation. Neoprene-rubber drive roller squeezes off excess water. eliminates dirty water splash. leaves right amount of water for perfect wet grinding. Natural Ohio grindstone; 10-in, diameter; 1½-in, face; revolves in water. Use to sharpen anything that needs a keen edge (hunting knives, axes, etc.). For machine shops, home workshops, etc.

Cast-iron body, bearings. Adjustable 3-in, tool rest. Power-bronze finish. Drain plug. With 234-in, drive pulley. Use 2-in, motor pulley with 1750 RPM motor. 99 A06622K-Wt. 3i lbs.\$16.50
9 A 6621—Replacement 5tone furnbows Shap, wt 13 lbs.\$3.98

9 A 6621 — Replacement Stone for above, Shpg. wt. 13 lbs...\$3.98

# New 6-inch Grinder

J CRAFTSMAN 6-in, ball CRAFTSMAN 6-in, based bearing Grinder. Heaved the duty; all cast iron. Precimin bearings are lubricated to life. Wheels extend 1½ in in front of grinder. . lets ym grind large pieces. 13 ¼x½-in. spindle, ½-in. x 20-thread at ends.

ends.

Rémovable wheel guant adjustable tool rests. V din pulley for ½-in. V-beit out included). Complete with jvitrified grinding wheels 64 in. (1 coarse, 1 medium. Power-bronze finish.

99 A 06604K - Grinding ham and wheels only, Shipping wt. 22 lbs. \$15.95

99 A 01966K — CRAFTSMAN /3-HP 1750-RPM motor for and ing head 99A06604K lated and described above. 110-120-486 60-cycle AC. Shipping ways 24 pounds. \$15,95

Build your order to \$20.00 and buy on Sears convenient Easy Payment Plan. See inside back cover to complete Easy Terms Information

30 SEARS Zone 1

# Single-stage Welding Outfit \$850 DOWN \$8.00 monthly \$8250 The said

# **CRAFTSMAN** . . unsurpassed for quality at this low price!

For oxygen and acetylene or LP-gas.\* Has the same quality features of the welder at right but is a single-stage cutfit. Has the same double "O" ring seat construction for leak-free con-nection of gooseneck to torch . . no wrench needed; tighten with hand. Forged bronze-bodied regulators have two pressure gauges with brass cases— oxygen and acetylene regulators have patented safety relief mechanism. UL

Includes 5 wide-range welding tips (AA-1, AA-2, AA-3, AA-4, AA-5) of one-piece SWAGED solid drawn copper; won't flash back. 25-ft. length of heavy-duty twin "Siameez" hose; assorted welding rods, 1-lb, universal

CRAFTSMAN Cutting Attachment. Will cut steel up to 6 inches thick with acetylene or LP-gas (bottled propane, butane or mixtures thereof) and proper tips. Use with welding outfit 99A05422K (at the right), or use welding outfit 99A05476K (above).

3-tube construction, per U.S. Navy Specifications 41T18h. Underwriters' Laboratorics approved. New seat angle for easy, leak-free attachment. With B-3 (acetylene) tip, instructions.

9 A 5477—Shipping weight 3 lbs. 8 oz......\$18.95

flux: 50-mm professional goggles: 2 wrenches; spark lighter; 271-page illus-trated Weldors' Handbook. Outfit may be used for cutting with

Cutting Attachment 9A5477 (below), and Cutting Tips for acetylene or Cut-ting Tips for LP-gas (available in Sears Big Catalog and retail stores). Attach-ment, cutting tips are NOT included. 99 A 05476K—Complete Welding Outfit. Wt. 27 lbs. \$8.50 down, \$8.00 monthly. Cash \$82.50

### Acetylene Regulator Adapters

9 A 5413 - Adapter for standard-size acetylene
cylinder with right hand male-outlet threads.
Shpg. wt. 5 oz\$1.98
9 A 5414 Adapter for small Prest-O-Lite "B"
cylinders with right hand male-outlet threads.
Shpg. wt. 5 oz\$1.98



# 2-stage Welding Outfit



# Our Best CRAFTSMAN . . More efficient . . easier to use!

- . Now! Weld without interruption because of accurate gas control
- · Exclusive! Balanced pressure non-flash mixer beyond torch head
- For welding ferrous and non-ferrous metals with oyxgen and acetylene
- · For welding non-ferrous metals with oyxgen and LP-gas\*

Double "O" ring seat construction for leak-free connection of gooseneck to torch. No wrench needed; tighten with hand. All parts solid brass, bronze or Monel metal. Oxygen regulator has safety relief valve. Forged bronze-bodied regulators have two pressure gauges with brass cases—0 to 100 and 0 to 4,000 lbs. on oxygen regulators; 0 to 30 and 0 to 500 lbs. on acetylene

17¼-in, torch (use right or left hand) can be turned off without disturbing setting of the regulators . . fluted grip. ting of the regulators.. fluted grip. 6-in. forged Naval bronze gooseneck will not bend. Four Times Tested and Approved for your safety: (1) Underwriters' Laboratories, Inc. (2) Associated Factory Mutual Insurance Companies. (3) Sears merchandise testing laboratories. (4) Has received N.Y.F.D. Certificate of Approval No. 906.

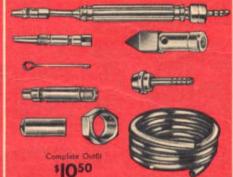
\* The term LP-gas refers to bottled propone, butane or mixtures thereo.

Includes: 5 wide-range tips (AA-1, AA-2, AA-3, AA-4, AA-5) of one-piece SWAGED solid drawn copper; won't flash back. Craftsman 2-stage Oxygen flash back, Craftsman 2-stage Oxygen Regulator and 2-stage Acetylene Regu-lator, 25-ft. length of heavy-duty twin "Siameez" hose; assorted welding rods, 1 lb. universal flux; 50-mm weldor's goggles; 271-page Weldor's Handbook. Outfit may be used for cutting with 9A5477 Cutting Attachment (at left). Cutting Tips (for LP-gas\*) available in Sears Big Catalog and retail stores.

99 A 05422K—CRAFTSMAN 2-stage Oxy-Acetylene Welding Outfit, Shpg. wt. 27 lbs. \$10.00 down, \$9.00 monthly.... Cash \$96.50

Convert your single-stage welding out-fit to 2-stage using regulators below. 9A5438—CRAFISMAN 2-stage Acetylene Regulator, Shipping weight 5 pounds 8 ounces. \$3.50 down, \$5.00 monthly..... Cash \$31.50 9A5437—CRAFISMAN 2-stage Oxygen Reg-ulator. Shipping weight 5 pounds 8 ounces. \$3.50 down, \$5.00 monthly..... Cash \$31.50







# **CRRFTSMAN** Oxy-Acetylene Welding Accessories

Oxygen Regulator, 0 to 80 and 0 

High-pressure Oxygen Regula tor, 0 to 300 and 0 to 4000-lb. gauges. Delivery pressure adjustable, 0 to 150 lbs. Must be used for 

Acetylene Regulator, 0 to 30 and  CRAFTSMAN Heating-Brazing Set. Use with "B" type acetylene cylinder to heat, solder, braze, etc. No regulator required. Needs no oxygen or compressed air; operates on acetylene only.

Complete with handle, 3 heating tips, soldering copper, paint burning tip, tank connection, tip cleaner, 5-foot length of hose, instructions.

9 A 5446 - Shipping weight 2 pounds.... CRAFTSMAN Welding Tips. (Not shown.) Heavy one-piece, swaged, solid drawn, pure copper. Polished bore. For any Craftsman welding torch. For welding use oxy-acetylene only; oxy-acety-

 Size
 Capacity, in,
 Size
 Capacity, in,
 Size
 Cap, in,

 AA-0
 Solder
 AA-3
 ½ to ½ AA-6
 ½ AA-6
 ½ to ½ AA-7
 ½ to ½ AA-7
 ½ to ½ AA-7
 ½ to ½ AA-7
 ½ to ½ AA-8
 1 in., up

lene or LP-gas\* for brazing, soldering, etc.

9 A 5441 - State size, Shipping weight each 4 oz ... \$1.98

# Cut and Weld with SAME Torch . . just change tips!

CRAFTSMAN. New! Designed to do most any type of cutting or welding within

CRAFTSMAN. New! Designed to do most any type of cutting or welding within capacity of outfit. Will cut up to 2 in.; weld up to \$\frac{5}{16}\$ in. with extra tips.

Unique exclusive construction. No soldered or brazed joints between handle and torch head. Interchangeable cutting and welding tips swaged from pure copper. Conveniently located valve knobs for easy flame adjustment. Trigger-type lever for cutting. All parts in contact with gases are brass, bronze, or Monel metal. Oxygen and acetylene valves have patented safety relief mechanism. Underscriters' Laboratorics approved.

Includes Torch; Oxygen and Acetylene Regulators; 3 Welding Tips; 1 Cutting Tip; Tip Box; 12½ ft. of \$\frac{5}{16}\$-inch "Siameez" Hose; 50-mm Professional Goggles; Assorted Welding Rods; Spark Lighter; Wrench; Instructions. Not for LP-gas .. see 99A05476K at above left, Extra welding, cutting tips, and other accessories are available in Sears Big Catalog and retail stores.

99A05515—Complete Ouffit, Shipping weight 15 pounds. Terms.

99 A 05515—Complete Outfit. Shipping weight 15 pounds. Terms: \$7.00 down, \$7.00 monthly.

You can fully equip your workshop on Sears Easy Payment Plan . . see inside back cover for complete information about Sears Easy Terms

Zone 1 SEARS 31



# **CRAFTSMAN 90-amp Arc Welder Outfit**

- Six heats give a wide range of work . . 40, 50, 60, 70, 80, 90 amps, actual welding current
- · Can be used on either a 115-volt or 230-volt line! Underwriters' Labs. approved

Finest small farm or home shop welder we've seen! Anyone who can draw a line can weld with this welder and contact electrodes. For repairing farm equipment, auto and truck bodies; mak-ing wrought-iron furniture, etc. Plug into any 30-amp. fused line.

Welder has 20% duty cycle and automatic voltage regulation. On-off line switch. 18-gauge steel cabinet measures 123%x1036x143% in, Use 5%4 to 3%-inch rods (up to 3/32-in. contact rods).

Outfit includes: 2 flexible work cables (7-ft. ground, 9-ft. electrode cable); electrode holder; wire brush; contact rods; standard rods; 3-prong receptacle; helmet; instruction manual. Guaranteed 1 year\*. For single phase 115-230-volt, 50-60-cycle AC. Check voltage, phase, cycle and capacity of your line before ordering. Check specifications at right. Pay only \$5.00 down, \$5.00 monthly, on Sears Special Easy Terms. the quick, easy way to buy your power tools. Shipped freight, express or truck.

... Cash \$97.50 99 A M2030 - Shpg, wt. 72 lbs. . . .

SPECIFICATIONS on Volt Systems	230V	115V
Primary amps at maximum output	15	30
Maximum short circuit primary amps	27,5	45
Maximum kilowatt input	2,5	2.5
Maximum output lamps.)	90	90
Duty cycle at maximum output	20%	20%
Arc volts at maximum output	20	20
Maximum open circuit volts	65	65
line fuses required (amps.)	15	30
Idle amps, input	.5	1.0

# **CRAFTSMAN 180-amp Arc Welder**

ONLY \$500 DOWN

\$9.00 monthly

\$17950 Complete

costers

99 A M2026—Shipping weight 223 pounds..... 

\*GUARANTEE: If this electric tool shows defects in materials or workmanship, we will repair it at no charge if returned within 1 year of purchase date



A CRAFISMAN Mild Steel Contact-type Welding Rods. Fastest, easiest welding method ever developed. Simply touch tip to work, draw it along joint. Special powdered-iron coating forms shell around wire core. Core burns back slightly inside coating, automatically maintaining proper burning speed and arc distance even though outside shell is touching work. Electrode may be held touching work, or a free arc may be used, holding electrode just above molten sing and metal. Slag is easily removed after making weld.

Mild Steel Contact-type Rods with self-starting tips. Electrically conductive match heads ignite by current; easily restarted at any point. Meet American Welding Society Specification 6024.

Society obecilication over	
9 A 20640-%ax9-in, size, 5-lb, package,	
Shipping weight 5 pounds 10 ounces	\$3.49
9 A 20646-3/12x9-in. size, 5-lb. package.	
Shipping weight 5 paunds 10 ounces	3.49

Mild Steel Contact-type Rods without self-starting tips. Arc upon contact with work; restart automatically. For use with AC or DC (reverse polarity). Meet American Welding Society Specification 6024.

THE REAL PROPERTY AND ADDRESS OF THE PARTY AND	T. C.	oposition on a		
Diam, x lgth.	Size pkg.	Catalog Number	Wt,lbs.	Ea. Pkg.
%ex12 in	. 10-lb 25-lb	. 9 A 20290	11	\$6,95
%2×14 in	. 10-lb 25-lb	. 9 A 20293	11	5.89
		9 A 20296 99 A 020297L		
5/az×14 In	10-lb	. 9 A 20298 99 A 020299L	11	13.79

B Hobbyist Electrode Assortment. Use with 75 to 100-amp. electrode arc welder. Over 220 small-size coated rods., every type on page except gas rods, 9 A 2049—5-lb. pockage. Shipping weight 6 lbs....\$3.79

C Professional Electrode Assortment. 11 sizes and types . . every type shown on this page, except cutting rods and gas rods. 99 A 02047K-25-lb. package, Shng. wt. 26 lbs.....\$10.75

CRAFTSMAN Mild Steel Rods. For general welding of mild steel For use with AC or DC (reverse polarity). Necessary for vertical or overhead welding.

Diam, x Length	Size pkg.	Catalog Number	Shpg. wt.	Ea. Pkg
564x12 in	5-lb 25-lb	9 A 20010 99 A 020012 K	6 lbs 26 lbs	\$2.89
352x12 in	. 5-lb	9 A 20017 99 A 020018 K	6 lbs 26 lbs	7.25
1/6 x14 in	10-lb 50-lb	9 A 20031 99 A 020033 L	11 lbs 52 lbs	12.50
552×14 in		9 A 20036 99 A 020037 L		
31ex14 in	10-lb	9 A 20038	11 lbs	12.50

CRAFTSMAN Cast-iron Rods. For welding cast iron.

Diam, x Length	Size pkg.	Catalog Number	Shpg. wt.	Ea.Pkg
1/2x131/2 in.	1-lb.	9 A 20272	1 lb. 3 oz. 1	\$3.19
%2x12 in	5-lb. 25-lb.	9 A 20550 99 A 020552K	pe 6 lbs	\$2.89
1/a x 14 in	5-lb. 25-lb.	9 A 20555 99 A 020557 K	6 lbs	7.2

F CRAFTSMAN Hard Surfacing Rods. Apply high alloy coating to steel or iron surfaces. Resist wear, impact. For use with AC or DC (either polarity).

Diam. x Length	Size pkg.	Catalog Number	Shpg. wt.	En. Pkg
%2x12 in	5-lb 25-lb.	9 A 20040 99 A 020041 K	6 lbs 26 lbs	
⅓x14 in	5-lb		6 lbs 52 lbs	
%2×14 in	5-lb 50-lb	9 A 20046 99 A 020047 L	6 lbs 52 lbs	3.69
%ax14.in	5-1b 50-1b	9 A 20048 99 A 020049 L		

G CRAFTSMAN Cutting Rods. Are welding electrodes for cutting ferrous metals. Use with 150-amp. or larger welders. For AC or DC (straight polarity). 9 A 2028—1/6x12 in. Shop. wt. 1 lb. 3 oz. . . . 1-lb. pkg. 79c 9 A 20282—1/4x14 in. Shop. wt. 1 lb. 3 oz. . . . 1-lb. pkg. 59c

CRAFTSMAN Copper-coated Gas Welding Rods. For mild steel: 5-lb: package: Shpg. wt. 6 lbs: 99 A 020401 — ½s x36 in. (About 160 rods). \$1.98 99 A 020403 — ½s x36 in. (About 70 rods). 1.89 99 A 020405 — ½s x36 in. (About 40 rods). 1.79

CRAFTSMAN Gas Brazing Rods, Shpg. wt. 2 lbs. 99 A 020451 = ½2x36 in. (Pkg. of 13 rods) 99 A 020453 = ½8x36 in. (Pkg. of 6 rods) 99 A 020455 = ½6x36 in. (Pkg. of 3 rods)

Flux-coated Gas Brazing Rods, Shpg, wt. 1 lb. 8 oz. 9 A 20464—½2x18 in, IAbout 25 rods) . . . . . I-lb. pkg. \$1.98 9 A 20466—½x18 in, IAbout 14 rods) . . . . . I-lb. pkg. 1.79

# **CRAFTEMAN** Brazing and Soldering Supplies . . Spatter Shield



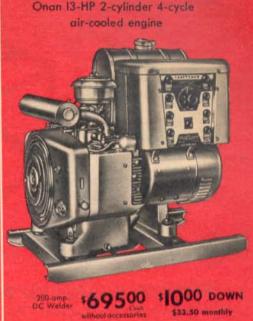
CRAFTSMAN Silver Solder Kit. To join metals such as steel, brass, etc. Use with arc welder or propane torch. Includes No. 1175 and No. 1300 silver alloys; soldering flux; brush; instructions.

9 A 2032—Shipping weight 1 ib. 2 oz.......\$2.59 CRAFTSMAN Aluminum Brazing and Soldering Kit. To join thin aluminum sheets, mend aluminum castings, etc., with arc welder or propane torch, Includes No. 716 brazing wire; No. 803 soldering wire; soldering flux; brazing flux; brushes; instructions. 9 A 2039—Shipping weight | lb. 2 oz.......\$2.39 K CRAFTSMAN Spatter Shield. Coats metal 









# AC Electric and DC Gasoline Engine Arc Welders . , use Sears Special Easy Terms

# CRAFTSMAN 200-amp. AC Welder

For continuous heavy duty service in garages, factories, etc. 16 heats. 20 to 200 amps. actual welding current. Cuts, brazes, solders, welds metals of all thicknesses. Coils double insulated with spun glass dipped in varnish, then baked . makes it practically impossible to burn out welder if used on correct supply (220-230 volts). Transformer has high power factor for greater efficiency and reduced current consumption. Uses rods up to 3/16 in. Guaranteed 1 year (see opposite page).

16-gauge steel 281/4x181/4x191/2-in. cabinet. 30 arc 16-gauge steel 28/4x18/4x19/2-in, cabinet. 30 arc volts. Maximum line draw 47 amps.; maximum KVA 10.8; maximum KW 7.2; maximum open circuit secondary voltage 80. For single-phase 220-230 volt 60-cycle AC. Approved code-type on-off line switch. Built in reactance helps maintain steady arc.. automatically increases voltage on low heats. Steel feet in front; large wheels in rear. Stub wire leads for AC connection. Meets UL specifications for industrial welders.

Accessories include: some assorted welding electrodes, wire brush, electrode holder, two 15-ft, flexible cables, welding helmet, manual. Check voltage, cycle, phase and capacity of your line before ordering. Only \$10.00 down, \$11.50 monthly on Sears Special Easy Terms.

99 A M2017—Shipping weight 256 pounds......\$232.50

9 A 2025—CRAFISMAN "Arc-Weld-it-Yourself" Manual, 36

pages, 165 illustrations. Shipping weight 3 oz.....

# CRAFTSMAN 295-amp. AC Welder

Our highest capacity arc welder . for factories, garages, mills, body shops, farms, etc. Similar to 180-amp. welder on opposite page but higher capacity. 75% power factor for lower operating cost. Cooled by dependable, quiet-running 10-in. 4-blade fan. Transformer coils are spun glass insulated, varnish dipped and baked to eliminate breakdown due to moisture; insures long life. 16-gauge steel 28¼x18¼x19¾cin cabinet; steel feet in front. large wheels in rear. cabinet; steel feet in front, large wheels in rear. Guaranteed 1 year (see opposite page).\*

24 heats . . 50 to 295 amps, actual welding current, Use electrodes up to ¼-inch. Stub wire leads for AC connection. 30 arc volts; 20% duty cycle. Maximum line draw 74 amps.; maximum KVA 17; maximum KW 12.5; maximum open circuit secondary volts 75. Approved code-type on-off line switch. Built-in reactance helps maintain steady arc; automatically increases voltage on low heats.

Accessories include: some assorted welding elec-Accessories include: some assorted wealth deterodes; wire brush; electrode holder; two 15-ft. heavy duty cables; welding helmet; manual. For single-phase 220-230 volt 60-cycle AC. Please be sure to check voltage, cycle, phase and capacity of your line with your local power company before ordering, Only \$10.00 down, \$12.00 monthly on Sears Special Easy Terms. 99 A M2019—Shipping weight 270 pounds...... \$247.50

# 200-amp. DC Gasoline Welder

NEW! Industrial quality, gasoline engine-driven arc welder . . for farms, general maintenance work, construction work, pipeline work etc. . . anywhere that welder must be taken to the work. Use it not only for welding, but also for driving electric tools, electric drills, grinders, light plants, etc. Two receptacles furnished. Furnishes 1½ KW (1500 watts) . . gives you 115-volt AC—same power as in your home.

Onan 13-HP horizontally opposed 2-cyclinder, 4-cycle is solded engine drives directly-coupled, four pole.

air-cooled engine drives directly-coupled, four pole, self-excited shunt generator with interpoles for im-proved trouble-free commutation. Five gallon capacity gas tank. Welder mounted on welded, channel steel skid. Extremely compact unit., stands 32 inches high, 19½ inches wide, 30 inches long. Unit has speed change-over lever for welding and for AC power.

Eight heat taps with overlapping ranges. Variable shunt field rheostat on control panel for voltage control. Number of heats from approximately 70 to 200 amps, actual welding current. 30 arc volts; 50% duty cycle. Cuts, brazes, solders metals of all thicknesses. Use rods up to 3/6 inch. No accessories included... see our new Welder Kit at lower right.

From factory in St. Louis, Missouri. Pay shipping charges from there. 99 A M2099F-Shipping weight 420 lbs. . . . . . . . \$695.00

A CRAFTSMAN Twin Carbon Torch. Induswelder. For brazing, soldering, heating, etc. on AC arc welders. Large insulated fiber grip; feather touch quick-sliding control. Positive off switch. 15¾ inches long. With 2 cored carbons, 5-foot cables.

9 A 2007 - Shipping wt. 4 lbs. 6 oz.....\$13.95

Cored Carbons for above twin carbon torch. Order by correct catalog number.

9 A 2020- 1/4 x6 in. W1. 5 oz. . . Pkg. of 10 \$1.39 9 A 2021—1/16 x 6 in, Wt. 6 oz... Pkg. of 8 1.39 9 A 2022—1/2 x 6 in, Wt. 7 oz... Pkg. of 6 1.39

B Rod Holder. Industrial type for heavy duty continuous arc welding. 200-amp. capacity. Special copper alloy conductors for high conductivity—and cool, efficient operation. Molded asbestos jaw covers. Compact and fully insulated. Adjustable spring tension for positive electrode grip on all sizes of electrodes up to 1/2 inch—with easy, instantaneous release. Actual weight 11 ounces. Overall length 73/4 inches. 9 A 2071—Shipping weight 12 ounces. \$4.29

9 A 2071 - Shipping weight 12 ounces ... \$4.29

© Ground Clamp. Wide jaw opening; broad, flat base. Special copper alloy. High electrical conductivity and arc-resistance. For currents up to 200 amp. Powerful spring. 9 A 2076—Shipping weight 12 oz...\$2.29

E Ground Cable Extension. For CRAFTSMAN arc welders except
99 A M2030. No. 2 cable; heavy rubber cover. 25-ft. length; male connector
on 1 end, female on other.
9 A 2069—Shipping weight 9 lbs. \$13.50

F Electrode Cable Extension. For CRAFTSMAN arc welders except 99 A M2030. No, 2 cable, heavy rub-ber cover. 25-ft. length; male and female connectors on opposite ends. 9 A 2070—Shipping wt. 9 lbs. . . . \$13.50 Industrial Welding Helmets, Vulcanized shockproof fiber. Adjusts to size. Throw back without removing.

G Fabricated. Stop joints for welding or "up" position. Glass holder. With cover glass, No. 10 filter plate. 9 A 1326—Shpg. wt. 2 lbs. 8 oz. . . . . \$4.29

H 1-piece. Outside friction joint; floating action. No metal touches head. Bakelite glass holder, cover glass. State No. 10 or 12 colored glass filter plate. 9 A 1325—Shpg. wt. 2 lbs. 11 oz.... \$9.50

9 A 1329—Clear Cover Glass...

Fiberglas Helmet . . Our Best!
1-piece, smooth, molded surface.
Easy "on-off" tension and head size Easy on-on tension and head size adjustment. Slide-in lens holder. Adjustable chin rest. With cover glass. State No. 10 or 12 filter plate, 9 A 13225—Shpg, wt. 2 lbs. 14 oz...\$11.50

# Welder Kit

For DC Welder above

Com- \$2500 \$2.50 down plete \$5.00 monthly



Complete Welding Kit for DC Gasoline Engine Arc Welder

above.

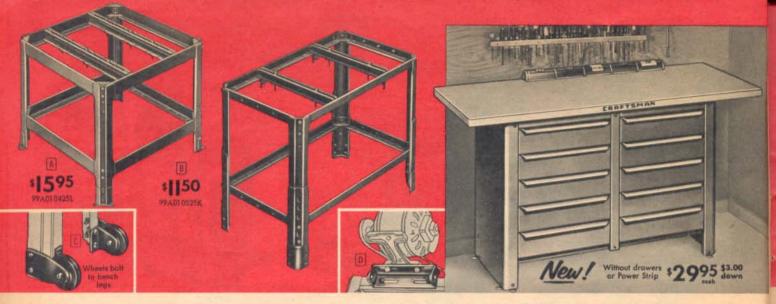
Includes 15 feet each of heavy duty electrode cable and ground cable; completely insulated electrode holder; industrial welding helmet; wire brush; "Arc-Weldit-Yourself" instruction manual; and a supply of assorted welding electrodes.

Shipped from factory in St. Louis, Missouri. Allow postage from mail order house. Shipping weight 15 pounds.

99 A 20995F-Kit,.....\$25.00

Order your complete welding outfit on Sears Special Easy Terms.. see inside back cover

Zone 1 SEARS 33



# **CRAFTSMAN** Benches for Bench Power Tools

A CRAFTSMAN 26x26-inch Power Tool Bench. Sturdy, heavy gauge steel construction . . . greater rigidity throughout . . less vibrating. Designed for single tool mounting, especially bench saws. Tools specified in table at right mount quickly and easily. Legs adjust for 22 or 25¼ inches in height and also for floor leveling; legs are punched to take wheel set 9 A 2244 below.

NOTE: Be sure to consult chart at right to find out what power tools will fit this bench. With 2 slide rails, bolts, instructions. Unassembled. See listings below for extra cross slide rails.

99 A 010425L-Shipping weight 46 pounds....\$15.95

Heavy duty Power Tool Bench. (Not shown.) Same as above but longer (26x44-inch top) with sliding motor mount. With 4 slide rails, bolts, instructions. Shipped unassembled. \$2.50 down. 99 A 010435L-Shipping weight 62 pounds....\$21.50 9 A 2728—Extra Cross Silde Rails, For benches listed above, Shpg. wt. 3 lbs. 8 oz...............Each \$1.98

Top measures 1614x30 inches. Height adjusts from 2314 to 2914 inches. Strong steel construction. Legs have floor-leveling adjustment. Cross slide clamps designed to hold tools in rigid position. Bench designed to mount individual tools such as bench saws, jig saws, band saws, sanders, etc. Legs are punched to take wheel set 9A2244 described below.

NOTE: Consult chart at right for tools for which bench is recommended. Includes 2 cross slides, hardware and instructions. Unassembled.

99 A 010525K-Shipping weight 28 pounds...\$11.50 9 A 2729 — Extra Cross Slides. Welded steel. For power tool bench 99 A 010525K above. Shpg. wt. 1 lb. 14 oz. Each \$1.09

C CRAFTSMAN Wheel Set, Fit benches above. Feet punched, ready to attach. Makes moving of bench and power tool easy. Heavy plate steel with hard rubber wheels. Works like wheelbarrow. 9 A 2244—5hpg, wt. 2 lbs. 4 oz....Set of 2 for \$1.69

99 A 010525K works with the following power tools:

Bench-type	Cat. No.	Extra	Cross	Motor
Power Tool	of	V-belt	Stide	Mount
10401 1001	Power Tool	(size)	SHUE	9A2730
Band Saw	99 A M2455	45 in.	1	1
	99 A M2428	50 in.	T.	. 1
Belt Sander	99 A 02236	37 in.	F	5. 1
	99 A 02250L	42 in.	1	. 1
Bench Saw	99 A M2999	included	none	
	99 A M2000	included	none	none
	99 A 02104L	included	попе	none
	99 A 02465 K	52 in.	none	. 7
Drill Press	99 A M2452	included	none	none
	99 A M2176	included		
	99 A M2362	included	none	. none
Hack Saw	99 A 02292L	44 in.	1	. 1
Jig Saw	99 A M2077	45 in.	1	. 1
	99 A M2072	54 In.	1	1
	99 A 02179L	45-in.	1	. 1
Jointer-Planer	99 A M2067	43 In.	1	1
	99 A M2068	43 in.	1	1. 1
	99 A 02182L	43 in.	1	. 1
	99 A 02186L	43 In.	1	1 1
	99 A M2066	45 in.	1	
Thickness Planer.	99 A M2370	54 in.	1	. 1

### 99 A 010425L works with the following power tools:

Bench Saw	99 A M2999	Included none	none
	99 A M2000	included none	none
	99 A 02104L	included none	none
Thickness Planer	99 A M2349F	68 In. 2	none
Swing Saw	99 A M2545	included none	none
Shaper	99 A M2392	included none	none

### 99 A 010435L works with the following power tools:

Jig Saw	99 A M2077 99 A M2066			none
	99AMT1307	Included	none	none
Planer Combi- nation	99AMT1308	Included	none	.,none

D Motor Mount. For mounting motor on benches above. For tools that need mount, see table above. Steel, punched for bolts (bolts not incl.). Fastens to motor base, keeps V-belt taut.

9 A 2730—Shipping weight 1 lb. 9 oz......\$1.09

# **CRAFTSMAN Steel Bench**

CRAFTSMAN Steel Work Bench and Accessories keep your shop organized . . make it easier for you to work . . provide a center for most of your shop work

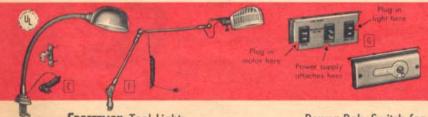
These workshop aids have been especially developed and designed for use in every type workshop. large or small. They're ideal for factories, machine shops, farm shops, home workshops, etc. You'll do better work, faster and easier, in a shop that is well organized. Check the advantages of the Craftsman Bench and Accessories . . you get more for your "shop dollar."

CRAFTSMAN Steel Work Bench. Solid side panel ends. heavy duty all-steel construction, cross-braced in back for greater rigidity. Steel legs adjust for uneven floors. Bench accommodates 10 drawers to provide for easy tool storage. Pressed, bonded wood top; SOLID—harder than maple! Laminated on both sides. wood top; SOLID—narder than mapie: Lammated on boar sides. Resists oil and grease; smooth surface resists warping. Top size: 60x24x1½ in. pyerall; 34 in. high. Will accommodate woodworking vise at either end. Attractive bronze finish. Bolts, nuts needed for assembly included. Drawers, Powr-Strip not included. 99 A MT1023M—Shipping weight 108 pounds......\$29.95

Steel Drowers. (10 shown on bench.) Handy storage for your small tools, etc. Designed to fit Craftsman Work Bench above; matching bronze finish. Inside dimensions: 16% in. left to right; 4 in. top to bottom; 163% in. front to back.

CRAFTSMAN Powr-Strip. (Shown on Steel Tool Bench above.) Features convenience of electrical outlets plus safety of built-in circuit breaker. Powr-Strip has a multitude of applications. Mounts easily on work benches for portable tools, soldering irons, etc. Also for power tools, trouble lights, etc. Prevents overloading of stalled motors and eliminates going to fuse box for restoring current. Once trouble is corrected, the flip of the switch returns current to Powr-Strip. Mount it vertically, horizontally, along baseboards. . almost anywhere multiple outlets are needed. 3 power receptacles. . built-in 15 ampere circuit breaker. On-off switch. For AC only. 36 inches long.

IT'S EASY TO ORDER on Sears Easy Terms . . just build your order to \$20 or more and pay only 10% down, balance monthly





**CRAFTSMAN** Tool Lights

E Tool Light, Metal bracket fastens to all power tool benches or pedestal stands, or mounts on flat work surface. For bench saws, Light. Metal surface. For bench saws, jointer-planers, shapers, etc. 18-inch flexible gooseneck. Interlocking socket, Steel case encloses socket; will not break or pull apart. Not affected by grease. With 6-ft. cord. Power Bronze finish. U.L. approved. 920536-Wi 3 lbs. \$4.50 9A2536-WI, 3 lbs. \$4.50

34 SEARS Zone 1

9 A 2504..... Each \$6.50

# Power-Pak, Switch for workshops, industrial use

G CRAFTSMAN Powr-Pok is the safer way to hook up power tools, motor and tool light. It's convenient—centers all power at one point . eliminates hazard of reaching over moving parts to turn motor on and off. On-off toggle switch located on front of receptacle box. Fits benches listed above and also pedestal-type stands. Can also be used on other wood or metal tool benches.

tool benches.

Heavy duty 1-HP rated switch, 125-250 volts,
AC or DC. Comes complete with one double
prong receptacle that receives power. two
plug-in taps to plug in motor and light. Order
one for each power tool bench in your shop.
increase the efficiency of your workshop.
9 A 21205—Shpg, wt. 1 lb. 3 oz...........\$4.29

Why not add handy CRAFTSMAN Accessories to your Easy Terms order?

Heavy duty Switch. Withstands heavy abuse. Primarily for industrial use, but useful wherever you need a heavy duty switch.

Double pole switch breaks both sides of power line. Mounting bolts and bracket included for adapting to wood or metal benches.

May be used with Floor Model Saws 99 A M2444 and 99 A M2468 listed and described on page 8; also use it with our former number 2727.

Extra heavy duty 1½-HP rated switch. 125-230 volts, AC or DC, Easy to install and use, Order now at Sears regular low price, Shipping weight each 2 pounds. weight each 2 pounds.

# Saw Horse Brackets

Heavy duty Saw Horse Brackets. No nails or bolts needed. Easy to set up and take down, Steel, enamel finish. (Use 2x4s—not included.) Shpg. wt. per pair, 6 lbs. 9 A 2849—Poir. . . . \$3.79

Use with nails. Hinge action provides easy folding of saw horse. Enameled steel, (Use 2x4s—not included.) Order several pairs. Shipping weight per pair, 2 lbs. 8 oz.

9 A 2887-Pair....\$1.79



CRAFTSMAN Pedestal-type Tool Stands have features found in no other tool

stand. You get mobility, rigidity and compactness... all at a low price.

Stands have easy-rolling ball-type casters which may be purchased as accessories (see below table at right). You can move any power tool in your

shop from one place to another shop from one place to another.

For extra rigidity.. heavy cast iron base provides maximum support; high quality steel column and cast iron bracket support the tool absolutely level. Engineers designed these stands to provide you with more room in your workshop. The motor mount fits saugly under the power tool or to the rear, all in one unit. When you are not using the tools, four or five can be stored in one corner making room for other projects.

There is a Craftsman Pedestal-type Power Tool Stand for every power tool in your workshop. (See chart at right). We believe this is the largest assortment offered today by anyone. Use them in machine shops, garages, factories, farms and in home workshops. Metal guard accessory available. Sturdy guard fits compactly and rigidly over V-belt leading from motor to

power tool providing maximum safety for operator. When ordering be sure to state catalog number, both for Tool Stand and for Tool Stand Guard.

Why not include Tool Stands in your Easy Terms order? It's the easy way to buy . . pay only \$5.00 down with your order, the balance in small monthly amounts. See inside back cover for full details.

CF	RAFTSMAN Pedestal-type Tool Stan	ds		Tool St	and Guar	ds
Catalog No.	Fits Tool	Shpg. wt. Lbs.	Price	Catalog Number	Shpg. wt.	
B. 99 A 020007L C. 99 A 02956L D. 99 A 02203L	10-in, Bench Saw—99AM2999 9-in, Bench Saw—99AM2000 8-in, Bench Saw—103.22161 8-in, Bench Saw—99A024241 8-in, Bench Saw—99A024241 Wood Shaper—99AM2372 18-in, Jig Saw—99AM2072 2-4-in, Jig Saw—103.20770 2-wheel Band Saw—99AM2428 3-wheel Band Saw—99AM2425 Thickness Planer—99AM2370 4-1/6-in, Jointer-Planer—99AM2066 6-in, Sander—99AM2560	60 59 60 55 51	\$26,50 26,50 26,50 24,95 26,50 21,95 24,95 33,50 24,95 24,95 25,95 25,95 25,95 24,95	None None None None None 9 A 29115 9 A 2907 9 A 2907 None 9 A 2915 9 A 2907 9 A 2908 9 A 2915 9 A 2908	4 5 3 7 4 4 4 4	*****
S99 A M2249	Wood Turning Lathe 19A02160L, 99A02388L or 103.23870	72	33,50	None		24.75

Casters for Tool Stands above. Set of four easy-rolling casters. Easy to install in base. Order a set for each stand in your shop. 9 A 2819—Shipping weight I pound per set........ Set of 4 for \$4.19









# Cut and polish your own gems with a CRAFTSMAN Gem Maker

Strong aluminum alloy castings, 3 aluminum alloy legs for bolting to bench. Wheels run in horizontal position . . change easily. Lubrication cup moves around rim. Deep lipped splash rim keeps liquids from splashing out. Rifled-drilled shaft for forced lubrication to bearing. Use ½-HP motor at 1750 RPM . . and 2-in. motor pulley with 32 to 48-in. V-belt. (Order motor, pulley and V-belt separately). Order extra supplies for gem making from listings at right.

### 6-inch Gem Maker

Complete 6-in, supercharged dia-Complete 6-in, supercharged diamond wheel; 6-in. cast iron lap wheel; 6-in. wood scratch wheel; 6-in. wood scratch wheel; 6-in. allicon carbide scratch wheel; 6-in. polubing wheel; 4 oz. each of No. 100 and No. 220 grinding compound; 3 oz. polishing compound; 3 brushes; 6 dop sticks; 1 stick dop cement; assorted atones for cutting; ½ pint soluble oil; instructions. Height, with cup, 11½ in. 99 A 01400—6-inch Gem Maker. 99 A 01400—6-Inch Gem Maker, 5hipping weight 18 pounds.....\$38.50

99A01966K—CRAFTSMAN Vs.-HP 1750 RPM ipilit phase motor for above; 110–120 volt, 60-cycle:AC, Use 2-in, motor pulliny 32 to 48-in, V-belt, Wt, 24 lbs. \$15.95

### 10-inch Gem Maker

Complete 10-in. Gem Maker; 10-in. supercharged diamond wheel; 10-in. cast Iron lap wheel; 8-in. silicon carbide grinding wheel; 8-in. silicon carcarbide grinding wheel; 8-in. silicon carbide scratch wheel; 8-in. felt polishing wheel; 4 oz. No. 100 grit compound; 4 oz. No. 220 grit compound; 3 oz. polishing compound; 3 brushes; 6 dop sticks; dop cement; assorted semi-precious stones; 16 oz. can oil; cast iron weights for sawing; instructions. 99 A 01401K-10-in, Gem Maker. \$74.50

99A01966K—CRAFTSMAN 1/3-HP 1750 RPM split phase motor for above, For 110–120-volt, 60-cycle AC, Use 2-in, motor pulley, 32 to 48-in, V-belt, Shpg. wt. 24 lbs. \$15.95

Grinding Compound. Silicon carbide. 1 package each of No. 100 and No. 220 12-0z. packages. Shpg. wt. 2 lbs. 4 oz. 2 pkgs. for \$1.25 Polishing Compound, In 12-ounce pkg. 9 A 1403—Shpg, wt. 1 lb. 2 oz.... \$1,49 Soluble Oil for Sawing, Shipping weight pound 12 ounces. 9 A 1429—In one pint can...... 69c

Replacement Discs. For grinding. Silicon 9 A 1405-State diameter wanted

Scrotch Wheels, Silicon carbide. To take fine scratches out of gems.

9 A 1406—State diameter wanted

Silicon Carbide Grinding Wheels. Choice of 6x34 in. or 8x34 in.

9 A 1407—State diameter wanted.

6-in, Shpg. wt. 1 lb. 4 oz...... Each \$3.25 8-in, Shpg. wt. 4 lbs. 10 oz..... Each 5.50

Cat. No.	9A1418	9A1418F			
Diam	6 in.	8 in.	10 in. 1	12 In.	
For.	99A01400		99A01401L		
Shpg. wt.	9 oz.	14 oz.	1 lb. 2 oz.	1 lb. 10 oz	
Each	\$13.95	\$16,95	\$21,95	\$29.50	

Zone I SEARS 35

# Sears is headquarters for Abrasive and Sanding Supplies

B Resinoid-bonded Reinforced Cut-off Wheels. Resist wobble, less danger of breaking. 1/42 in, thick. Max. RPM 6000. Not for cutting wood.

Each \$2.69 Each 2.69 

A brasive Cut-off Wheels. (NOT resinoid-bonded reinforced.)

9 A 6471—6-in, diam, Silicon carbide. General purpose. Not for wood. Fits 2 center hole size years or round: \$\frac{1}{2}\$ in, round. State shaft diam. Shipping weight 5 oz.

9 A 6474—7-in, diam. Multipurpose fits arbors \$\frac{1}{2}\$ in, sq., 1 in, round and 1 in, diamond. Gener purpose: \$\frac{1}{2}\$-in, center hole bushed to \$\frac{1}{2}\$ in, Shipping weight 10 ounces.

"Craft-flex" Cutting and Polishing Wheel. For cutting metal, conduit, cable, tubing, plastic, etc.; for sharpening cutting tools, chisels, knives, etc.

9 A 6428—Not for wood. State diam., grif, center hole size.

Dlam. T	hickness	RPM	Grit	Shpg. wt.	Each
5 inch	Ag inch.  Ve inch.  Var inch.  Var inch.  Var inch.  Var inch.  Var inch.	7500	80 (medium)	6 Dunces 8 Dunces 10 Dunces 8 Dunces 10 Dunces 10 Dunces 10 Dunces 11 Dunces 15 Dunces 1	1.8 2.1 1.9 2.3 2.8 2.4

CRAFTSMAN Rubber Polishing Wheel, Abra-sive in rubber. For rust re-moval, die working, deburring, sharpening, etc. ½ in. thick; ½-in. center hole. Maximum speed: 4-in. 3800 RPM, 6-in. 2500 RPM. Fine or medium. State grit. 9 A 2928-4-in, Wt. 9 oz.\$1.19

E Abrasive Discs. Aluminum oxide on paper, for use on wood or metal. 4-inch. Fits sanding plates to 4-in. diam. (2 fine, 2 med., 2 coarse.) Shpg. wt. 4 oz. 9 A 2544 ... Pkg. of 6 for 35c

5-inch. Fit sanding plates 41/2 to 5-in. diam. (3 fine. 3 medium.) Shpg. wt. 4 oz. 9 A 2543... Pkg. of 6 for 35c

5-inch Open coat grit, for heavy, old stock, gummy material, varnish or paint removal. Shpg. wt. 2 oz. 9 A 2542....Pkg. of 3 for 35c

F Our Best 5½-inch Cloth-bocked Pre-gummed Abrosive Discs. No addition-al adhesive necessary. Alu-minum oxide. For wood or metal. State fine, medium, or coarse grit. Wt. 2 oz. 9 A 2612 ... Pkg. of 2 for 39c

6 6-inch Abrasive Discs. Aluminum oxide abra-sive on paper backing. For use on wood or metal. Hole in center for easy mounting. Fit any 6-inch perforated or solid replacement discs. Use with flexible shaft accessories, page 41. Open-coat discs for heavy, old stock or paint or varnish removal.

9 A 2532—State grit. Fine. Pkg. of 6. Wt. 5 oz... 45c Med. Pkg. of 6. Wt. 7 oz... 45c Coarse. Pkg. of 4. Wt. 6 oz.. 45c 

Assorted. 12 fine, 2 medium, 2 coarsel.Wt.6 oz.Pkg.of 6 for 45c

H 7-inch Abrasive Discs,
Aluminum oxide, for
use on wood or metal.
Our Best 7-inch Cloth-backed
Pre-gummed Abrasive Discs.
Fits 9A2611 sanding plate
(bottom of page) or 7-in.
sanding plate. Fine, medium, or coarse grit. Slate
grit. Shpg. wt. 3 oz.
9 A 2613. Prg. of 2 for 55c

7-inch Aluminum Oxide Disc on paper backing. Fits for-mer 1725 Work Shop, 2567 Sander-Polisher, 7-in, sand-ing plate. Pkg. of 6 (2 fine, 2 med., 2 coarse). Wt. 9 oz. 9 A 2531....Pkg. of 6 for 65c 8-in, Discs, Alumin-um oxide on paper. For wood or metal. For 9A2341, 9A2491 below, other 8-in, plates, Shpg. wt, 8 oz.

No. of the plane o

PA 2526—State grit. Fine ... Pkg. of 6 for 98c Medium ... Pkg. of 6 for 98c Coarse, ... Pkg. of 5 for 98c

Loin. Discs. As a bove except fits any 10-in. sanding plate. Shpg wt pkg. 12 oz. 9 A 2534—State grit Fine. Fkg. of 6 for \$1.09 Medium, Fkg. of 6 for 1.09 Coarse. Pkg. of 5 for 1.09

Abrosive Disc Holders. Convert lathe, etc. into sander or polisher.















# Grits of Abrasive Papers and their uses:

- Coarse, medium coarse and medium grif for fast removal of material.
- Medium fine and fine gril for semi-finishing and light removal of material.
- Extra fine grit for finishing, polishing, etc.

P Garnet sheets. 9A6795—Pkg	Paper. 9: of 6. Stat	
Grit	Shpg. wt.	6 for
	7 02	45c
Medium		59c

9 A 3015—Garnet Finishing Paper. 9x11-in. sheets. Flexi-ble, For wood or metal. Pack-age of 6. State grit wanted.

Grit	Shpg.wt.	6 for
6/0 Super fine 4/0 Extra fine 2/0 Medium fine	. 3 oz	, 25c , 25c , 25c

9 A 3011—Silicon Carbide Watersand Finishing Paper. 9x11-in. sheets. Use dry or with water or rubbing oil. For fine polishing on wood or metal. Package of 6. State grit.

Grit	Shpg. wt.	6 for
Super fine Extra fine Medfum fine	4 oz	590

9 A 3010 Assorted Grits of Silicon Carbide Watersand Fin-ishing Paper, Handy household package of 10; 4½ x5½-in. sheets. Shpg. wt. 2 oz......25c

36 SEARS Zone 1

R Emery Cloth. Sold in units of three 9x11-in. sheets, State grit wanted, Wt. 3 oz.

9 A 6798—Fine grit 39c; medium grit 39c; and coarse grit . . . . 39c 9 A 6799 Emery Cloth. Smaller 4½x5½-in. sheets; assorted grits. 6 sheets per pkg. Shpg. wt. 3 oz. Pkg. of 6 for 15c

S Aluminum Oxide Cloth.
9x11-in. sheets. Extremely tough .. penetrates most metals.
9 A 6789—State soit most metals.

The state of the s	Shog, wt.	3 for
	6 ounces	
Medium Coarse	. 6 ounces.	

Flint or Sandpaper, Handy around household, 9x10-in sheets; sold in units of 12. For general woodwork; especially eneral woodwork; especially ood for soft woods. For hard-ood use garnet which is tougher. 9 8 6792 State and

o se disa compe give manning.		
Grit	Shpg. wt.	12 for
Extra fine Fine Medium Coarse	10 oz	290

Flint or Sandpaper. Smaller 4½x5-inch sheets, 20 sheets in package. Assorted grits. 9 A 6794-Shpg. wt. 4 oz. . . 15c

U DUNLAP Sanding Block.
U Curved to fit the hand. Makes
sanding much easier. 6-inch
sturdy steel block frame with
30x15-in, roll of medium grit
garnet paper; paper stretched
over flat, soft felt cushion. Pull
out new section as garnet paper
wears out. 9 A 3881 - Shpg. wt. 12 oz. . 89c V Liquid Disc Cement. Fastens abrasive discs to metal plates. Cements quickly and holds very firmly. Shipping weight 1 pound 2 ounces. 

W Stick Disc Cement. Holds sanding discs firmly to metal or wood sanding plates. Non-drying type. 4% or 16-ounce sticks.

9 A 2219-414-ounce stick. Shipping weight 9 A 2229-16-ounce stick. Shipping weight

Strongly made of cast iron. Set screw provided to lock plate securely on spindle. Plate has one abrasive disc for sanding wood at-tached. Extra abrasive discs are listed above. Be sure to check arbor size before ordering and order by correct catalog number.

8-inch diometer. Fits any lathe with %-inch straight unthreaded arbor.

9 A 2491 - Shipping weight 2 pounds 8 ounces. \$4.95

Y Sanding Wheels. Converts your bench saw into a power disc sander. Two sizes: 8-inch diameter for ½-inch or ½-inch center hole; 10-inch diameter for ¾-inch or ½-inch center hole. Fits any 8-inch or larger bench saw having ½, ½ or ¾-inch arbor as specified. Steel wheel with one medium and one coarse grit abrasive disc for wood attached.

9 A 2272 - State diameter and center hole size.

8-inch diameter. Shipping weight 3 lbs. . . . . \$2.69 10-inch diameter. Shipping weight 4 lbs. . . . 2.98

Replacement Sunding Discs for 9 A 2272 (below left). 3-inch center hole fits over any arbor. Package includes 6 sanding discs of the following grits: 2 fine, 2 medium and 2 coarse.

9 A 2273—State diameter wanted. 

Z Flexible Rubber Sonding Plates, Fit flexible shafts. L) reasile kubber Sonding Plotes, Fit flexible shafts, polishing heads, lathes, electric hand drills, etc., or any ½x20-thread spindle. One medium grit abrasive attached. For wood or metal. Flexible metal-reinforced rubber pad is ½ inch thick at center, tapers thin to outer edge. Takes regular or resin-bonded discs. Drill arbor 9. A 2594 (page 48) required for use with electric hand drills.

7-inch diameter. Thick, molded flexible rubber pad with 436-inch diameter steel insert. Hub center-screw keeps disc from shifting. Takes regular 7-inch discs shown

AA Sanding Belts. Exceptionally high quality throughout. Endless construction, one-piece aluminum oxide on cloth. For sanding wood or metal.

4x521/2 inches. State fine, medium or coarse grit. 9 A 2211—Shipping weight 7 ounces..... 6x48 inches. State fins, medium or coarse grit. 9 A 2167—Shipping weight 11 ounces......\$1,29

Build your order to \$20.00 or more and buy on Seats conven-ient Easy Terms. See inside back cover for details



#### Have a new Power Tool every time you change accessories

A Floor Brush. For scrubbing, waxing, etc. 1-in, long Tampico fibers set in 6-in, diameter hardwood block. 34-in. center hole. 9 A 6487—Shpg. wt. 1 lb. 2 oz..\$1.79

B Wire Wheel Brushes. 14-inch spindle. For polishing, cleaning or finishing metal, wood, plastic, etc. Use with electric drills, flexible shafts, drill presses. State fine or coarse. Shipping weight for each 4 ounces.

9 A 6488 11/4 inch diameter. Fins \$1.39 Coarse \$1.19 9 A 6489 - 2½ inch diameter. Fine \$1.39 Coarse 1.19 9 A 6490 - 3 inch diameter. Fine \$1.39 Coarse 1.19

Wire Cup Brush. Special crimped steel wire bristles. 11/2 in. long, secured in metal holder. For removing scale, rust, paint or weld spatter from rough metal surfaces. Brushing surface has 11/2-in face. 234-inch outside diameter; 14-inch center hole.

9 A 6485-Shipping wt. 6 oz . . . \$1.29

D Carbon Removing Brush, Used by auto mechanics for hard-to get-at jobs such as carbon remov-ing, brushing motor parts, etc. 1-in, long tempered steel wires secured in metal holder; ferrule diam .: 1 in.: 1/2-in. diameter steel shank 9 A 6484-Shpg. wt. 6 oz ........95c

E Tampico Fiber Wheel Brush. Tampico fiber; metal center. 6-in. diameter, %-in. face, ½-in. center hole.

9 A 6486—Shipping weight 11 oz. . . . \$1.29

F Steel Wire Wheel Brushes, Crimped steel wire; metal center. Coarse, made from No. 33 wire; fine, from .006-in. diam. wire; heavy-duty, from No. 33 wire. State diam. and center hole size.

	Hole	weight	
9	A 6480-C	ogrse	
2/16 in.	1/2-in	5 oz	75c
%16 in.	1/2 or 3/8-in.	II oz	\$1.19
11/18 in.	1/2 or %-in.	1 lb	1.49
	9 A 6482-	ine	
% in.	1/2-in	5 oz	\$1.09
1/2 in.	1/2 or 3/8-in.	Il oz	1.59
% in	1/2 -in	1 lb	1,98
9 A	6483-Hea	vy duty	-
1 in.	½ -in	14 oz	\$2.49
1 1/2 In.	½-in	1 lb. 12 oz.	3.09
11/s In.	· Main	1 lb. 12 oz.	
1% in.	1/2-in	2 lbs. 6 oz.	3.98
	7/16 in. 9/16 in. 11/18 in. 11/18 in. 1/2 in. 5/6 in 9 A 1 in. 11/6 in.	7 % in ½ - in	7/16 in. 1/2-in. 5 oz. 1/2 in. 1/2 in. 1/2 or 1/2 in. 11 oz. 11/2 in. 1/2 or 1/2 in. 11 oz. 11/2 in. 1/2 or 1/2 in. 11 oz. 11/2 in. 1/2 or 1/2 in. 6 oz. 1/2 in. 1/2 in. 11 oz. 12 oz. 1/2 in. 1/2 in. 1/2 oz. 11 ib. 12 oz.

G Sanding Drum, Complete with adapt er and medium grit sleeve. Diameter 2¼ in.; length, 3 in. Fits ¼-in. x 20 thread shaft. Can be used with Accra Arm Saw 99 A M2900 (page 2). 9 A 25245—Shpp. wt. l lb. 4 oz. . . . . \$1.89

Replacement Sanding Sleeve. shown.) For sanding drum above. State grit wanted: fine, medium or coarse. 9 A 2522—Shipping wt. 2 oz..... Each 19c H Lamb's Wool Polishing Drum with drawstring. 1-in. wool pile. Diam. 21/2 in.; length 3 in. Slips over 9 A 25245 sanding drum at left; for polishing waxed

9 A 2533 - Shipping weight 3 oz . . . . . . . . . . 98c

J Lamb's Wool Polishing Bonnets. Fit over sanding plates. For polishing waxed surfaces. With drawstring. Shipping weight each 8 oz.

9 A 2520—4% In, Fits over 3½ to 4-In, sanding plate, 1-in, pile	.59c
9 A 2521 — 6 In. Fits over 4 to 5-in. sanding plate. 1-in. pile	
9 A 2527—7 in, Fits over 5 to 6-in, sanding plate. 1-in, pile	
9 A 2528—8 in, fits over 7-in, sanding plate, 114-in, pile.	1.39
9 A 2539—9 in, Fits over 8 in, sanding plate, 1 4 in, pile.	1.69

K CRAFTSMAN Spiral-sewn Buffs. High est quality. Most generally used buff for all work. Made from full-disc bleached muslin, minimum 64x64-thread count. 1/2-in. center hole. Please be sure to order by correct catalog number from table below.

Catalog No.	Diam.	Layers	Shpg. wt.	Each
9 A 6491	. 4 in	20	2 oz.,	29c
Single Thick-	6 in	20	3 oz	49c
ness Buffs.	8 in	20	. 6 oz.	65c
9 A 6493				49c
Double Thick-	6 in	30	6 oz	75c
ness Buffs.				\$1.09

CRAFTSMAN Loose Buffs, (not shown.) 1/2-in. center hole. Same as buffs (K) at left but with rows of sewing. State diameter.

Catalog Number	Diam- eter	Rows of Sewing	layers	Shpg. wt.	Each
9 A 6494	4 In	2	30	2 oz.	45c
	6 in	2	30.,	4 0z.	69c
	. 8 in	3	30	7 oz.	\$1.09

CRAFTSMAN Buffing Set. For 14-in. shafts. 6-in. muslin wheel; 6-oz. Rouge and 5-oz. bar tripoli compound. 9 A 2864 - Shipping wt. 1 lb. 1 oz ..... \$1.09

CRAFTSMAN Buffing Compound Set. 5-oz. bar emery, tripoli, white and red rouge 9 A 2896—Shipping wt. 2 lbs. . . . 4 bars 75c

CRAFTSMAN 5-oz. Buffing Compound Bars 9 A 2860 — White Rouge, Shpg. wt. 8 oz....25c 9 A 2865 — All Purpose, Shpg. wt. 8 oz....25c

CRAFTSMAN Economy Size Buffing Com-

pound Bars, 7½x2½x1½-in.
9 A 2872—White Rouge, 19-oz, bar, for hard metals, Shipping weight 1 lb, 8 oz. . . . . 59c
9 A 2868—All Purpose, 1-lb, bar, For plastics, most metals, Shpg, wt. 1 lb, 4 oz. . . . . . 59c

CRAFTSMAN 5-in. Rotary Surface Sander Kit. For fine finishing. Use with 14-in. electric drill. Rubber backup plate; 14-in. rubber-bonded ball and joint chuck adapter; 12 sanding discs.

9 A 2847—Shipping weight 12 oz. \$2.98 9 A 2841—5-in. Rough Sonding, Polishing Kit, (Not shown.) Rubber plate, 14-in. chuck adapter; 3 sanding discs; lamb's wool bonnet. Wt. 1 ib.\$1.49



N Casein Powder Glue, Makes a stronger bond than ordinary glue. Just mix with water. For wood, paper, cloth; fine for use where dampness occurs. Shipping weight 1 pound.

P Liquid Glue. Use for wood, leather, glass, etc. Ready to use . . no mixing is necessary.

9 A 8089-4-ounce bottle. pping weight 14 ounces......35c 

R DUNLAP White Glue. A fast-set-ting liquid resin glue. Use for wood, leather and paper. Dries clear.

9 A 8087—State size wanted. 4-ounce bottle, Shpg, wt. 7 oz.... 12-ounce bottle, Shpg. wt. 1 lb. 2 oz. \$1.29

DUNLAP High-quality Steel Wool. Handy around the shop or home. Four grades in handy palm-size pads: 0-fine; 1-medium; 2-medium coarse; 3-coarse. State grade wanted.

9 A 6791—Package of 16 pads. Shipping weight 1 pound 4 ounces.....65c

#### CRAFTSMAN Grinding Wheels

Sides and face dressed square, Fastcutting aluminum oxide abrasive uniform structure. Bonded and vit-rified in electrically controlled fur-nace. Wheels up to and including 8in, diam., have 1-in, center holes.
Leaded arbor. (\*) Bushing furnished for shafts 14, 5, 16, 34, 12, 58 and 14-inch diameter. See Safety Information below. State shaft diameter wanted.

#### HOW TO ORDER

Please be sure to give: (1) Catalog number; (2) diameter of wheel; (3) thickness of wheel; (4) shaft diameter.



#### Select the correct grit for your job:

FINE for knives, keen edged tools, finish grinding, polishing, MEDIUM FINE for woodcutting tools, preparation for finish, MEDIUM COARSE. for machine shop use, or fast removal of

Safety Information: (1) Don't grind on side of wheel. (2) Us only on machines equipped with proper size flanges. (3) Use guar and shatterproof glass shield covering % of wheel. (4) Don't ceed RPM shown. (5) Wear safety goggles. (6) Stand aside for minute after starting wheel. (7) Follow safety instructions aside for Diam. Wheel 3 in. Dlam. Flange 14 in. RPM 82: Diam. Wheel 4 in. Dlam. Flange 14 in. RPM 82: Diam. Wheel 6 in. Dlam. Flange 14 in. RPM 40: Diam. Wheel 6 in. Dlam. Flange 24; in. RPM 40: Diam. Wheel 6 in. Dlam. Flange 24; in. RPM 40: Diam. Wheel 6 in. Dlam. Flange 24; in. RPM 40: Diam. Wheel 6 in. Dlam. Flange 24; in. RPM 33: RPM 34: RPM 35: RP

Litam, whice	1.0 111.	Continu	L'Hange o	Manage and the second	THE DE STOS
Diameter and thickness	Center hole *				9 A 6415 Medium Coarse
3x ½ in 3x ¾ in 4x ½ in 4x ¾ in 4x ¾ in 4x ¾ in 5x ¼ in 5x ¼ in 6x ¼ in 6x ¼ in 6x ¼ in 7x ¼ in 7x ¼ in 7x ¼ in 8x ¾ in 8x ¾ in		1 1 2 2 2 3 3 3 3 4 4 5 6	49c. 55c. 79c. 98c. \$1.09 1.29 1.39 1.59 1.79 1.79 1.98 2.29 2.69	55c 79c 98c \$1.09 1.39 1.59 1.59 1.59 1.59 2.29	\$1.39 1.59 1.79 1.98 2.29 2.49 2.29 2.69
8x1 1/4 in	and the same	1.1.7		3.09	3.59



#### For polishing, removing paint, etc.

Both models have cast iron frames. Power bronze finish. Drive from rear or below. Take standard accessories. Complete with V-type pulley for 1/2 inch V-belt.

CRAFTSMAN General-purpose Polishing Head, Professional quality. For polishing, removing paint or rust, drilling, etc. Stands 7¾ inches high. Spindle is 1/24 inches, 1/2-in. x 20 thread at ends.

Porous bronze bearings with oil well around each

one. Spring cap oil cups. 134 inch stamped steel flanges. With pulley for 34 or 34 inch V-belt. Not recommended for use with grinding wheels.

99 A T66035K —Head with CRAFTSMAN 1/2 -HP 1750 RPM sleeve-bearing split-phase motor (110-120-volt), 60-cycle ACI, 4-in, motor pulley, 34-in, V-belt, Shpg. wt, 34 lbs. . . . . \$23.50

U Low-priced Polishing Head. Dependable quality. Stands 7% inches high. Spindle is ½ in. x 7% in.; ½-inch x 20 thread at ends. 1%-inch stamped steel flanges. Neoprene oil hole plugs. Not recommended for use with grinding wheels.

9 A 6602—Shipping weight 4 pounds 4 ounces......\$2.98

Zone 1 SEARS 37





#### Line Shaft Accessories

To drive group of tools from permanently mounted motor, Can be mounted on beuch or for overhead drive. Use 14-HP motor or larger.

Line shaft: use ½-in. for light tools: %-im. or 34-in. for heavier machines and larger motors. Rigid couplings connect sections of line shafting. Line shaft collars prevent endwise "drift" of shaft;

Eline shaft coulars prevent endwise that of santa-Flexible couplings connect motor to line shaft; self aligning. Hangers have bronze bearings, ad-justable for shaft height. Hinged cap offer used in place of plugs. Space ½-in. hangers every 18 in.; ¾ or ¾-in. every 24 inches. Order by correct catalog number or numbers from table helps.

Catalog No.	Accessory	Shpg. wt.	Each
9 A 2750	Pillow Blocks (specify ½, ¾ or ¾-inch bore size.)	12 oz.	\$1.39
B 9 A 2839	Rigid Coupling (Specify 1/2 1/4 or 14-in, bore size.)	6 од.	65 0
C 9 A 2820	Hinged cap oiler 14-in, barrel.	1 oz.	90
D 9 A 2824	52-inch Line Shaft Collar		290
9 A 2826	%-inch Line Shaft Collar.	3-oz.	29 e
9 A 2825	%-inch Line Shaft Collar.	3 oz.	290
E 9 A 2833	%-in.x24-in. Steel Shaft.	1 lb. 15 oz.	800
99 A O2834	½-in. x 48-in. Steel Shaft.	3 lbs	1.30
99 A O2830	%-in. x 48-in. Steel Shaft.	5 lbs	1.95
99 A O2835	M-in, x 48-in. Steel Shaft.	5 lba	2.40
F 9 A 2828	1/2-in. Shaft Hanger	1 lb. 8 oz.	2.39
9 A 2846	%-in. Shaft Hanger	1 lb. 10 oz.	2,39
9 A 2829	14-in, Shaft Hanger	1 lb. 12 oz.	2.39
G 9 A 2840	Flexible Cou- pling (Specify 1/2, % or %-inch		
	bore size.)	9 oz.	85 c

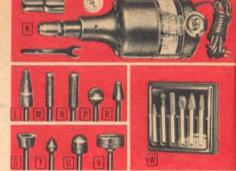
#### 3, 4, 5, 6-groove V-Pulleys

Heavy cast iron; balanced; true running. Bore sizes increase by \( \frac{1}{16}\)-in. increments. Bore sizes in 3-groove, from \( \frac{1}{2}\) in \( \text{to } 1 \) in. \( \text{to }

Out-	3-gr	oove	4-groove		5-gro	ove	6-groove	
side diam.	Shpg. wt.	Each	Shpg. wt.	Each	Shpg. wt.	Each	Shpg. wt.	Each
Inches	9 A 2	905F	9 A 25	06F	9 A 28	17F	9 A 28	18F
3,8 4,0 4,6 5,0 5,6 6,0 7,0	4 lbs. 4 lbs. 5 lbs. 6 lbs. 7 lbs. 7 lbs.	\$7,25 7,50 7,75 7,98 8,50 8,98	5 lbs. 6 lbs. 7 lbs. 8 lbs. 9 lbs. 10 lbs.	\$8.50 8.75 9.25 9.75 10.50 11.25	7 lbs. 8 lbs. 10 lbs. 10 lbs. 12 lbs. 14 lbs.	11.25 11.75 12.25 13.25 13.75	7 lbs. 8 lbs. 10 lbs. 11 lbs. 14 lbs. 16 lbs.	\$12.75 13.00 13.50 14.00 15.25 16.25
7.8	9 lbs. 14 lbs.	10.25	13 lbs. 16 lbs.	13.50	14 lbs. 20 lbs.	18.00	16 lbs. 20 lbs.	23.00
			20.400		9 A 2817 KF		9 A 2818KF	
	16 lbs. 17 lbs.	13.50 13.95	19 lbs. 20 lbs.	16.50 17.50	21 lbs. 24 lbs.	23.50 24.75	23 lbs. 26 lbs.	31.75 33.00
			9 A 290	6KF				
11.4	20 lbs.	16.50	23 lbs.	19.50	26 lbs.	27.00	30 lbs.	35.50
9	A 2905 F	(F						
12.8	23 lbs.	17.50	26 lbs.	21.50	30 lbs. l	28.75	34 lbs.	37.00
					9 A 281	7LF	9 A 281	8LF
15.8	30 lbs.	21.50	34 lbs.	25.50	45 lbs.	33.75	46 lbs.	40.00
9	A 29051	F	9 A 29	DELF				
18.8	43 lbs.	25.50	45 lbs.	31.50	48 lbs. !	38.25	62 lbs.	46.00
11 3/8	-in. (B 5	ection)	Matched '	V-belts	for multip	le drive	s. Extra	heavy.

From factory in Chicago, Ill. Allow postage from M.O. house.

9 A 1799	F-Length	u belo	w are or	itside length	s, not i	aitch or i	nside. State	length.
Longth	Shpg. wt.	Each	Length	Shog, wt.	Each	Length	Shpg. wt.	Each
38 in. 41 in. 45 in. 49 in. 53 in. 56 in. 58 in. 63 in.	1 lb. 1 lb. 1 lb. 1 lb. 1 lb. 1 lb. 1 lb. 1 lb.	1.79 1.89 1.98 2.19 2.19 2.19 2.29	71 in. 78 in. 84 in. 88 in. 93 in. 96 in. 100 in.		2.59 2.79 2.98 3.19 3.39 3.49 3.69	115 in. 123 in. 131 in. 147 in. 161 in. 176 in. 183 in.	2 lbs. 2 lbs. 2 lbs.	



#### Rotary Grinder and Points

CRAFTSMAN Electric Rotary Grinder. A rugged, high quality precision hand tool for shop or tool room. Packs portability and precision into a compact unit. Grinder handles \$4\_2\$, \$4, and \$4\$-inch shank tools, \$1/14-HP, \$17,000 RPM motor for \$10-120-volt, \$1.55-60-vole AC-DC; \$4\$-t. cord, ping. Extra versatility...sand, sharpen, grind, saw, etc., faster and easier in wood, metal, glass, plastics and other materials. Aluminum slip sleeve covers chuck for safety. Guaranteed 1 year. Approved by Underwriters' Labs., Inc., With wrenches, collets. Shpg. wt. 4 lbs.

9 A 2582—\$2.50 down, \$5.00 monthly..., Cash \$24.95

Mounted Grinding Points. Vitrified aluminum oxide, dressed and absolutely true. For finish work, die cutting, etc. ¼-inch steel shafts. Sizes are stone sizes. Shipping weight each 3 ounces.

Catalog Number	Diameter	Length	Ench
L 9 A 6461	34 in.	2½ in.	65c
M 9 A 6463	% in.	2 in.	65c
N 9 A 6462	1/2 in.	2 in.	590
P 9 A 6459	I-in, ball	1111111111111	650
R 9 A 6457	% in.	11/16 in.	59e
5 9 A 6443	1 in	/2 in.	59c
T 9 A 6458	Wie in.	% in.	650
U 9 A 6460	I in.	1 in.	59e
V 9 A 6444	1½ in	1/2 in.	65c

CRAFTSMAN 6-piece Rotary Cutter Set. High-| W | speed steel cutters: 14-inch diameter shanks. For fishle shafts, electric drills, etc. For wood, plastics, metal (except hardened steel). One each of cutters below. Separate prices total \$9.74. Sings. wt. 62: \$7.98

P	otary	Cutters.	Shipping weight each 3 ounces.	
9	A 2970	- 16-inch	Tree shape (pointed end) \$1.8	9
9	A 2967	W-inch	Spherical	49
9	A 2966		Cylindrical 1.	
	A 2968	-%-inch	Elliptical	89
	A 2971	-/4-inch	Conical 1.	49
9	A 2969	4-inch	Tree shape (radius end) 1.	49



As low 55c

#### CRAFTSMAN Non-slip V-belts

Slip-resistant Crayrisman V-bells are built for maximum power transmission. Each belt has an extra heavy, closely woven cotton jacket around pliable, heat-resistant rubber. Each belt gives positive non-slip grip. Reinforcing cords are pre-treated in liquid rubber. HOW TO MEASURE: Measure around outside edge of pulley (not in groove) to get correct length (circumference); use teel tape for greatest accuracy.

% in. (B section). For V-pulleys 3 in. in diameter or larger. Order

Catalog	Longth	Shipping weight	Each	Catalog Number	Longth	Shipping weight	Each
9 A 1733	34 in.	6 oz.	89e	9 A 1738	38 in.	7 oz.	986
9 A 1734		6 oz.	95e	9 A 17405	40 in.	7 oz.	\$1.09
9 A 1736		6 oz.	95e	9 A 1752	52 in.	8 oz.	1.39

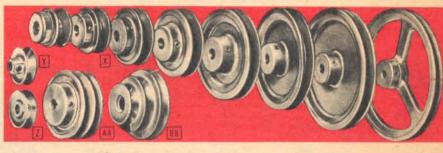
CRAFTSMAN 1/2 - Inch V-Belts. (A Section). The correct size for applications with V-pulleys 2 inches in diameter or larger, Order by

Catalog Number	Length	Shipping weight	Each	Catalog Number	Length	Shipping weight	Each
9 A 1619	15) in.	4 oz.	55e	9 A 1641	41 in.	7 oz.	79e
9 A 1620	20 in.	4.02.	55c	9 A 1642	42 in.	7 02.	85c
9 A 1621	21 in.	4 05.	59¢	9 A 1643	43 in.	7.62,	85c
9 A 1622	22 in.	4 0%,	59a	9 A 1644	44 in.	7 03.	85c
9 A 1623	23 in.	4 oz.	59c	9 A 1645	45 in.	7 oz.	85 c
9 A 1624	24 in.	4.0%	59c	9 A 1646	46 in.	7 oz.	89c
9 A 1625	25 in.	4 02.	59c	9 A 1647	47 in.	7.02.	89c
9 A 1626	26 in.	4 0%.	59c	9 A 1648	48 in.	7 oz.	89c
9 A 1627	27 in.	4 02.	59c	9 A 1649	49 in.	7 02.	89c
9-A 1628	28 in.	4 02.	65c	9 A 1650	50 in.	7 05.	89c
9 A 1629	29 in.	4 02.	65c	9 A 1651	51 in.	7.02.	95c
9 A 1630	30 inl	5 02.	65c	9 A 1652	52 in.	7 oz.	95c
9 A 1631	31 in.	5 oz.	65c	9 A 1654	54 in.	7 oz.	95c
9 A 1632	32 in.	S ox.	69c	9 A 1656	56 in.	8:02.	98c
9 A 1633	33 in.	5 oz.	69c	9 A 1658	58 in.	S oz.	980
9 A 1634	34 in.	6 cz.	59c	9 A 1660	60 in.	8 oz.	\$1.00
9 A 1635	35 in.	6 oz.	69c	9 A 1662	62 in.	8 oz.	1.00
9 A 1636	36 in.	6 oz.	75c	9 A 1664	64 in.	8 ou.	1.09
9 A 1637	37 in.	6 oz.	75c	9 A 1666	66 in.	9 nz.	1.09
9 A 1638	38 in.	7 oz.	75c	9 A 1670	70 in.	9 oz.	1,19
9 A 1639	39 in.	7.oz.	79c	9 A 1672	72 in.	9 oz.	1,19
9 A 1640	40 in.	7 oz.	79c	9 A 1684	84 in.	10.02.	1.39

CRAFTSMAN 36-Inch V-Belts. (0 Section.) Correct size for small diam, pulleys. See "How to Measure" above. Order by catalog

Catalog Number	Length	Shipping weight	Each	Catalog Number	Length	Shipping weight	Each
9 A 1520 9 A 1524 9 A 1528	24 in.	4 oz.	55c	9 A 1530 9 A 1534 9 A 1537	30 in. 34 in. 37 in.	4 oz. 4 oz.	65c 69c 75c

When your order totals \$20 or more you can use Sears Easy Terms . . see inside back cover



#### CRAFTSMAN V-Pulleys . . run true

CRAFISMAN pulleys are scientifically designed for greatest working efficiency and are carefully and accurately made to gain top working performance from maciniery and power tools.

Grooves are accurately machined so that belts will run truel All bores are reamed to exact size. Diameters given in the tables below refer to the outer edge of the pulleys, not to the pitch diameter or bottom of groove. Before ordering, be sure to check diameter and bore size wanted.

CRAFTSMAN Cast Iron Single-groove V-Pulleys. Heavy duty. Professional quality. Use to replace single V-belt pulleys. Has socket head set screw. ½-in. bores have no keyway. %-inch or larger bores have attandard keyway. For % (O section) or ½-inch (A section) V-belts. Gray finish. State bore size.

Catalog No.		Out.	tin.	Bore	Bore, inches		Shpg. wt.		Each	
9	A	2880	11/2	in.		1/2			9 02.	75e
9	A	2881	2	in.	3/	2. 76	3 6	1	1 oz.	85c
9	A	2882	21/2	in.	16. 9				5 oz.	95c
9	A	2883		in.	36. 5	34.3	6 1	16.	7 oz.	\$1.09
9	A	2884	4	în.	16. 4	34.3	1 2	lbs.	3 oz.	1.39
9	A	2885		ln.		56. 34	2	lbs.	7 02.	1.69
		2886		in.	1/2. 9	34. 1	3	lbs.		1.89
9	A	2808	8	in.	16. 3	. % 1	4	lbs.	4 oz.	2.49
			10	in.	14. 3	36.1	4	Ibs.	7 oz.	2.89
		2812		in.	16. 为	. % 1		lbs. 1		
9	A	2814	15	in.	27.013	4.1	9	lbs. 1	l oz.	7.50

CRAFTSMAN Dis-cast Single-Groove V-Putleys, Zinc alloy, aluminum finish, Socket d set screw, % or %-inch bores have standard way. For % (O section) or ½-in. (A section) etts, except 9 A 2800 which is for %-in. belt

Ci	ital	og No.	Out. dia.	Bore, inches	Shpg. wt.	Each
9	A	2800	136 in.	16	3 02.	45c
9	A	2801	2 in.	12. 30	5 oz.	65 c
9	A	2802	234 in.	34. 56. 36	6 oz.	69 c
		2803	3 in.	56. 56. 54	7 02.	75c
8	A	2804	4 in.	56. 56. 55	9 oz.	950
9	A	2805	5 in.	12. 14. 14	13 oz.	\$1.09
9	A	2806	6 111	16 54 54	1 lb. 1 ox	1.49

#### HOW TO DETERMINE V-PULLEY DIAMETERS

Motor Pulley Diameter: Multiply diameter of ma-chine pulley by machine RPM wanted. Divide by motor RPM for motor pulley diameter. Machine Pulley Diameter: Multiply diameter of motor pulley by motor RPM. Divide by machine RPM wanted for machine pulley diameter.

Add pulleys to your Easy Terms order . . see inside back cover for details

CRAFTSMAN Hubbess V-Pulleys, Zinc alloy Aluminum finish, Use side by side for multiple drives. Socket head set screw. For 34-in. (0 section) or 45-in. (A section) V-belts, except 9 A 2901 for 1/2-in. only, 9 A 2902 and 9 A 2903 in 3/4 and 3/4-in, bores have standard keyway. State bore size,

Catalog No. | Out. diam. | Bore, inches | Shpg. wt.

Out. diam.	Bore, inches	Pulbbing meight	Ellen
236 in	96 . 94 . 36	. 1 lb. 10 oz	\$3.39
3 in	94. %, %, 1, 1%	. 2 lbs. 11 oz.	. 3.69
	34 . 26 . 1 . 1 1/6	4 lbs. 1 oz	
6 in		. 6 lbs. 6 oz	
			8.25
9 8 111	and the same	11 IDS.	0.23

BB CRAFTSMAN Die-cast Cone V-Pulleys. Alum num finish. For variable speed applications. 3 or step. Socket head set screw. For % or ½-in. V-belts. and ¼-in. bore have standard keyway. State size bore.

Cat. No.	Bore, in.	Step diam., in.	Shpg. wt.	Each
9 A 2788	· 是 · 是	3%, 2%, 2	1 lb,	\$1.39
9 A 2792		4, 3%, 2%, 2	1 lb, 4 oz,	1.79
9 A 2793		5, 4, 3, 2	1 lb, 10 oz.	1.98

38 SEARS Zone 1



#### CRRFTSMAN 50-inch and 72-inch Flexible Shafts . . deliver power anywhere you want it!













99 A 02636K - Shpg. wt. 21 lbs.... \$41.95

Portable Base only. Three ball-bearing swivel casters. Base tilts about 30 de-grees on its rim. Has holes for mounting 9A2621 Multispeed Device (below). With bolts. Power bronze finish.

9 A 2620—Shpg. wt. 6 lbs......\$5.79

Multispeed Device only. For Base 9A2620 above when using 50 or 72-inch Flexible Shaft, and 14, 14, or 14-HP 1750 RPM motor, Gives 3 speeds; about 875, 1750 and 3450 RPM. 14-inch ballbearing shaft; smooth, quiet running. 2 cone-type pulleys; floating motor mount; V-belt; bolts. Power bronze finish. Height 121/2 inches.

9 A 2621 - Shpg. wt. 9 lbs......\$22.50

CRAFTSMAN 50-inch Flexible Shaft. Fits 1/2 or 1/8-in, motor shaft. Aluminum alloy handpiece and motor coupling. Precision ball-bearings. Black rust-resistant steel end fittings. 1/2-inch core. Spindle is 1/2-inch by 20 thread.

9 A 2633—Flexible Shoft only. Ship-\$13.95

9 A 2634—Shaft Extension, 38 inches long. Makes shaft above 88 inches long. Shipping weight 3 pounds 2 ounces...\$5,39

B CRAFTSMAN 72-inch Flexible Shaft. Extra heavy duty construction. Extra long . . . get in more diffi-cult places for high speed drilling and grinding. Strong casing has spiral steel liner, an oil-resistant fabric jacket, and a steel wire and braid reinforced heavy synthetic rubber cover. Will not scratch surfaces.

Chrome-plated steel handpiece and motor coupling both have extra large precision ball bearings for smoother operation and longer wear. Hand-piece is knurled for firm grip. Spiral steel outer reinforcement at motor end protects a sing at point of wear. Black steel end fittings. Fits 1/2-inch or 3/4-inch motor shaft; 1/2-inch steel wire core. Spindle 1/2-inch by 20 thread.

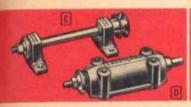
Consists of casing, core, motor coupling and handpiece.

99 A 02655L—Flexible Shaft witho motor. Shipping weight 12 pounds..\$38.50

99 A T26555L—Flexible Shaft complete with CRAFTSMAN ½-HP 1750 RPM-ball-bearing capacitor motor; 110-120-volt, 60-cycle AC. Shipping weight .....\$69.95 43 pounds....

9 A 2682—Replacement Core for above. Weight 3 pounds 4 ounces... 8.95

9 A 2622-Replacement Core for 50-inch flexible shaft or extension at left. Shipping weight 1 lb. 2 oz......\$2.98





#### CRRFTSMAN Mandrels . . to build your saw, grinder, jack shaft, etc.

CRAFTSMAN Bronze-bearing Saw Man-C CRAFISMAN Bronze-bearing Sow Mondrels. Steel shaft. . extends 1½ in. at threaded end; flat area at pulley end for pulley set screw. Washer diam. 1½ in. Two porous, permanently pre-lubricated bronze bearings; ½-in. size (shaft ½ in.) has 2-in. diam. V-pulley; ½-in. size (shaft ¾ in.) has 2½-in. diam. V-pulley. For ½-inch V-belt. Right-hand thread.

Catalog	Size	Shaft length	Arbor End	Wt.	Early
9 A 4940	13	911/2 in. 11/16 in.	1/2×20	4 5	\$4.49
9 A 4941	. 7h	11776 m.	%x18	4 111	9,19

CRAFTSMAN Ball-bearing Saw Mandrels. Compact, one-piece cast-iron housing eliminates twist and misalignment. Easy, accurate mounting brings shaft closer up under top of table giving greater depth of cut, Grease-scaled precision ball bearings lubricated for life. 1/2-in steel shaft with machined flanges (one fixed, one removable). Washer diameter 1/2-inches. Pulley end of shaft extends 1/2-sinches, has flat area for pulley setscrew. Right-hand thread only.

Shaft	Arbor		W		Each
longth:	Threaded	Extends	ibs.	nz.	Each
13/32 in.	1/2×20	1 1/4 in.	3	5	\$6.50
	ongth	ength Threaded	ength Threaded Extends	ength Threaded Extends lbs.	

E F Wheel Guards. With hand grip. Use with any 4-in, grinding or wire-scratch wheel. Shipping weight each 1 pound 3 ounces.

1 pound 3 ounces.

E 9 A 2637—Fits 9A2633 (above); or any flexible shaft with 1½ is-in.
diameter handpiece.....\$3.79

F 9 A 2638—Fits 99A026551 (above); or any flexible shaft with 1½-in.
diameter handpiece.....\$3.79

G Sanding Drums, 1-inch face. For flexible shaft with 1½-in.

bible shafts, drill presses, electric drills, etc. ½-in, plain spindle, 1½ in, long. Use with collet chuck. With 1 abrasive sleeve, held by rubber drum.

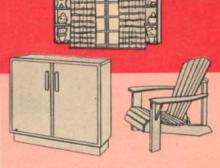
Cat. No	9 A 2497	9 A 2498	9 A 249
Diam	5 oz.	23/16 in.	3 inch
Shpg, wt		6 oz.	9 oz.
Price		\$1.09	\$1.39

9 A 2442—Sanding Sleeves. For sanding 

H Angle Head. Cast aluminum head.
Ball and needle bearings. 1-to-1
gear ratio. Rubber grip. Fits 99A02655L
flexible shaft only (above).
9 A 2628—5hpg. wt, 2 lbs. 8 oz...\$33.95

Build your order to \$20 or more and buy on Sears Easy Terms

## **Build it Yourself with** "Easi-Bild" Patterns







Easi-Bild Patterns make building with wood East-Bild Patterns make building with wood, metal, panel-board or plastics as easy as 1-23-4! Just follow the directions; written in non-technical language: (1) Cut out Pattern; (2) Trace; (3) Saw; (4) Assemble, Eliminates the wasteful use of materials and labor. Each pattern contains a list of materials. No special skill needed to obtain professional results. Stor, by step Assembles. to obtain professional results. Step-by-step As-sembly Illustrations show every important phase of construction. Full-size patterns are provided wherever necessary . . where no full-size pattern is required, exact cutting dimen-sions are given. Shipping weight each 2 oz.



d Animals

9 A 2990—State Pattern Nui	mbers wanted4 for
Number 1-Window Valance	Number 83—Barnyard Anima
Number 9—Bird Feeder	Number 111—Wren House
Number 24—Wall Shelf	Number 313—Telephone Shelf
Number 25—Magazine Rack	Number 353—Tot's Step-Stool
Mushau 27 Window Valance	Number 580 Cases Wall Place

Wall Plaques Number 30-Window Valance Number 581-Rooster Wall Plaque Number 587-Wise Owl Driveway Number 34—Giraffe Clothestree Marker Number 71-Tool Chest Number 539-Primitives Number 81-Lawn Ornaments

#### 9 A 2990—State Pattern Numbers wanted...... 3 for \$1.00

Number 309-Coffee Table Number 21-Hanging Bookshelf Number 311—Modern Chair Number 435—Colossal Candy Cane Number 29-Bathroom Valet Number 35-Knickknack Shelf Number 193-Modern Cabinet Number 533-Rooster Pin-up Lamp Number 301-Shadow Boxes

#### 9 A 2990—State Pattern Numbers wanted...... 2 for \$1.00

Number 130-Rod and Gun Cabinet Number 15-Handy Workbench Number 18-Bookcase Hide-A-Desk Number 247—Cartop Swimming Float Number 263-Storage Wall on Casters Number 28-Dog House Number 264-Wall-to-Wall Bookcase Number 32-Lawn Chair Number 312—Beverly Hills Chaise Number 33-Dream Doll House Number 323—Folding Picnic Table Number 42-Modern Bookcase Number 331—Outdoor Xmas Greeting

Number 51-Tool or Garden House Number 53-Pony Ride Rocker Number 430—Sliding Door Wall Number 431-Santa Claus Decoration Number 56-Foldaway Chair

Number 433—Christmas Reindeer Number 73-Outdoor Fireplace Number 78-Garden Chaise Number 434—The Santa Claus Sleigh Number 315-Williamsburg Fence Number 90-Stand-up Bar and Gate Number 101-One-Car Garage

Number 436-Record Cabinet Number 544—Radiator Enclosure Number 548-Modern Web Chair Number 531-Noel Christmas Greeting Number 554—Outdoor Dining Table Number 540-Madonna Christmas

Card (4 feet high) Number 576—Foldaway Workshop Number 562—Choir Boys Christmas Number 586-Colonial Cobblers Bench Number 592-Outdoor Christmas Card Greeting

Number 568-Stor-all Workbench Number 936—Outdoor Easter Greeting Number 524-Rooster Weathervane Number 937—Garden Privacy

Partition Number 962—Storage Chest Number 941-Rail Fence and Gate Number 126-Headboard Storage Unit

#### 9 A 2990—State Pattern Numbers wanted...... 2 for \$1.50

Number 89-Lean-To Tool Shed Number 270-Hutch Cabinet Number 589—Colonial Cupola Number 139-Wardrobe Number 155-Lawn Glider

#### 9 A 2990—State Pattern Numbers wanted...... I for \$1.00

Number 85-Utility Boat Number 201-Kitchen Cabinets Number 266-Sportsman's Cabinet Number 575-6-foot Santa Claus Number 942A-Paint-it-Yourself

Xmas Mural, Window Size, 4x6 ft.

Number 113 — Garage and Tool House Number 317 — Sportsman's Kayak Number 249 — Garden Tool House Number 112—Greenhouse Number 761—Two-Car Garage

Zone 1 SEARS 39

## Famous CRAFTSMAN **Capacitor Motors**

#### Unsurpassed for medium starting loads Fully equipped . . Guaranteed one full year!\*

Double-end shaft Capacitor Motors . built-in condenser reduces starting current; motor starts loads about 50% heavier than split-phase motors of the same rating. Will run continuously without strain or loss of efficiency. Grease-sealed precision ball bearings never need lubrication; permit use of motor in any position. All windings fully insulated with top-quality Nylon or Formvar insulation. Specially designed fan and baffles keep all parts of motor cool. Convenient on-off switch.

"Breakdown torque" (maximum turning strength) exceeds N.E.M.A. standards. All keyway shafts. Slotted for proper connection with pulley, tool etc. 3/16-inch keyways; %-inch double-end shaft. With 8-foot cord and plug. For 110-120-volt, 60-cycle AC (except 99A01930K—for 115 volt). Cast iron base; mounting dimensions 33/x5 in.

99A01978K—/% HP, 1750 RPM. Shipping weight 31 lbs. \$3.50 down, \$5.00 monthly. Cast \$3.2.9.5

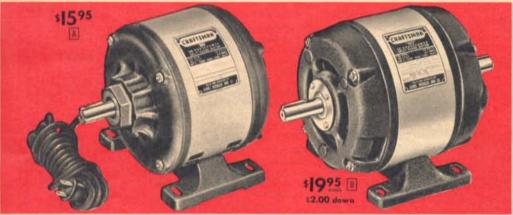
(except 99A01930K—10 113 Volt), Cast 1011 635c, Hothitis ministry of the state of t

Economy Capacitor Motors. (Not shown.) As above, but have precision sleeve bearings; lubricated for normal life. Without on-off switch, overload protector. 4-ft. cord, plug. Order by correct catalog number from below.

#### \*MOTOR GUARANTEE

We will repair without charge, or replace with a current model of equal quality, any Sears electric motor found defective in materials or workmanship, if returned to us within one year from date of purchase.







## CRAFTSMAN 1/3-HP Split-phase Motors

Recommended for easy-starting loads

A For lightweight power tools, office machines, small ventilating fans, etc. Have power of many motors carrying a higher HP rating! 1750 RPM. Diamond-bored precision sleeve bearings; lubricated for normal life of motor; mount motor

in any position.

Nylon insulated windings resist heat and abra-Nyon insulated windings resist heat and abrassion. Single-end \(\frac{1}{2}\)-inch shaft extends 11\(\frac{1}{2}\) inches; \(\frac{1}{16}\)-inch keyway. For 110-120-volt, \(\frac{60}{2}\)-cycle AC. Reversible. Cast iron base; mounting dimensions \(3\frac{3}{4}\)x5\(\frac{1}{2}\) inches. 8-foot cord, rubber plug. Guaranteed one full year against defects in materials or

workmanship—see above.\*

Important! When buying ANY motor, buy the right motor for the work loads your motor will handle. A larger motor of more powerful type will last years longer than one slightly too small.

99 A 01966K-Shipping weight 24 pounds.....\$15.95

B Our finest Split-phase Motor. Heavier duty than split-phase motor at left. For use on easy-starting loads such as light power tools, drill presses, fans, etc. Superior overload capacity can handle TWICE its rated horsepower without stalling!

Nylon insulated windings for better resistance to heat and abrain. Expends presidentiates to resistance to heat

Ayon insulated windings for better resistance to have and abrasion. Exceeds specifications for maximum break-down torques set down by N.E.M.A. New Departure grease-sealed ball bearings never need lubrication. Motor

grease-sealed oall bearings never need lubrication. Motor can be mounted in any position. Deep end-bells, large fan and baffles cool motor.

Double-end %-inch shaft extends 1¾ inches; ½/6-inch keyways. 1750 RPM. For 110-120-volt, 60-cycle AC. Easily reversed. Cast iron base. Mounting dimensions 3¾x5 inches. Motor comes complete with 8-foot cord, and the forest content of the con plug. Guaranteed one full year against defects in materials or workmanship.\*

#### 1/3-HP Capacitor Motor

For medium-starting loads

C CRAFTSMAN Appliance-type. Increased starting torque motor designed for replacement purposes on stokers, oil burners, pumps, etc. Exceeds N.E.M.A. specifications for breakdown torque. Can handle more than TWICE its rated horsepower before stalling! Condenser reduces starting current; motor starts loads

denser reduces starting current; motor starts loads about 50% heavier than split-phase motors of same rating. Has overload protection.

Precision bronze sleeve bearings with spring oil caps; use motor in horizontal position only. Easily reversed. Nylon insulated windings. Single-end %4-inch shaft; 154 inches long; %6-inch keyway. Steel cradle-type base; rubber mounting. For 110-120-volt, 60-cycle AC. 1750 RPM. Mounting dimensions 3x4½ inches. Guaranteed one full year against defects in materials or workmanship—see above.\* Use Sears Easy Payment Plan—see belong.

99 A 01970K—Shipping weight 26 pounds......\$21.95

REMEMBER EASY TERMS! When your order totals \$20 or more you can use Sears Easy Terms (small down and monthly payments). See inside back cover

40 SEARS Zone 1

#### Motor Switches, Shaft Safety Cover, Rails

D "On-off" Motor Switch. Same as on motors 99 A 01901K, 99 A 01902K (on facing page), 99 A 01978K, 99 A 01979K, 99 A 01980K, 99 A 01981K on this page and grinders 99 A 01950L, 99 A 01951L, 99 A M1952 (page 30).

For ¾ HP, 3450 RPM or smaller. Toggle handle. Approved by Underwriters' Laboratories Incorporated.

- E) Shoft Sofety Cover. For unused end of double-end shafts. Reduce hazards of exposed whirling shafts. Protects operator from injury, protects shaft from damage. For 99 A 01975K, 99 A 01979K, 99 A 01981K above.
- Adjustable Motor Rails. For jobs where motor is not moved from one tool to another. Simple to adjust belts; loosen bolts holding motor to rail, slide motor for belt tension desired, tighten bolts. For any fractional H.P. motor. 21%-in. maximum belt take-up. 9 A 2279—Shipping weight 3 pounds.....
- [6] Flooting Motor Roils, Fasten clips near each tool, shift motor with rail attached, from tool to tool. For any fractional horse power motor with 23% to 5-inch base mounting holes from center to center.

9 A 2275—Rail and one pair of clips included. Shipping weight 1 pound 13 ounces. 





## **CRAFTSMAN Totally Enclosed**

## **Capacitor Motors**

Protected from dust, dirt, moisture, etc. 3450 RPM . . Fan cooled

Continuous duty, 50° Centigrade motor designed for medium-starting loads in dusty places. Totally enclosed .. externally fan-cooled. Ideal for high-speed power tool use .. with bench saw, jointer-planer, etc. .. also for light industry. Guaranteed 1 year—see opposite page.\* New Departure grease-scaled, precision ball bearings .. need no lubrication .. use motor in any position. Nylon insulation resists heat and abrasion. Built-in condenser reduces starting current. KLIXON overload protector prevents motor burnout.

Each motor has single-end keyway shaft: % inches long.

Overload protector prevents motor burnout.

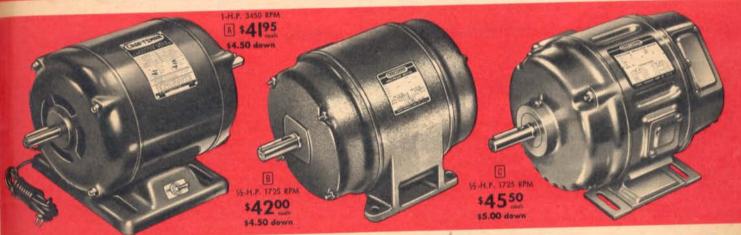
Each motor has single-end keyway shaft; 34-inch diameter; 134 inches long on 14-HP and 34-HP; 214 inches long on 1 HP. Mounting dimensions 334x5 inches. For 110-120-volt, 60-cycle AC, except 1-HP which is for 115-230-volt, 60-cycle AC. With on-off switch, 8-foot cord and plug.

Order by catalog number from table below. Buy on Sears Easy Terms and equip your workshop NOW!.. see inside back cover for complete details.

Your workshop +					Tours
Catalog Number	H.P.	R.P.M.	Shpg. wt.	Cash Price	Terms
99 A 01901K	18	2450	31 lbs	. \$31.95	\$3,50 down \$5,00 monthly
99 A 01901K	+ + 72 - +	3450	. 37 lbs		\$4.00 down \$5.00 monthly
99 A 01902K		3450		12.00	\$4.50 down \$5.00 monthly
99 A 01903K		3450	40 (D3	The Authority	ALL AND A CONTRACT OF THE PARTY

#### IMPORTANT . . Buy the right motor to suit your needs

- Split-Phase Motors: For easy starting loads or where maximum load is applied at full motor speed., light power tools, etc.
- Copacitor Motors: For medium starting loads, such as heavier power tools, paint sprayers, refrigerators, etc.
- Mill-Type Capacitor Motors: For medium to hard-starting loads on production equipment, power bench saws, planers, etc.
   Repulsion-Induction Motors: For hard starting jobs on deep-well pumps, compressors, etc. Perfect for heavy-duty farm work.



## Mill-type Motors

A CRAFTSMAN Capacitor. 1-HP, 3450 RPM. For medium to hard-starting loads in mills, factories, farms, etc. Ideal for compressors, larger saws, planers, production equipment. Formvar insulation. Built-in condenser. Shielded ball bearings. "KLIXON" overload protector. Guaranteed 1 year—see opposite page.\* site page.\*

On-off toggle switch in base, \(\frac{1}{2}\)-in. double-end shaft extends 1 \(\frac{1}{2}\) in. on both ends: \(\frac{1}{2}\)-in. keyways. For 115-230-volt, 60-cycle AC. Mounting dimensions 5x5 \(\frac{1}{2}\) in. With heavy 8-ft. cord and unbreakable plug.

99 A 01909L - 1 HP. Wt. 46 lbs. \$4.50 down, \$5.00 monthly. . Cash \$41.95 

CRAFTSMAN heavy-duty Mill-type Capacitor Motors. As above, have heavier windings and greater overload capacity.

44-inch single-end shaft extends 2<sup>5</sup>/<sub>16</sub> inches; <sup>2</sup>/<sub>16</sub>-inch keyway. Mounting dimensions 5x534 inches. 99 A 01987L—1-HP 1750 RPM. Shipping weight 61 pounds. \$5.00 down, \$5.00 monthly. Cash \$56.50 PP A 01988L—11/2-HP 3450 RPM. Shipping weight 55 pounds. \$5.00 down, \$5.00 monthly. Cash \$62.95

## CRAFTSMAN 3 Phase Motors

B Designed for hard-starting loads . heavy-duty production work in shops and factories for steady day-in-day-out production work. Tremendous overload capacity for the tough jobs! Develop from 3 to 5 times their rated H.P. when starting.

Ideal for farms and for low voltage lines and rigorous climatic conditions. Draw less current than single-phase motors of same rating. Use on 3-phase current only. Check with your power company before ordering. Meet all A.I.E.E., N.E.M.A. and central station requirements.

and central station requirements,

Guaranteed 1 year—see opposite page.\* Shielded precision ball bearings. You can use the motor in any position. Rugged cast iron frame for protection in use . . . large air vents and powerful fan keep windings cool. Drip-proof housing enclosure. All windings are Formvar insulated. Easily reversed. With keyway shafts. Designed not to exceed 40° C. temperature rise under normal overation. under normal operation.

For 220-440 volt, 60-cycle AC. Please order by correct catalog number found in the table below.

Motors listed below are shipped freight or express from factory in Dayton, Ohio. Allow postage from mail order house on numbers without "M."

More and more farms are being equipped with 3-phase current usually found only in industrial areas. Be sure to check with your power company before ordering.

power compan	3 000		and a			- FARE T	
Catalog Number	HP	RPM	Shaft size	Key Size	Base Mounting	Wt. lbs.	Cosh
99 A 1910KF 99 A 1911KF 99 A 1912LF 99 A 1913LF 99 A 1917LF 99 A M1915F 99 A M1915F 99 A M1916F	1/2 1/3 1/3 1/3 1/3 2 3 5	1725 1725 1725 1725 1725 3450 1725 1725 1725	% in. % in. % in. % in. % in. % in.	3/16 in. 3/16 in. 3/16 in. 3/16 in. 3/16 in. 1/4 in. 1/4 in. 1/4 in.	3 x4% in. 3 x4% in. 4½x7½ in. 5½x7½ in. 5½x7½ in. 5½x7½ in. 7½x9 in. 8½x10 in.	32 34 60 68 49 73 112 145	\$42,00 53,00 79,00 95,00 83,00 104,00 122,00 140,00

## CRAFTSMAN Repulsion-Induction

sec.u.s.pat.off.

Guaranteed 1 year—see opposite page.\* We believe there [C] Guaranteed 1 year—see opposite page.\* We believe there are no better motors of this type made. Specially designed for hard-starting loads. Develops THREE to FIVE times rated HP when starting. Perfect for heavy duty farm work. deep well pumps, large compressors, feed grinders, freezers, milking machines, etc. Repulsion start, induction run. Low amperage draw when starting. Great overload capacity. Ideal for farm and R.E.A. lines, low voltage lines, rigorous climatic conditions. Efficient in freezing weather when loads are extra heavy. Meets all A.I.E.E., N.E.M.A., and central station requirements.

All have shielded precision bell begrings. Inherented for

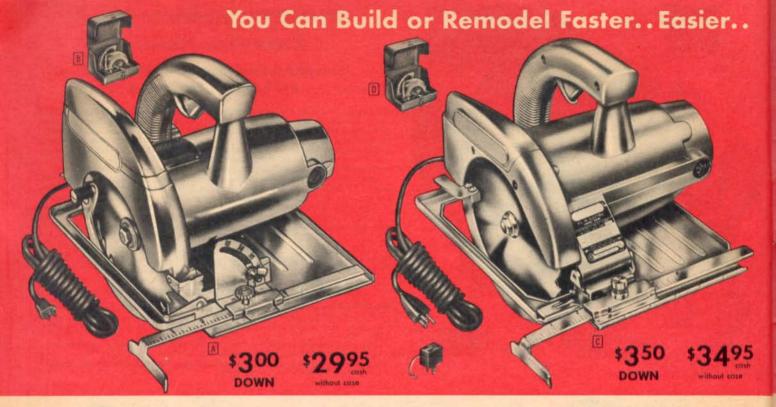
All have shielded precision ball bearings. Inbricated for 5000 hours. can be run in any position. Husky cast iron frame. efficient ventilation. Large air vents and powerful fan keep extra heavy windings cool, Designed not to exceed 40°C. temperature rise under normal operation. Easily reversed, Shafts have keyways. Instructions.

Sizes for almost every farm need. For best results use motor size recommended by manufacturer of unit to be driven, or a larger size. (Recommended size is usually on name plate.) Single-phase, for 115-230-volt 60-cycle AC. Check with power company on voltage, cycle, phase and capacity of your line.

Catalog numbers ending in "F" sent from factory in Dayton, Ohio. Motors weighing over 70 pounds ending in "F" sent freight or express from factory.

Catalog Number	HP	RPM	Shaft size	Key Size	Bose Mounting	Wt. lbs.	Cash
99 A 01936L 99 A 01937L 99 A M1938 99 A 1939LF 99 A M1940F 99 A M1941F 99 A M1942F 99 A M1943F 99 A M1943F	1 1 1 1 1 1 1 2 2 3 3 4 1 1 1 1 2 2 3 5 5 5 5 5 5 7 5 7 5 7 5 7 5 7 5 7 5 7	1725 1725 1725 1725 3450 1725 3450 1725 3450 1725 1725	% in. % in. % in. % in. % in. % in. 1 in. 1 in. 1 in.	3/16 in.	5 x5% in. 5 x5% in. 5½x8 in. 5 x5% in. 6½x8 in. 6½x8 in. 6½x8 in. 7½x9 in. 6½x8 in. 7½x9 in. 8½x10 in.	41 65 83 43 93 46 139 89 160 196	\$45,50 57,50 86,50 69,00 114,00 88,50 140,00 120,00 190,00 290,00

Some 1 SEARS 41



#### Low-priced 51/2-in. Electric Hand Saw

#### CRECIFICATIONIC

SPECIFICATIONS		
Blade size	Depth of cut: Min. at 90° 0 in Maximum at 90° 13¼ in Maximum at 45° 13½ in Type of gear drive direc Bearings precision sleev Motor universa Tilt adjustment 45° to 90	
Cord (included) 8 foot, 2-prong	Gears Pinion and spur type	

99 A 02797 — Saw without Carrying Case, Shipping weight 12 pounds. . . . . . \$29,95 99 A 027972 — Saw with Carrying Case, ISee below,I Wt. 18 lbs, Was \$37,75 . . . 33,95 

#### Economy 61/2-inch Electric Hand Saw

#### SPECIFICATIONS

Depth of cut: Minimum at 90° 0 in.  Maximum at 90° 2 in.  Maximum at 45° 1½ in.  Type of gear drive direct Bearings precision sleeve Motor universal Tilt adjustment 45° to 90° Gears helical cut

Hard to believe at this low price! Not a 5-inch... not a 6-inch... but a big, full 634-inch capacity portable power saw that rips, crosscuts, and bevel cuts 2x4's at 45°. With new safety clutch that protects operator from kickbacks—and protects against abuse from overloading.

Clutch that protects operator from kickbacks—and protects against abuse to Mottled bronze finish.

Saw has power, capacity, features and quality usually found only in saws costing much morel Perfect for your home workshop, do-it-yourself projects. Powerful motor develops 1½ HP; rated ½ HP. Depth of cut, 0 to 2 in. at 90°; to 1½ in. at 45°. Precision sleeve bearings. All hand controls conveniently located at rear of saw. Direct-drive gear train for maximum power. Built-in sawdust blower. With 6½-in. chisel-tooth combination blade ½-in. round center hole). 10-ft, 3-wire cord, plug, adapter, wrenches.

Saw converts to bench saw with 9 A 01718L table top; to portable or bench power planer with 9 A 28452 planer attachment and 9 A 28453 legs and guard—not included; see below.

99 A 02790—Saw agabove, without carrying cose. (Case sold separately below). Shpg.

10 the 15 lbs. \$3.50 down.

Cash \$34.95

99 A 027907K—Saw above with case. Shipping weight 27 pounds.

20 A 02790 above.

20 A 02790 above.

20 A 02790 above.

20 A 02790 above.

20 A 02796 and 99 A 02588

# Useful Accessories for Electric Hand Saws on these two pages





F Portoble Sow Goide. Use with any electric hand saw or portable sabre saw. For making rapid, accurate angular cuts laying out carpentry jobs. A must for amateur or professional.

Heavy 16-gauge steel. Can be set at any angle from 0 to 75 degrees right or left instantly—just align holding arm with desired angle and tighten. When making compound miters, use bevel adjustment on saw.

Make cuts with a minimum of work by placing saw shoe adjacent to saw guide straight edge and saw shoe adjacent to saw guide straight edge and guiding it along the edge.

Saw guide also functions like a regular protractor on jobs that require accurate angle measurements.

9 A 1719—Shipping weight 3 pounds......\$3.50





ROSE TOOLS, INC.

G CRAFTSMAN Portable Planer Attochment. Performance comparable to electric planers selling for many times our low price. Use with electric

times our low price. Use with electric hand saws on these 2 pages, or our former 61½ and 8.in. saws, or the following electric hand saws: Black & Decker U-60, U-61, U-62, U-70; Skil 686, 687, 698; Porter Cable 125, A-6, 115, 507; Millers Falls 600, 610, 700; Stanley W-6; Mall 60; Portable Electric 614.

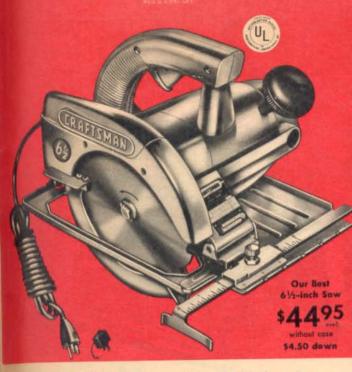
Strong, lightweight die-cast aluminum body. 7½-in. shoe in front of high-speed 2-kmie cutter blade. Blade moves at triple RPM of saw, 12¾-in. detachable steel fence adjusts 45° for bevel cutting. Cuts 2½-in. wide to ½-in. deep. With fence, 2 pulleys, V-belt, Instructions. Over-all length 20¾-in. these. Shpg. wt. 9 lbs. 13 oz. 9 A 28452. . . . Cosh \$29,95

H CRAFISMAN Bench Planer Conversion Kh. Use with portable planer attachment 9 A 28452 (listed and described above) to convert your electric hand saw to a bench type jointer-planer.

Kit consists of steel legs, planer blade guard and clamps for attaching. Removable, spring-actuated guard. Holes provided in legs for bolting or screwing to your work bench.

9 A 28453-Shipping wt. 5 lbs. . . \$4.95

## with a CRAFTSMAN Portable Power Saw



## CRAFTSMAN Heavy Duty 61/2-in. Saw

#### **SPECIFICATIONS**

Depth of cut: Minimum at 90° 0 in Maximum at 90° . 2 in Maximum at 45° . 176 in Type of gear drive . direct Bearings . ball and needle Motor . universa Tilt adjustment . 45° to 90' Gears . helical cut

Heavy doty 6½-inch hand saw ... lowest price we've seen for a saw with this capacity and power ... develops full 1¾ HP. Cuts through 2x4's at 45°. Perfect balance ... your hand is over saw's center of gravity. Depth-of-cut adjustment retracts into handle for better stability and ease of operation. All fast-action controls centrally located in rear of saw. Built-in sawdust blower. Sealed ball bearings on motor AND on blade side of arbor. Needle bearing on arbor ... means longer life and smoother operation.

Aluminum alloy die-cast frame. Direct-drive gear train. Front of base graduated in 8ths. Blade on right-hand side, away from operator for greater aftery. Telescoping safety blade guard rotates with handle for blind or coverus. Same guide line for all angles of cuts. Heavy-duty insulated universal motor (110-120-volt, 25-60 cycle AC-DC). U. L. approved.

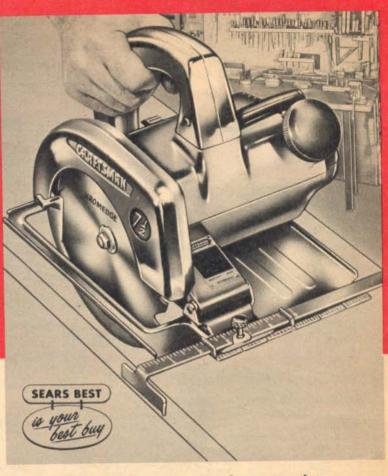
With 6½-in. Kromedge chisel-tooth combination blade that lasts up to 5 times longer than ordinary blades (%-in. round center hole), 10-ft. 3-wire cord, pluz adapter, and wrenches. Save guaranteed for one year (see below).

99 A 02796—Saw without carrying case. Shipping weight 16 lbs. \$44.95



#### \*ONE-YEAR GUARANTEE

If any electric hand saw on these two pages shows any defect in materials If any electric many swill repair or replace it (at our option) at no charge of returned within 1 year from purchase date.



## CRAFTSMAN 71/2-in. Professional Saw

Without case \$6495 \$500 DOWN

#### **SPECIFICATIONS**

Motor ... . UL approved. Aircooled Heavy-duty insulated 110-120-volt, 25-60 cycle Horsepower ... at full load develops 2.1
Blade speed ... ... 4550 RPM no load
2900 RPM full load Base plate graduation. Gear drive (Helical cut).......Direct Bearing . . . . Antifriction-ball and needle Depth of cut . . . . Max. at 90° 2 7/16 in. Max. at 45° 2 14 in. .90° to 45°

Cord (with 3-prong adapter).10-ft. 3-wire Housing. Tough die-cast aluminum alloy Switch (included)....Instant release Tilt adjustment....

double pole Blade.....71/2x5/5 inch round center hole

Our best—develops 2.1 HP maximum, cuts wood up to 2% in. thick. For carpenters, contractors, factories, hobbyists, etc. Extra heavy-duty construction, aluminum die-cast frame. Direct-drive gear train. Extra large steel base plate; front graduated in 8ths. Built-in graduated ripping guide. Sealed ball and needle bearings throughout.

Blade on right side, away from operator. Depth of cut at 90°, ½ to 2½ in... greater than most saws with larger blades. Angular adjustment to 45°. All hand controls are located in rear for greater convenience and safety.

Helical cut bronze gears for quieter operation. Handle rotates telescoping saw guard for making blind cuts. Sawdust blower. Enclosed trigger switch. Powerful, ventilated Heavy-duty insulated universal motor (for 110-120 volt, 25-60 cycle, AC-DC). UL approved. (Industrial standards.) Entire saw guaranteed for 1 year. (See below.) With 7½-in. Kromedge chisel-tooth combination blade (lasts up to 5 times longer than ordinary blades), 10-foot, 3-wire cord located on side of housing; plug, adapter, wrench.

#### General purpose Cut-off Wheels

For use on electric hand saw, bench saw, grinder, polishing head, etc. For cement, tile, metals, etc. Resinoid-bonded. Be sure tool is guarded with shatterproof glass shield or metal guards, Maximum RPM 10,000. \$\frac{5}{22}\$ inch thick. Not for cutting wood.

9 A 6471 - 6-inch size. Stote \$\frac{1}{2}\$-inch round, center hole, or \$\frac{4}{2}\$-inch round. Shipping weight 5 ounces.

51.49

9 A 6474—7-Inch size. Two center hole sizes: (1) multi-purpose . . fits diamond, 13/4-in. square and 1-inch round; (2) 1/4-inch round, bushed for 1/2-inch. Shpp. wt. ea.10 oz.\$1.69



See inside back cover for Special Easy Terms

## Sears cuts prices on **Electric Hand Tools**

We're not cutting fictitious list prices . . we're cutting our everyday low prices on most CRRFTSMAN Electric Tools to bring you some of the biggest savings in power tool history!



Lightweight for vertical sanding



**New low prices on Sander-Polishers** 

Light polishing



Cebinet making, production use in furniture shops



Was -\$11.88- \$999

A Economy light-duty Sander-Polisher. High-speed reciprocating motor; never needs oiling. Double-arc motion speeds light work . . sands with or across the grain; throws off dust. For finishing, sanding, polishing (even light body massages). Not for removing paint, varnish, deep scratches. Lightweight for vertical sanding. No rubbing . . no pressing!
Just guide it. 14,400 strokes

per minute.

UL approved. Uses opencoated lightweight backingtype sandpaper. (See 9 A 2746 at right.) No coarser than No. 60. For 110-120-volt, 60-cycle AC only. With sanding sheet, 6-foot cord and plug, instruc-

9A2713-Shipping weight 4 pounds 11 ounces......\$9.99

\*GUARANTEED 1 YEAR. If any CRAFISMAN sander or sand-er-polisher on this page shows defects in materials or work-manship, we will repair or re-place it at no charge if returned to us within one year of pur

-\$16.95 \$ 495 Without

B CRAFTSMAN Medium-duty model. For finish-sanding, polishing. (Not for removing paint, varnish, deep scratches.) Lightweight for easy vertical sanding. Double-arc motion sands with or across grain. 18-sq. in. sanding area. Sands up to corners. 14,400 strokes per minute. Handle has vibration damping mounting. Rubber cushions absorb motor vibrations; reduce hand and arm fatigue. Push-button on-off switch on handle. Aluminum die-cast housing. No belts, gears or brushes to wear out, no oiling needed. Guaranteed 1 year\*.

Uses open-coated, lightweight backing-type sandpaper; no coarser than No. 60. 110-120-volt, 60-cycle AC. A pproved by Underwriters' Laboratories, Inc. (Industrial Standards). Stroke adjustable. With 6 assorted aluminum oxide sanding sheets, velour polishing pad, 6-ft. 3cord, plug, adapter, instructions. With-

out steel carrying case.

9 A 765-Shpg. wt. 5 lbs... .. \$14.95 9 A 1498-With case, Wt. 7 lbs, 12 oz., 15,95 9 A 1494—Steel Carrying Case for above. 113/4x7x4 in, Shpg. wt. 2 lbs. 12 oz....\$1.98 

Sanding Sheets. State quantity and grit Ifine, medium or coarsel, Pkg. of 18 sheets.

ONLY \$300 DOWN

Was -29.95

\$2695 Without case \$5,00 monthly

Sanding pad size

314x7 inches

#### **CRAFTSMAN** heavy-duty Reciprocating Sander

[ New, improved design for lighter weight and better balance . . more sanding pow-er with less hand pressure. Industrial type . . for the professional or do-it-yourself craftsman

. . for heavy duty finish-sanding, buffing, polishing. Use vertically or horizontally. Has hundreds of uses in the cabinet shop, furniture factory, garage, machine shop, etc. Weighs only 5 pounds 2 ounces. 25-sq. in. sanding area. No belts, gears or brushes to wear out. Uses 1/2 sheet standard 9x11-in. sanding paper with no waste. Double-arc motion . . 14,400 strokes per minute.

#### **SPECIFICATIONS**

Sandpaper area25 square inches
Sanding speed 158 surface feet per minute
Motor Reciprocating motor
110-120 volts, 60-cycle AC
SwitchSlide
Weight, 5 pounds 2 ounces
Length of cord 816 feet
Dimensions: Height 614 inches
Width31/4 inches
Length 10 inches

Handle specially mounted to damp motor vibration. Rubber cushions absorb motor vibration reduces operator fatigue when used for long periods. Lightweight die-cast aluminum alloy housing and handle; pelished finish. Slide switch holds "on" position; switch sealed against dust. For 110-120-volt 60-cycle AC. UL approved (Industrial Standards). Overlapping felt pad protects surface being sanded. Two heavy spring tension clamps hold sandpaper on pad. With velour polishing pad; 13 sheets sandpaper (assorted grits); 8½-ft. 3-wire cord, plug, adapter, and instructions. Guaranteed 1 year.\*

9 A 760—Without case, Shipping weight 7 pounds 6 ounces. \$3.00 down, \$5.00 monthly.... Cash \$26.95

9 A 1499—With case, Shipping weight 13 pounds, \$3.00 down, \$5.00 monthly, Was \$32.95., Cash 29.95 9 A 1489—2-pc, Steel Carrying Case for above sander, 12½ x9½x7½ in, Shpg, wt. 5 lbs, 2 oz., 4,95 

9 A 2530—Lamb's Wool Polishing Pad. Gives high polish to waxed surfaces. Shipping wt. 2 oz...... 59c



## **CRAFTSMAN** continuous-duty Belt Sander

Was -\$61.00

D For continuous, heavy-duty sanding on large surfaces. Ex-\$5750

Strong clusive 3-drum design . more comfortable to use over long periods of time. Handle is closer to work for better control. Motor in center, enclosed in housing assures smoother operation, better balance. Direct spiral gear reduction makes unit compact . eliminates need for motor belts . delivers even power. Ball-bearing 8.2-ampere universal motor develops 34 HP. Extra-long belt (27x3 inches); 1200 feet per minute free belt speed. Underwriters' Laboratories approved (Industrial Standards).

Die ast aluminum-alloy housing. Quick-change belt release on outside of housing. Convenient belt-centering adjustment. Drums have dustproof self-lubricating bronze bearings. Safety trigger switch. Motor has Formex insulation: built-in fan; for 110-

bearings. Safety trigger switch. Motor has Formex insulation; built-in fan; for 110-120-volt, 25-60-cycle AC-DC. Sander guaranteed ane year\*. Height 8 inches. With 3 assorted grit sanding belts, 10-foot 3-wire cord, plug, adapter, lubricant.

34 A 5882-25-foot Extension Cord for use with above, No. 14 gauge, 3 wires, Type "S", Ship



- Extra Belts for above, 27x3-in. Aluminum oxide. Please state grit wanted. Shipping weight 4 ounces.
- F. . 9 A 2593-CRAFTSMAN Lubricant, Shpg. wt. 6 oz. . Tube 75c

## CRAFTSMAN Portable Sabre Saws.. 2 versatile models!













Cut \$5.00 -\$32.95 \$2795 \$3.00 down without case

#### CRAFTEMAN Heavy-duty 1/5-HP Saw

Die-cast aluminum alloy housing. Weighs only 4½ lbs. Base tilts 45° to 90° for angular cuts. Does jig, scroll, rip, keyhole, coping and small band saw work. Cuts large sheets and makes blind cuts, for electrical outlets, switch boxes, piping, etc. Cuts circles, curves, straight lines or intricate designs in wood, plastics, and non-ferrous metals. Cuts a dressed 2x4.

Look at these PLUS features: Top handle design for easy handling, Universal ½-HP 2-amp. motor (110–120-volt, 25-60 cycle AC-DC.) UL approved. No-load motor speed, 20,000 RPM. Fan cools motor, clears guide line of

Saviust.

Extra-long base plate provides maximum stability . . assures firm, even enting. Double setscrew locks blade securely in chuck. Convenient slide switch on handle in easy reach of thumb. With 3 blades (one 7-tooth, one 10-tooth, and one 32-tooth blade). Long 10-ft. 3-wire cord; plug; adapter. Guaranteed for one year against defects (see below).

Specifications: Number of strokes per min. 3400. Length of stroke: ½ in. Searings: Precision oil-impregnated sleeve in gear case; ball bearing in front end of motor. Motor: ½-HP universal type; for 110-120 volt, 25-60 cycle, AC-DC. Weight: 4½ ibs. Dimensions (without blade): Height, 5½ in., length, 7½ in., width, 2½ in. \$3.00 down, \$5.00 monthly.

Sobre Saw Blades. For above, 3 in. long. Shipping weight, package of two,

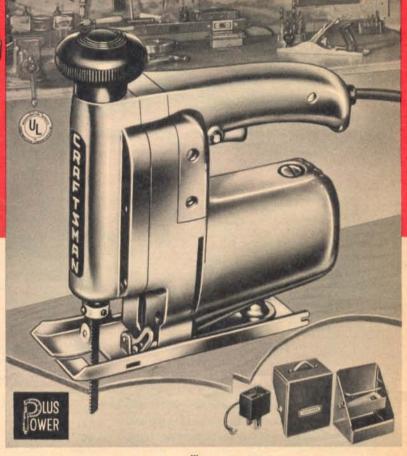


## **Our lowest priced** Sabre Saw \$1899

- · Versatile, medium-duty saw for your home workshop
- · Powerful universal motor gives faster, cleaner cuts
- · No drilling needed . . makes its own starting holes
- · Guaranteed by Sears for 90 days against defects

Fight saws in one. Works as ripsaw, coping saw, band saw, jig saw, crosscut saw, scroll saw, hack saw, and keyhole saw. Powerful rotary-type universal motor delivers 2650 strokes per minute under load. 110-volt, AC-DC. Will cut 2xt lumber easily. Three blades (included) enable you to cut plaster, plastics, hard rubber, etc. Makes its own starting holes on inside cuts. Built-in an automatically blows dust from guide-line. Can be used with 9 A 27945 Circle Cutting and Edge Guide Attachment at right. Guaranteed 90 days. 9 A 2775 - Shipping weight 4 pounds 11 ounces....

GUARANTEE: If CRAFTSMAN sobre saws 9 A 2794 or 9 A 2798 show defects in materials or workmanship, we will repair or replace them at no charge if returned within one year of purchase date. 9 A 2775 saw guaranteed 90 days.



Cut \$12.55 -\$54.50- \$4195 \$4.50 down without case

#### CRRFTSMAN Professional model 1/3-HP Saw with Tilting Base

Improved for faster cutting . . base tilts 45° to 90° for angle cuts. Cuts 2 in. with ease. Maximum depth of cut 2½ in. Does jig, scroll, crosscut, rip, keyhole, coping and small band saw work. Weighs 6½ pounds . . perfectly balanced. Die-cast aluminum aloy housing. Guaranteed 1 year . . see below at left.

½-HP, 2.7 amp. motor delivers 2700 one-inch strokes per min. For 110-120-volt, 25-60 cycle AC-DC. UL approved. Fan cools motor; clears guide line of sawdust. Precision bearings throughout. Trigger switch; lock button. Blade chuck with double retscrew locks blade securely in chuck.

Includes three blades (one 7-tooth, one 10-tooth, one 32-tooth), 10-ft., 3-wire cord, plug adapter, wrench, wrench holder. For extra blades and accessories see below.

9.A 2798—Sow without carrying case. Shipping weight

9 A 27945—Circle Cutting and Edge Guide Attachment. (Not shown.) Fits 9A2775 and 9A2798 above. Shpg. wt. 13 oz. \$1,98 9 A 1489—2-pc. Steel Carrying Case for 9 A 2798. Holds saw, cord, blades. 12% x94x74; when closed. Shpg. wt. 5 lbs. 2 oz. \$4.95

Sabre Saw Blades. For above. State catalog number and size. Shipping weight package of 2, 2 ounces.

Shipping weight package of 2, 2 ounces.

9 A 2871—Size No. 1, 7 teeth per inch, 3½ inches long. Cuts thicker solid woods.

Package 59c
Size No. 2, 10 teeth per inch, 3½ inches long. Cuts plywood, wallboard, plastic, soft metals.

Package 59c platic, soft merals

9 A 2870—Size No. 3. Has 32 teeth per inch. 3 inches long overall. Cuts
Package 69c

Package 69c

#### **SPECIFICATIONS**

Depth of cut, maximum....2½ inches Number of strokes per ....2700

Length of stroke..one inch Bearings: Needle bearings in gear case; oil impreg-nated saw bar bearings; ball bearings in front and rear end of motor.

Dimensions (without blade):
Height ... 8¾ inches
Length ... 8 inches
Width ... 2¾ inches

#### EASY TERMS

NEED power sows, sonders, drills, lothes, motors, occessories? Now it's a simple thing to equip your workshop for just a few dollars down on Sears Easy Terms. See inside back cover.



Steel Toble Top for sobre saws. Makes bench sabre saw of either 9 A 2794 or 9 A 2798 above. For the hobbyist who wants to add bench sabre saw advantages to his portable sabre saw. Simplifies cutting circles, curves, straight lines, etc. Size 15x15 inches. Made of stamped steel. Has rip fence, two miter grooves, miter gauge, two points for circles and clamps.

99 A 01741—Shipping weight 13 pounds......\$9.95

Zone 1 SEARS 245

## 4 CRAFTSMAN Power Tools..one interchangeable Motor Unit



## Interchangeable CRAFTSMAN Motor-and-Handle Unit . . Guaranteed for I full year (See below)

A Electric motor develops 1½ HP(for 110–120-volt, 60-cycle AC-DC); no-load speed 24,000 RPM. Heavy-duty grease-sealed ball bearings. Polished aluminum handle with safety-release trigger locking switch. Motor has a specially splined shaft to adapt it to all the attachments listed. Heavy 10-ft. 3-wire cord, plug and adapter. Motor Approved by Underwriters' Lab., Inc. (Industrial Standards.)

9 A 2505-Motor-and-Handle Unit only. Shpg. wt. 8 lbs. 7 oz. . . . . \$35,00

#### **CRAFTSMAN** Portable Power Sander

Three 3x25-inch sanding belts furnished (fine, medium and coarse grits). Resilient cork and steel shoe covering. No-load belt speed of 1100 surface feet per minute. 2½x3-inch rubber-covered drive pulley. Hardened steel and bronze worm gear drive with needle type bearings. Drum bearings are sealed against dust. Sander has belt alignment, adjustment and quick-change mechanism. Heavy-duty dust pick-up fan gives dust-free work, longer belt life! Tight dust bag; easy to empty. Housing is cast aluminum. Instructions.

## CRAFTSMAN Portable Power Router

C Groove, mortise, rabbet, dovetail, tenon, etc. Collet-type chuck takes ¼-in. diam. shank bits. Wrenches included. Aluminum body, nickel-plated steel sub-base. Ht. adjusts to 1¾ in. Zero reference and depth-of-cut indicator calibrated in ¼ in.

9 A 25056—Router Base only. Shipping weight 3 lbs. 3 oz. \$19.50
9 A 25057—Power Router with motor described at left. Shpg. wt. 12 lbs. \$39.95

#### **CRAFTSMAN** Shaper Table Attachment

D Cast aluminum. Tilting base. Can also be used as a router. Includes: micrometer depth adjustment, movable fence, detachable guard, spindle and collet chuck, miter gauge, contour guide and hold-down fingers. With instructions.

## Power Planer

E Makes 3-inch cut from 0 to 1/8 inch deep (in 1/64-inch increments). Two 3-inch removable ground steel cutter blades. Micrometer blade adjustment for resetting after sharpening. Ball-bearing cutter arbor; no-load speed 15,000 RPM.

Steel-reinforced tooth-belt drive. Unit has a built-in slip clutch which guards against overloads,

protects belt.

Fence adjustable from 0 to 45°; mounts on either side of base. Polished cast aluminum body. Overall length measures 20 inches. Has an extra-long front shoe. Comes complete with instructions.

9 A 25053-Power Planer Attachment only, Shpg, wt. 8 lbs. 6 oz. . \$54.00 99 A 02517—Power Planer with motor described at left. Shipping weight 17 pounds. . . . . . . \$84.50

GUARANTEED 1 YEAR. We will repair without charge, or replace with a current model of equal quality any SEARS electric motor, planer, sander, router, or shaper found defective in materials or workmanship, if returned within 1 year from purchase date.



#### Router Case, Router Edge Guide, Jointer Attachment

F Router Case, Holds Portable Power Router 9A25057 described and shown above. Equipped to accommodate the edge guide and has ample space for extra bits, wrenches, and cord storage, Router not included. Has convenient top carrying handle. Snaplock fastener, Attractive brown rhinohide finish. Size 7½x10½x13 inches. 9 A 25052—Shipping weight 4 pounds 9 ounces. \$4.95

WHY NOT UST all of the power tools and accessories you need and place one big order on Sears Famous Easy Terms? You can completely equip your workshop for only a small down payment and easy monthly payments. See inside back cover for details.



## Accessories for Router on opposite page

Sharpening Attachment for bits and cutters. Keep your tools good condition. Easy to use . . simp and cutters. Keep your tools in good condition. Easy to use . simply meet bit or cutter into holder and place on top of router base. Holder takes ½-in, diam, shank bits. Adjustable for 1, 2 or 3 cutting edges. With adapter for ½-in, shank bits and arbor for ½-in, diam, hole cutters.

9 A 25159-Shpg. wt. 2 lbs. 7 oz...\$12.95

Formica Trimming Bit. Extra-hard carbide tip. 14-in. shank. For bevel or flush trimming. Prevents edge-burring, loss of adjustment, frequent

9 A 2573—Shog, wt. 9 oz.....\$5.95

3-section Butt Hinge Template. Contractor-type . . automatic and self-adjusting. No measuring . . transfer settings directly from door to jamb. For either square or round cornered hinges . . 2 to 5 in. long. For doors up to 8 ft. high and ¾ to 2½ in. thick. For mortising hinges (2 or 3) and lock face.

99 A 02574—Shipping weight 15 pounds.... 9A25742 - Single-section Butt Hinge Template, Wt. 3 lbs. 8 az. \$9.95

D Templates. For duplicating intricately designed shapes. Includes guide for (1) Hinge mortising, (2) Stair-tread, (3) General-purpose use and dovetall joints. 9 A 25059-Shipping weight 1 pound.....

E Sash and Door Holder. Easy to set up . . slide-mounts onto 2x4. One jaw is stationary . . second jaw firmly clamps work in by convenient foot lever action.

9 A 2567—Shipping weight 12 lbs......\$9.95



#### Doweling Jig, Power Sewer Auger

F CRAFTSMAN Doweling Jig. For the professional carpenter or home craftsman who demands precision in his work. Six twist drill size holes (3/16. 1/4. 3/16. 3/8. 1/16. and 1/4-inch) in revolving cast-iron turret.

Sliding carriage adjusts back and forth. Takes material up to 4 inches in width. Extra sturdy cast aluminum alloy frame. Size 614x3x234 inches. Shipping weight pounds 8 ounces.

9 A 4186 ..... \$5.95

Shop at Sears and Save!

G Newl Power Sewer Auger.
Fits directly onto your 34-inch electric drill. Attention, home owners, janitors and maintenance men! Avoid costly plumbing bills caused by clogged sewers.

25-foot auger powered by your 25-100t auger powered by your electric drill clears sinks, bathtubs, toilet bowls, floor drains and out-side sewers of sand, paper, grease, etc. . . quickly . . easily.

Spring steel with revolving spear point digs through stoppages. Flexible for sewers with short, sharp bends. 25-ft. long, 1/4-in. round. Will not kink or buckle.

9 A 1845-Shpg, wt, 11 lbt....\$19.95



#### Kromedge Cutters for Shaper Table on opposite page

Special Kromedge Cutters designed for use with CRAFTSMAN Shaper Table described on opposite page. Made of a specially hardened alloy type steel. Shpg. wt. of each of the cutters is 2 oz.

9 A 2516— 1/2-inch concave.

11/4- inch wide. . . . Each \$2.49
9 A 25161— 1/16-inch concave.

11/4- inch wide. . . . . Each 2.49 9 A 25162—¼ -inch concave. D¼ inch wide . . . . . Each 2.49 9 A 25163—1/16-inch concave. 9 A 2519 — Vs-Inch convex. 11/64 Inch wide ... Each \$2.49 9 A 25191 — Vis-Inch convex. 17/65 Inch wide ... Each 2.49 9 A 25192 — V4 -inch convex. 11/4 inch wido. . . . . . Each 2.49 9 A 25193—Vie-inch convex. Vie inch wide. Each 2.49 © 9 A 2523 — 1/2 - Inch corner bead. 1/32 inch wide. Each \$2.49 9 A 25231 — 1/2 - Inch corner bead. 1/32 inch wide. Each \$2.49 N 9 A 2561-1/32 -inch round N fluting.

1/16 Inch wide ...... Each \$2.49

9 A 25612—1/6-inch round fluting.

11/64 Inch wide ..... Each \$2.49

P 9 A 2575—Straight face.

1/4 inch wide......Each \$2.49

9 A 25751—Straight face.

1/2 inch wide......Each \$2.49

9 A 25752—Straight face. 

S 9 A 2579—Combination quarter round with 1/6 and 1/16-inch radii. 1/16 inch wide. . . . . Each \$2.49



Masonry Drills . with spiral flutes. Drill quickly, easily to 3 in. deep. 9 A 6747 - 4-piece Set. One each of 4-inch sizes below. In plastic case. Shipping weight 6 oz. 9 A 6746 - Individual drills. Case not included. State size.

Size	Size   Shank   Len		Shpg. wl.	Each	
1/4 in. 1/6 in. 1/6 in. 1/2 in. 1/6 in. 1/6 in.	10. in. in. in. in. in. in. in. in. in. in	4 in. 4 in. 4 in. 4 in. 6 in. 6 in. 6 in. 6 in.	1 oz. 1 oz. 2 oz. 3 oz. 5 oz. 8 oz. 10 oz. 12 oz.	95 c \$1.10 1.25 1.55 1.98 2,49 2.89 3.89 4.89	

KK CRAFTSMAN 4-piece Wood ground ¼-in. shanks. Use on wood with ¼-in. electric drill. Sizes: ¼, ¾16. ¼. and ½ in. 5½6 in. long. Plastic carrying case. Shop. wt. set 7 oz. 9 Å 6717—1 Individual CRAFTSMAN Wood Drills. As in set above. Shipping weight each 2 ounces. State size wasted, ¼ inch. Each 39e ¾ inch. Each 98e ½ inch. Each 98e

% inch. Each 45c ½ inch. Each 98c

LL CRAFTSMAN 4-piece High
Speed Drill Set. For drilling shallow holes in metal or wood. Sizes ¼,
¾6. ¾ inch. ¼-inch round shanks.
2½ to 3¾ in. long. Plastic case.
9 A 6636—Shpg. wt. 11 oz. Set 54.79
Individual CRAFTSMAN High Speed
Drills. Same as above. ¼-in. shanks.
9 A 6633—State size. Wt. ca. 3 oz.
Size ¼ in. 1¾6 in. ¼ in. ¼6 in. ½ in.
Each 59c 98c \$1.29 \$1.89\$ St.98

CRAFTSMAN Large Diameter High
Speed Drill Bits. Fit ½-inch electric
drills.

orills.

9 A 6715 — State size wonted.

9 X 6715 — State size wonted.

1 inch

1 inch

1 2 0%.

Shpg. wt. 6 0%. 7 0%. 12 0%.

Each 54.75 56.25 \$8.95

Each. \$4.75. \$6.25. \$8.95

| MM | Speed Drill Set. In sizes: \$1.65.56.35. \$1.35.2. \$

plastic case. Shpg. wt. 8 oz. Set \$3.79 9 A 6672—Carbon Steel. In plastic pouch. Shpg. wt. 4 oz. . . . . Set \$2.19



#### Router Bits for Power Router on opposite page

Use of these various bits will enable the home craftsman to accomplish any one of a number of routing tasks. These bits will do grooving, rabbeting, mortising, dove-tailing and various forms of carving. All router bits listed below are made of high speed steel and they all have  $\mathcal{H}$ -inch diameter shanks. Order now

9 A 2552—Vs-inch straight bit. Shipping weight 3 ounces	\$1.89
9 A 25521 — 1/4 -Inch straight bit. Shipping weight 3 ounces	1.89
W 9 A 25522—%-Inch straight bit, Shipping weight 3 ounces	. 2.49
N 9 A 25523—1/2-inch straight bit, Shipping weight 2 ounces	2.49
Newl Two pilots with a ¼-inch by 28 arbor, to be used with bead bits (9A255-9A25542); cove bits (9A25551 and 9A25559 A 2589-Shipping weight 2 ounces	(2).
Shipping weight 3 ounces	. 3.98
9 A 25541 — ½-inch bead bit. Shipping weight 3 ounces	

AA 9 A 25552— %-inch cove bit. Shipping weight 3 ounces	\$3.98
9 A 25551—1/2-inch cove bit. Shipping weight 4 ounces	
BB 9 A 2553—¼-inch dovetall bit. Shipping weight 2 ounces	. 3.98
CC 9 A 25531—½-inch dovetail bit. Shipping weight 2 ounces	. 3.98
DD 9 A 2518—11/16-inch stair bit. Shipping weight 2 ounces	. 3.98
EE New V-type groove Chamfering bit, width. 9 A 2557—Shipping weight 2 ounces	½-inch
FF Carbide-tipped Formica cutter. New combination blade.	w type



\$100 T. 2. SEARS 47

## Make your Drill a new power tool every time you change Accessories



CRAFISMAN 10-piece Interchangeable cutters with a single shank. Bore easily in all woods, hard or soft, pressboard, plastic, plywood, etc. Develop minimum friction . require less power. Fits <sup>1</sup>/<sub>4</sub> inch electric drills and drill presses. Sizes 14. 1/8. 1/2. 1/8. 1/4. 1/4. 1/4 inch. Plastic case.

9 A 2082-Shpg. wt. 11 oz....Set \$3.29

B CRAFISMAN Power Wood Boring
Bits. Flat design permits quick, easy
drilling with ½4 or ½5-inch power drills
or drill press. Bores smooth, accurate
holes (3% to 1-in. diameter; up to 5
inches deep) in hard or soft wood in
ANY direction .. even through knots,
Chips clear automatically. Made of
alloy steel. 6½ in. long.
9 A 2092—Set of 6. One each of sizes her.

9 A 2092 Set of 6. One each of sizes below. Shpg. wt. 12 oz...... Set \$4.29

Individual Power Boring Bits. Same high

Catalog	No.	Size	Shpg. wt.	Each
9 A 20	93	1/8 in	2 oz	79c
9 A 20	94	1/2 in	2 oz	79c
9 A 20	95	% in	3 oz	79c
9 A 20	77	% in	3 oz	790
9 A 20	98	1 ln	3 oz	79c

C CRAFISMAN Wood Screw Pilot Bits for countersinking, counterboring. 9 A 4204—13-pc, Set. One each of sizes listed under 9A4201 below plus "step." Plastic pouch, Wt. 1 ib......\$3.95

9 A 4203 — 5-pc. Set. Sizes 4-5x % in.; 6-7x ¼ in., 8-9x1 in.; 8-9x1 ¼ in.; 10-12x1 ½ in. Automatic "stop." Shpg. wt. 8 oz... \$1.59

9 A 4201 - Individual Wood Screw Pilot

Bits, State length, size,			
Length	Screw Size	Shpg. wt.	Each
1/2 Man	4 and 5	2 02	30c
% in	4 and 5	2 oz	30c
% in	4 and 5	2 oz	30c
20 in	6 and 7	2 oz	30c
% inc.	6 and 7	+ . 2 oz	30c
in	6 and 7	2 oz	30c
24 In	8 and 9	2 oz	30c
I Misson	8 and 9	2 oz	30c
1.74 (n	8 and 9	2 oz., .	30c
1 //2 10.	8 and 9	2 OZ	30c
LIZ In	10 and 12	2 OZ	30c
1 5/4 in	. 10 and 12	Z oz	30c
155 10-4	10 and 12	- 12 OZ	30c

48 SEARS Zone 1, 2, 3, 4

D 12-inch Power Bit Extension, Fits bits at left. Extends reach.

9 A 2090-With setscrew wrench. Shpg. wt. 12 oz.....\$1.59

F CRAFTSMAN Chuck Wrench. 9 A 20515—Shpg. wt. 3 oz.....

G CRAFISMAN Sonding Attachment. Fits most 4-inch electric drills. Die-cast housing. Rubber-mounted base. 2-to-1 ratio.

9 A 2719-Wt. 4 lbs. 13 oz.....\$9.95

H CRAFTSMAN Planer Attachment. Cuts 113/6 in. wide; adjusts to 1/6-in. maximum depth of cut. Fence adjusts to a full 15°; 101/6 in. long. Steel bevel gears give 2-to-1 ratio over drill speed. 1-in, steel 6-flute cutter (outside diam 9 A 2632-Shpg. wt. 4 lbs. 8 oz...\$12.95

9 A 26325—Replacement Cutter for 9A 2632 above. Shpg. wt. 3 oz. . . . . . . \$1.98

CRAFTSMAN Circular Saw Attachment, Operates best with drills with power of 9A771 or 9A770 (page 50). (Not for heavy-duty use.) 4-inch blade; adjusts for depth of cut (to 1½ inch); tilts to 45°.

9 A 2606—Shpg, wt. 3 lbs, 7 oz...\$10.95 9 A 3234—4-in. Kromedge blade. For above. 4x½—%-in. center hole. Shipping weight 5 ounces...\$1.49

K CRAFTSMAN Saber Saw Attachment. Fits any ¼-in. electric drill. For wood cutting. Die-cast housing. 9 A 1852—Wt. 3 lbs. 10 oz......\$9.95

New CRAFISMAN 5-inch Rotory Surface Sander Kit gives superfine finish to cabinets, boats, etc. . . won't gouge or leave swirl marks. Rubber universal joint allows drill to be used at almost any angle to work surface . disc surface maintains full contact. Use with any kinch electric drill. 14-inch electric drill.

9 A 2847-Shipping wt. 12 oz..... \$2.98

CRAFISMAN Sanding and Polishing Kits. For ¼-inch electric drills or flexible shafts. Rubber back-up pad; ¼-inch chuck adapter and mounts; abrasive discs listed; lamb's wool bonnet.

9 A 2841 - With three 5-in. abrasive discs. Shpg, wt. 1 lb.......\$1.49 CRAFTSMAN Electric Drill Hedge Trimmer Attachment. Fits any 1/4-in. or larger electric drills. 1600 to 2500 RPM. 3/4-in. stroke. Simple cam construction. Sickle-type steel blade cuts in both directions. 103/4-in. blade; 8/2-in. edge. 3/16-in. twig openings.

9 A 2607—Shpg. wt. 3 lbs. . . . . . \$9.95

RAFISMAN Roto-Saw Attachment. Converts ¼-in. electric drill, drill press to power saw, filing machine. Cuts straight, irregular shapes in wood, metal, etc. 3%-in. auxiliary handle; wrench; drill press adapter. With 3 blades. 9 A 2508—Shpg. wt. 2 lbs......\$9.95 Extra Blades. State fine, medium, coarse.

PA 2507—Fine tooth edge, 24 teeth. Shipping weight 3 oz. Set of 3 for 49c Medium tooth edge. 14 teeth. Shipping weight 3 oz. Set of 3 for 49c Medium tooth edge. 14 teeth. Shipping weight 3 ounces. Set of 3 for 49c Coarse tooth edge, 7 teeth. Shipping weight 4 ounces. Set of 2 for 49c Fine Coarse tooth edge, 7 teeth. Shipping weight 4 ounces. Set of 2 for 49c Fine Coarse tooth edge, 7 teeth. Shipping weight 4 ounces. Set of 2 for 49c Fine Coarse tooth edge, 7 teeth. Adds 2 more drill streads. Never needed Set of With

Open coat grit for heavy or old stock, or gummy materials. Pkg, of 3. 9 A 2542—Shpg, wt. 2 oz. . . . . 3 for 35c

R Hole Saw Attachment. Drills any size from 1½ to 2½-in. diam. . . dial indicator sets exact size.

9 A 2566-Depth of cut 11/4 in. Shipping wt. 1 lb. 8 oz..... ...\$5.98 Extro Blodes. Set of 3, same size; for 9A2566. Used as a unit.

S CRAFTSMAN Countersink Bit. High speed steel. For metal, wood. Use in electric drill, drill press, hand drill. S flutes; 82° head. ½-in. size. 9 A 6716— 1/4 -in, round shank, Shipping weight 4 ounces....

CRAFTSMAN Angle-head Attachment. Fits any ¼-in. electric hand drill with %-in. x 24 spindle. 9 A 1850-Shpg. wt. 1 lb. 10 oz.... \$4.98 CRAFTSMAN Drill Adapter. Fits 34-in. x 24 

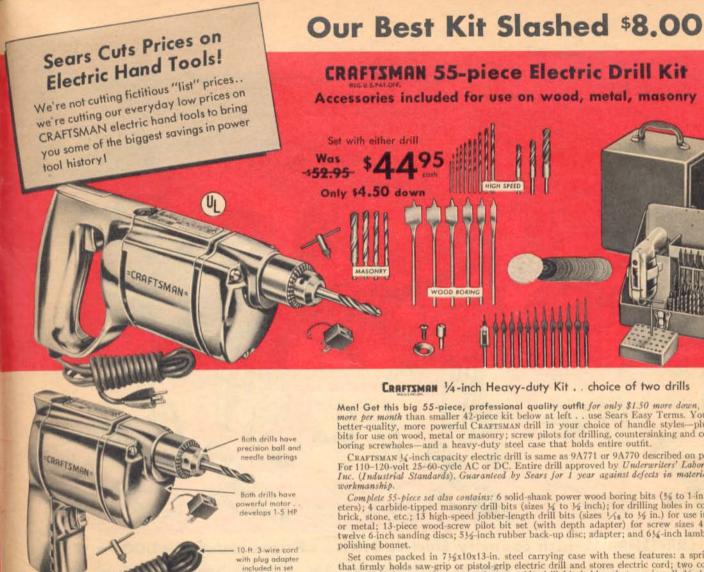
W CRAFTSMAN Electric Drill Stand. Converts electric drills 9A770, 9A771, 9A796, 9A797 (page 50), to drill presses. Mount drill vertically or horizontally. 25 in. high. Head rotates 360°. Throat depth 4½ in. 6x6-in. work surface.

99 A 02584—Shpg. wt. 16 lbs.......\$14.95

X CRAFTSMAN Electric Drill Stand. Converts 9A25831 and 9A2580 (page 51), ½-inch electric drills to drill presses. 27 in. high. Head rotates 360°. Throat depth 6 in. 7½x 7½-in. work surface.

99 A 02563K—Shpg, wt. 26 lbs......\$19.95

Y CRAFTSMAN Electric Drill Stand. Sturdy, aluminum casting. Fits most 14-in., 24-in. drills. Use drill as bench tool for grinding, buffing, etc. 3x3x8 in. high. 9 A 2569—Shipping wt. 12 oz......\$1.98



#### CRRFTSMAN 1/4-inch Heavy-duty Kit . . choice of two drills

Men! Get this big 55-piece, professional quality outfit for only \$1.50 more down, and no more per month than smaller 42-piece kit below at left . . use Sears Easy Terms. You get a better-quality, more powerful Craftsman drill in your choice of handle styles—plus drill bits for use on wood, metal or masoury; screw pilots for drilling, countersinking and counter-

Craftsman ¼-inch capacity electric drill is same as 9A771 or 9A770 described on page 50. For 110-120-volt 25-60-cycle AC or DC. Entire drill approved by Underwriters' Laboratories, Inc. (Industrial Standards). Guaranteed by Sears for 1 year against defects in materials and

Complete 55-piece set also contains: 6 solid-shank power wood boring bits (1/4 to 1-in. diameters); 4 carbide-tipped masonry drill bits (sizes 1/4 to 1/2 inch); for drilling holes in concrete, brick, stone, etc.; 13 high-speed jobber-length drill bits (sizes 1/16 to 1/2 in.) for use in wood or metal; 13-piece wood-screw pilot bit set (with depth adapter) for screw sizes 4 to 12; twelve 6-inch sanding discs; 51/2-inch rubber back-up disc; adapter; and 61/2-inch lamb's wool

Set comes packed in 734x10x13-in, steel carrying case with these features: a spring clip that firmly holds saw-grip or pistol-grip electric drill and stores electric cord; two compartments for other attachments; and a portable drill bit holder that carries all 36 drill bits included in set. Case stands up or mounts on workshop wall.



#### CRRFTSMAN Medium-duty 42-piece 1/4-inch Drill Kit . . choice of drills

Good basic kit for home or shop. Your choice of pistol-grip or saw-grip Craftsman 1/6-HP 1/4-linch intermittent-duty electric drill—same as 9A790 or 9A791 described on page 50. Approved by Underwriters' Laboratories Inc. Drill guaranteed by Sears for 1 year against defects. For 110-120 volt 60-cycle AC-DC.

42-piece set also includes: 10 high-speed jobber-length drill bits (sizes 1/46 to 1/4 in.) for wood or metal; 9-piece interchangeable power wood bit set (sizes 1/4 to 1 in.); 5 wood-screw plots for drilling, countersinking of counterboring holes for wood screws (for screw sizes 4 to 12), with depth adapter; tweeve 5-inch sanding discs; 4/4-in. rubber back-up disc; adapter; and 51/4-in. lamb's wool polishing bonnet. Entire kit packed in 61/2x71/2x13-inch steel carrying case that stands up or mounts on wall.

Sales-42-piece Set with sew-grip Drill. Shipping weight 11 pounds.

Cash \$27.95



#### Light-duty 32-piece 1/4-inch Electric Drill Kit

Our lowest priced electric drill kit. Provides enough equipment to give you good results at a saving. Contains accessories for drilling, sanding, polishing and grinding jobs in the home workshop. Lightweight, compact, intermittent-duty, ½-inch capacity, pistol-grip drill is same as described under 9A763 on page 50. Drill UL approved; guaranteed by Sears for 90 days against defects in materials or workmanship. For use on 110-120 volt 60-32-bite set also includes 5 biolic sets as a second of the second

cycle AC only.

32-piece set also includes: 5 high-speed drill bits; twelve 5-inch sanding discs; rubber back-up disc; buffing-compound bar; grinding wheel; buffing wheel; wire wheel; buffing bonnet; 5-piece screw pilot set; arbor; washers; 7x4x11¼-inch metal box.

## Our lowest Drill prices in 15 years!

#### Get these Plus Power advantages with every CRAFTSMAN Drill

- Aluminum alloy die-cast housing-Lightweight . . compact . . won't rust
- Entire drill-not just the cord-Underwriters' Labs, Inc., approved
- Trigger switch locks for continuous running; safety release
- ▲ Precision-geared key chuck holds accessories firmly. With key
- Universal motor for 110-120-volt 25-60 cycle AC or DC
- 6 Built to handle all 1/4-inch drill accessories . . not just for drilling



#### CRAFTSMAN 1/4-inch capacity Electric Drills . . Prices reduced \$4.00 to \$7.00

#### CRAFTSMAN 1/4-inch Medium-duty Drill

Sears Cuts Prices on **Electric Hand Tools** 

We're not cutting fictitious "list" prices ...

we're cutting our everyday low prices on

CRAFTSMAN electric hand tools to bring

For the shopowner who wants both power and For the shopowner who wants both power and dependability. Die-cast aluminum alloy frame. Precision-geared key chuck (¾-inch capacity). Single-reduction steel gears. Precision bronze bearings; nylon thrust bearing. Trigger switch lock for continuous running. UL approved. Guaranteed 1 full year. (See at right.)

No-load speed, 2250 RPM; full-load, about 1400 RPM. Develops ¼ HP. 1.6-amp. motor; 110-120-volt, 25-60-cycle AC-DC. 6-ft. cord, plur. Drill bit not included.

plug. Drill bit not included.

A 9 A 790—Pistol-grip Drill without case. Shipping weight 3 lbs. 8 oz......

\$14.95

9 A 791 —Saw-grip Drill without case. Shipping weight 3 lbs, 12 oz......

With cose. (See 9 A 1830 at right.)

9 A 1831—Pistol-grip, Shipping weight 8 lbs, 2 oz, Drill bit not included......

9 A 1832—Saw-grip, Shipping weight 8 lbs, 6 oz, Drill bit not included ........ 18.95

#### CRAFTSMAN 1/4-in. Drill develops 1/5 HP

Handles ALL 1/4-inch accessories. Die-cast aluminum alloy frame. Precision ball and needle bearings. Double reduction gears. Precision-geared key chuck; ¼-inch capacity. Chuck speed: 1900 RPM no load; about 1200 RPM full load. 2-amp. motor develops ½ HP; 110-120-volt, 25-60-cycle AC-DC. With 10-foot, 3-wire Volt, 25-00-cycle AC-DC. With 10-100t, 3-wire cord, plug, and adapter. Guaranteed 1 year. UL approved (Industrial standards). Drill bit not included. Shpg. wt. 4 lbs. 4 oz.

C. 9 A 770—Pistol-grip, 7¾ in. long. . . . . \$22.95

D. 9 A 771—Saw-grip, 10½ in. long. . . . . 22.95

Drill with case. (Case same as 9 A 1830 at right.)

Drill bit not included. \$3.00 down.

9 A 1838—Pistol-grip. Shpg. wt. 8 lbs. 10 oz. \$26.95

9 A 1839—Saw-grip. Shpg. wt. 8 lbs. 14 oz. . . 26.95

GUARANTEED! If any Craftsman electric drill on this page shows any defects in materials or work-manship, we will repair it at no charge to you if returned within one year from purchase date.

#### CRAFTSMAN 1/4-inch Drill with Exclusive Spindle Lock

Most powerful 14-inch electric drill we have ever seen. Develops HP. Recommended for rugged day-by-day use in shops, fac 73 III. Recommended for rugged day-by-day use in shops, factories, garages, etc. It features an exclusive built-in spindle lock device for removing chuck when using accessories. *UL approved* (Industrial standards). *Guaranteed one year*, (See at left.)

3-amp. universal motor; 110-120-volt, 25-60-cycle AC-DC, Die-

cast aluminum frame. Heavy-duty, precision-geared key chuck, ¼-inch capacity. Double-reduction steel gears. Anti-friction bearings throughout. No-load speed: 1900 RPM. Full-load speed: about 1200 RPM. Complete with 10-foot, 3-wire cord, adapter.

E 9 A 797—Pistol-grip Drill without case, 10 1/4 in, long. Drill bit not included. Shpg. wt. 4 lbs, 13 oz.

F 9 A 796—Saw-grip Drill without case, 71/2 in, long. Drill bit not included. Shop, wt. 5 lbs, 2 oz.

Drill with case. (Case described below.) Drill bit not included.

9 A 1837—Pistol-grip, Shgs. wt. 9 lbs. 7 oz. \$4.00 down...... Cash 38.95 9 A 1836—Saw-grip, Shpg. wt. 9 lbs. 12 oz. \$4.00 down..... Cash 38.95

Steel Case. For CRAFTSMAN electric drills on this page. Size: 636x

#### 1/4-inch Economy Electric Drill



503 SEARS Zone 1. 2. 3. 4

Our lowest priced drill for intermittent duty. Small and compact.. will fit into small spaces for close-quarters work. Light-duty drill for handyman use around the house or workshop. 1.6-amp. 1/4-HP universal motor for 110-120-volt, 60-cycle AC only. Keyless self-tightening chuck. Die-cast aluminum alloy housing is rust resistant. Popular pistol-grip handle.

Oil invergencted self-lubricating over

Oil-impregnated self-lubricating pre-Oil-impregnated self-lubricating precision sleeve bearings. ½-inch capacity. Formvar insulation. Single-reduction gears. Locking trigger switch for consumous running. Safety release on switch. Approved by U.L. Lab. Inc., Drill guaranteed for 90 days against defects in materials or workmanship. 8¾ inches long. With 6-foot cord and plug. Drill bit not included.

9 A 763-Shipping wt. 3 lbs. 12 oz ... \$9.99

EQUIP YOUR WORKSHOP on Sears Easy Terms. See inside back cover

#### CRAFTSMAN 3/8-in. Standard duty Drill



Bigger capacity chuck and slower speeds deliver more power for heavier jobs. For driving masonry bits and for general use, Guaranteed 1 year. Universal motor for 110-120-volt, 25-60-cycle AC-DC, Die-cast aluminum alloy frame. Double reduction steel gears. Precision bearing construction. Precision-geared key chuck; 1/16 to 3/6-inch capacity. No-load speed: 1150 RPM. Trigger switch; safety release, 10-ft, 3-wire cord; plug and adapter. Drill bit not included.

H 9 A 784 — Saw-grip without case. 1134 in. long. Shpg. wt. 4 lbs. 12 oz. . . . . \$27.95 With case. (Same as 9 A 1830.)

## Prices reduced on Heavier-duty 1/2 and 3/4-inch Drills = CRAFTSMAN= CRRETSMAN: \$350 \$450 \$500 DOWN DOWN DOWN Was -\$37.95 Was -\$51.95 \$8450

#### CRAFTSMAN quality.. for home, farm, garage, and light industrial use

1/2-inch "Close-quarters" Drill

Our lowest priced 1/2 -inch electric drill. Inexpensive enough for the home workshop, yet has features of more costly drills. Small enough for handling ease, more costly drills. Small chough for handling case, yet develops 30 HP. Perfect for garage, farm, installation or repair work because of high capacity, light weight (7 lbs. 12 oz.). Drives 1/2-in. bit into steel, 1-inch bit into hardwood without stalling.

Aluminum alloy housing. Instant release locking type switch for continuous running.

Specifications: No-load speed 425 RPM. Capacity, 44 in. Ball and self-lubricating bronze bearing construction. Length, 14 in. Motor 110–120 volt, 25–60 cycle, AC-DC. Geared key chuck. 7-ft. 3-wire cord, plug, adapter. UL approved. Drill bit not included. 9 A 25831 - Shpg. wt. 10 lbs. \$3.50 down, \$5 month. . \$31.95

GUARANTEED! If any electric drill on this page shows any defect in materials or workmanship, we will repair it at no charge to you if returned within one year from pur-

1/2-inch Drill for continuous operation

Our finest 1/2-inch electric drill. Powerful motor Our finest 72-inch electric drill. Powerful motor develops 3 HP—20% more power than comparable drills. This additional power means you get cleaner, faster cutting. Drill can be run for hours without overheating. Auxiliary top handle is removable.. minimum chuck offset permits drilling in corners and hard-to-get-at places.

Double pole auto-release trigger switch locks for continuous running. Recommended for farm use,

continuous running. Recommended for farm use, plumbers, electricians, light industry, installation and repair work.

Specifications: No-load spindle speed 550 RPM. Approximate full load speed 350 RPM. Capacity, ½ in. Ball and needle-bearing construction. Length, 13 in. Motor 110-120 volt, 25-60 cycle, AC-DC. Precision-geared key chuck. Molded rubber 7-foot cord, 3-prong plug, adapter, chuck key. UL approved (Industrial Standards).

34-50 down \$5 manthly on Soars Farm Towns Delivered.

\$4.50 down, \$5 monthly on Sears Easy Terms. Drill bit not included.
9 A 2580—Shipping weight 10 pounds.....\$44.95 3/4-inch Production-type Drill

CRAFTSMAN industrial quality electric drill. Our finest professional model. Meets the most exacting remest professional model. Meets the most exacting requirements of shop or factory use. Ruggedly built to stand rough treatment. Ideal for driving positive-set cylinder grinders and hones. Has plenty of surplus power...won't stall on any job when used with \(\frac{1}{2}\)-inch

Extremely high torque (turning motion) for fast, clean cutting. Long-life ball and needle bearings give quiet, efficient operation. Heavy-section aluminum alloy frame. Double pole switch locks for continuous running. Top and rear handles are removable for close work.

Specifications: No-load spindle speed 300 RPM, Full load speed 175 RPM, Capacity, ¾ in. in steel. Length, 19 in. Motor, heavy duty 7.5-amp. 110-120 volt, 25-60 cycle, AC-DC. Precision-geared key chuck with chuck key. 10-foot, 3-wire rubber-covered cord, plug, adapter. UL approved. Meets Department of Commerce standards. Drill bit not included.

99 A 02587K-Shpg, wt. 22 lbs. \$5 down, \$5 monthly...\$84.50

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100,01 to 110,00 110,01 to 120,00	15,00	6.00
120,01 to 130,00 130,01 to 140,00 140,01 to 150,00	19,00 21,00 23,00	7.00
150,01 to 160,00	25.00	8.00
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180,01 to 190.00	30.50	9.50
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250,01 to 260,00	41.50	13.00
260.01 to 270.00	43,00	13.50
270.01 to 280.00	45.00	14.00
280.01 to 290.00	46.50	14.00
290.01 to 300.00	48,00	14.50
300,01 to 310,00	49.50	15.00
310.01 to 320.00	51,00	15.50
320.01 to 330.00	53,00	16.00
330.01 to 340.00	54.60	16.50
340.01 to 350.00	56,00	17.00
350.01 to 360.00	57.50	17.50
360.01 to 370.00	59.00	18,00
370,01 to 380,00	61,00	18.50
380.01 to 390.00	62.50	19.00
390.01 to 400.00	64,00	19.50
400,01 to 410,00	65,50	20.00
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